APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A644	**LUSTERLESS BLACK URETHANE** **BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A HARD ANODIZE SPECIFIED SURFACES PER 115.
	B ANODIZE REMAINING SURFACES PER 114.
	C PRIME SPECIFIED SURFACES ONE COAT PER 202.
	D PAINT PRIMED SURFACES WITH LUSTERLESS BLACK URETHANE PER 283 (OR 281).
	E TOUCH UP AS REQUIRED PER 285.
A645	**GRAY EPOXY ENAMEL/GRAY URETHANE AND HARD ANODIZE** **ALL ALUMINUM ALLOYS**
	A HARD ANODIZE SPECIFIED SURFACES PER 115.
	B ANODIZE REMAINING SURFACES PER 182.
	C PRIME ONE COAT SPECIFIED SURFACES PER 202.
	D PAINT PRIME SURFACES WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 211.
	E TOUCH UP AS REQUIRED PER 238.
A646	**SOLID FILM LUBRICANT AND HARD ANODIZE** **ALL ALUMINUM ALLOYS**
	A HARD ANODIZE SPECIFIED SURFACES PER 115.
	B ANODIZE REMAINING SURFACES PER 182.
	C APPLY SOLID FILM LUBE TO SPECIFIED SURFACES PER 207 IN THICKNESSES OR DIMENSIONS AS NOTED.
	D TOUCH UP AS REQUIRED PER 362.
A647	**WHITE ACRYLIC LACQUER/WHITE URETHANE AND 16NXXXX** **FINISH. CLAD & 1000, 3000, 5000 AND 6000 SERIES** **ALUM. ALLOYS & CASTINGS (FOR CLOSE TOLERANCE FITS)**
	A CHEM FILM ALL SURFACES PER 176.
	B PRIME ONE COAT SPECIFIED INTERIOR SURFACES PER 202.
	C PRIME ONE COAT SPECIFIED EXTERIOR SURFACES PER 202.
	D PAINT SPECIFIED INTERIOR SURFACES WITH EITHER WHITE ACRYLIC LACQUER OR WHITE URETHANE COATING PER 294 (OR 296).
	E FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0001.
	F TOUCH UP AS REQUIRED PER 235, 242, OR 295.
A648	**WHITE ACRYLIC LACQUER/WHITE URETHANE AND 16NXXXX FINISH** **BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT INTERIOR SURFACES WITH EITHER WHITE ACRYLIC LACQUER OR WHITE URETHANE COATING PER 294 (OR 296).
	D FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0001.
	E TOUCH-UP AS REQUIRED PER 235, 242 OR 295.