APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A598	**PRIMER AND LUSTERLESS GRAY URETHANE BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME SPECIFIED SURFACES TWO COATS PER 205 (OR 245).
	C PRIME ONE COAT SURFACES SPECIFIED FOR GRAY COLOR PER 202.
	D PAINT SPECIFIED SURFACES WITH LUSTERLESS GRAY URETHANE PER 282 (OR 280).
	E TOUCH UP AS REQUIRED PER 236 OR 284.
A599	**BLACK EPOXY ENAMEL/BLACK URETHANE. CLAD OR 1000, 3000, 5000, OR 6000 SERIES ALUMINUM ALLOYS AND CASTINGS**
	A CHEM FILM ALL SURFACES PER 176.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT PRIMED SURFACES WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 213.
	D TOUCH UP AS REQUIRED PER 239.
A600	**WHITE URETHANE AND LUSTERLESS BLACK URETHANE CLAD AND 1000, 3000, 5000 AND 6000 SERIES ALUMINUM ALLOYS AND ALUMINUM ALLOY CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT SPECIFIED SURFACES WITH WHITE URETHANE PER 222 (OR 274).
	D PAINT REMAINING SURFACES WITH LUSTERLESS BLACK URETHANE PER 283 (OR 281).
	E TOUCH UP AS REQUIRED PER 237 OR 285.
A601	**LUSTERLESS GRAY URETHANE AND HARD ANODIZE ALL ALUMINUM ALLOYS**
	A HARD ANODIZE SPECIFIED SURFACES PER 115.
	B BRUSH CHEM FILM NON-HARD ANODIZED SURFACES PER 134.
	C PRIME ONE COAT NON-HARD ANODIZED SURFACES PER 202.
	D PAINT PRIMED SURFACES WITH LUSTERLESS GRAY URETHANE COATING PER 282 (OR 280).
	E TOUCH UP AS REQUIRED PER 284.
A602	**LUSTERLESS GRAY URETHANE BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS (FOR CLOSE TOLERANCE FITS)**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ONE COAT ON SPECIFIED SURFACES PER 202.
	C PAINT PRIMED SURFACES WITH LUSTERLESS GRAY URETHANE COATING PER 282 (OR 280).
	D TOUCH UP AS REQUIRED PER 284.