APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH

A638 **LUSTERLESS BLACK URETHANE**
BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS
(FOR CLOSE FIT TOLERANCES PART)

A ANODIZE ALL SURFACES PER 111.
B PRIME ONE COAT SPECIFIED SURFACES PER 202.
C PAINT PRIMED SURFACES WITH LUSTERLESS BLACK URETHANE PER 283 (OR 281).
D TOUCH UP AS REQUIRED PER 285.

A639 **MEDIUM GRAY TEFLON URETHANE**
(ADHESIVE BONDED ASSEMBLY)

A CLEAN AND BRUSH CHEM FILM ALL EXPOSED SURFACES PER 134.
B PRIME ONE COAT ALL SURFACES PER 201.
C APPLY MEDIUM GRAY TEFLON URETHANE COATING PER 301.
D TOUCH UP AS REQUIRED PER 302.

A640 **LUSTERLESS BLACK URETHANE**
CLAD AND 1000, 3000, 5000, AND 6000 SERIES ALUMINUM ALLOYS

A CHEM FILM ALL SURFACES PER 105.
B PRIME ONE COAT ALL SURFACES PER 201.
C PAINT SPECIFIED SURFACES WITH LUSTERLESS BLACK URETHANE COATING PER 283 (OR 281).
D TOUCH UP AS REQUIRED PER 242 OR 285.

A641 **LUSTERLESS RED LACQUER**
CLAD AND 1000, 3000, 5000 AND 6000 SERIES ALUMINUM ALLOYS

A CHEM FILM ALL SURFACES PER 105.
B PRIME ONE COAT SPECIFIED SURFACES PER 202.
C PAINT PRIMED SURFACES WITH LUSTERLESS RED LACQUER PER 303.
D TOUCH UP AS REQUIRED PER 304.

A642 **MEDIUM GRAY TEFLON URETHANE**
CLAD AND 1000, 3000, 5000 AND 6000 SERIES ALUMINUM ALLOYS AND ALUMINUM CASTINGS

A CHEM FILM ALL SURFACES PER 105.
B PRIME ONE COAT ALL SURFACES PER 201.
C APPLY MEDIUM GRAY TEFLON URETHANE COATING PER 301.
D TOUCH UP AS REQUIRED PER 302.

A643 **REWORK OF ANODIZED PART - LUSTERLESS GRAY URETHANE**
ALL ALUMINUM ALLOYS

A CLEAN AND BRUSH CHEM FILM ALL SURFACES PER 134.
B PRIME ONE COAT SPECIFIED SURFACES PER 202.
C PAINT PRIMED SURFACES WITH LUSTERLESS GRAY URETHANE PER 282 (OR 280).
D TOUCH UP AS REQUIRED PER 284.