APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A614	**WHITE ACRYLIC LACQUER/WHITE URETHANE CLAD OR 1000, 3000, 5000 OR 6000 SERIES ALUMINUM ALLOYS AND CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ALL SURFACES ONE COAT PER 201.
	C PAINT ALL SURFACES WITH EITHER WHITE ACRYLIC LACQUER OR WHITE URETHANE COATING PER 293 (OR 296).
	D TOUCH UP AS REQUIRED PER 295.
A615	**PRIMER AND WHITE ACRYLIC LACQUER/WHITE URETHANE CLAD OR 1000, 3000, 5000 OR 6000 SERIES ALUMINUM ALLOYS AND CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ALL SURFACES ONE COAT PER 201.
	C PAINT SPECIFIED SURFACES WITH EITHER WHITE ACRYLIC LACQUER OR WHITE URETHANE COATING PER 294 (OR 296).
	D TOUCH-UP AS REQUIRED PER 295.
A616	**WHITE ACRYLIC LACQUER/WHITE URETHANE BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT ALL SURFACES WITH EITHER WHITE ACRYLIC LACQUER OR WHITE URETHANE COATING PER 293 (OR 296).
	D TOUCH-UP AS REQUIRED PER 295.
A617	**WHITE ACRYLIC LACQUER/WHITE URETHANE BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS (FOR CLOSE FIT TOLERANCES)**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ONE COAT ON SPECIFIED SURFACES PER 202.
	C PAINT PRIMED SURFACES WITH EITHER WHITE ACRYLIC LACQUER OR WHITE URETHANE COATING PER 294 (OR 296).
	D TOUCH UP AS REQUIRED PER 295.
A618	**WHITE ACRYLIC LACQUER/WHITE URETHANE. CLAD & 1000 3000,5000 & 6000 SERIES ALUM ALLOY & CASTINGS (FOR DETAIL OF VALVE ASSEMBLY & FOR ELECTRICAL BONDING)**
	A CHEM FILM ALL SURFACES PER 176.
	B PRIME SPECIFIED SURFACES ONE COAT PER 202.
	C PAINT PRIMED SURFACES WITH EITHER WHITE ACRYLIC LACQUER OR WHITE URETHANE COATING PER 294 (OR 296).
	D TOUCH UP AS REQUIRED PER 295.
A619	**REWORK OF ANODIZED PART - WHITE ACRYLIC LACQUER/WHITE URETHANE. ALL ALUMINUM ALLOYS**
	A CLEAN AND BRUSH CHEM FILM ALUMINUM SURFACES REQUIRING PRIMER PER 134.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT PRIME SURFACES WITH EITHER WHITE ACRYLIC LACQUER OR WHITE URETHANE COATING PER 294 (OR 296).
	D TOUCH UP AS REQUIRED PER 295.