APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A633	**WHITE ACRYLIC LACQUER/WHITE URETHANE. CLAD & 1000 3000,5000, & 6000 SERIES ALUM. ALLOYS(USE ONLY FOR CLOSE MATING PARTS,DETAILS OF VALVE ASSEMBLIES)**
A	CHEM FILM ALL SURFACES PER 176.
B	PRIME SPECIFIED SURFACES ONE COAT PER 202.
C	PAINT SPECIFIED SURFACES WITH EITHER WHITE ACRYLIC LACQUER OR WHITE URETHANE COATING PER 294 (OR 296).
D	TOUCH UP AS REQUIRED PER 295.
A634	**WHITE URETHANE FINISH & HARD ANODIZE BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
A	HARD ANODIZE SPECIFIED SURFACES PER 115.
B	ANODIZE REMAINING SURFACES PER 182.
C	PRIME ONE COAT SPECIFIED SURFACES PER 202.
D	PAINT PRIMED SURFACES WITH WHITE URETHANE PER 222 (OR 274).
E	TOUCH UP AS REQUIRED PER 237.
A635	**DARK GRAY URETHANE AND 16NXXXX FINISH - PYLONS BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS (USE ONLY FOR CLOSE TOLERANCE PARTS AND HOLES)**
A	ANODIZE ALL SURFACES PER 111.
B	PRIME ONE COAT SPECIFIED SURFACES PER 202.
C	PAINT SPECIFIED INTERIOR SURFACES WITH DARK GRAY URETHANE COATING PER 257 (OR 277).
D	FINISH EXTERIOR SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
E	TOUCH UP AS REQUIRED PER 242, 246 OR 258.
A636	**REWORK OF ANODIZED PYLONS & LAUNCHERS - DARK GRAY URETHANE AND 16NXXXX FINISH. ALL ALUMINUM ALLOYS**
A	CLEAN AND BRUSH CHEM FILM EXPOSED SURFACES PER 134.
B	PRIME ONE COAT SPECIFIED SURFACES PER 202.
C	PAINT SPECIFIED INTERIOR SURFACES WITH DARK GRAY URETHANE COATING PER 257 (OR 277).
D	FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
E	TOUCH UP AS REQUIRED PER 242, 246 OR 258.
A637	**WHITE ACRYLIC LACQUER/WHITE URETHANE AND 16NXXXX BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS.**
A	ANODIZE ALL SURFACES PER 111.
B	PRIME ONE COAT SPECIFIED SURFACES PER 202.
C	PAINT THE PRIMED INTERIOR SURFACES WITH EITHER WHITE ACRYLIC LACQUER OR WHITE URETHANE COATING PER 294 (OR 296).
D	FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0001.
E	TOUCH UP AS REQUIRED PER 235, 242, OR 295.