APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A603	**LUSTERLESS GRAY URETHANE ALUMINUM CASTINGS & 1000, 3000, 5000, 6000 SERIES & CLAD ALUMINUM ALLOYS (FOR CLOSE TOLERANCE FITS)**
	A CHEMICAL FILM ALL SURFACES PER 105.
	B PRIME ONE COAT ON SPECIFIED SURFACES PER 202.
	C PAINT PRIMED SURFACES WITH LUSTERLESS GRAY URETHANE COATING PER 282 (OR 280).
	D TOUCH UP AS REQUIRED PER 284.
A604	**P6096-2 FLAT BLACK URETHANE. CLAD & 1000,3000,5000 AND 6000 SERIES ALUMINUM ALLOYS (FOR ELECTRICALLY BONDED AREAS OR FOR CLOSE FIT TOLERANCE PARTS)**
	A CHEMICAL FILM ALL SURFACE PER 176.
	B PRIME ONE COAT ON SPECIFIED SURFACES PER 202.
	C PAINT EXPOSED SURFACES WITH P6096-2 FLAT BLACK URETHANE PER 217 (OR 286).
	D TOUCH UP AS REQUIRED PER 241 AND 242.
A605	**DARK GRAY URETHANE. CLAD OR 1000, 3000, 5000 OR 6000 SERIES ALUMINUM ALLOYS OR ALUMINUM CASTINGS (FOR CLOSE FIT TOLERANCE PARTS OR ELECTRICAL BOND)**
	A CHEM FILM ALL SURFACES PER 176.
	B PRIME ONE COAT ON SPECIFIED SURFACES PER 202.
	C PAINT PRIMED SURFACES WITH DARK GRAY URETHANE COATING PER 257 (OR 277).
	D TOUCH UP AS REQUIRED PER 258.
A606	**WHITE URETHANE AND LUSTERLESS GRAY URETHANE CLAD AND 1000, 3000, 5000 AND 6000 SERIES ALUMINUM ALLOYS AND ALUMINUM CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT SPECIFIED SURFACES WITH WHITE URETHANE COATING PER 222 (OR 274).
	D PAINT REMAINING SURFACES WITH LUSTERLESS GRAY URETHANE COATING PER 282 (OR 280).
	E TOUCH UP AS REQUIRED PER 237 OR 284.
A607	**REWORK OF CURED PRIMER - GRAY EPOXY ENAMEL/GRAY URETHANE. ALL ALUMINUM ALLOYS COVERED WITH CURED PRIMER**
	A CLEAN AND ACTIVATE CURED PRIMER PER 174.
	B PAINT ALL SURFACES WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 227.
	C TOUCH UP AS REQUIRED PER 238.
A608	**PRIMER AND 16NXXXX FINISH CLAD OR 1000, 3000, 5000, OR 6000 SERIES ALUMINUM ALLOYS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ONE COAT ON SPECIFIED INTERIOR SURFACES AND EXTERIOR SURFACES PER 202.
	C FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0001.
	D TOUCH UP AS REQUIRED PER 235 AND 242.