# APPENDIX A. Finish Codes

## SECTION A. ALUMINUM ALLOYS

| CODE | APPLICABLE FINISH |
|---|---|
| **A649** | **WHITE EPOXY ENAMEL/WHITE URETHANE AND BLACK EPOXY ENAMEL/BLACK URETHANE. CLAD OR 1000, 3000, 5000 OR 6000 SERIES ALUMINUM ALLOYS** |
| | A CHEMICAL FILM ALL SURFACES PER 105. |
| | B PRIME SPECIFIED INTERIOR SURFACE ONE COAT PER 202. |
| | C PRIME SPECIFIED EXPOSED SURFACE ONE COAT PER 202. |
| | D PAINT SPECIFIED PRIMED EXPOSED SURFACE WITH WHITE EPOXY ENAMEL OR WHITE URETHANE PER 233. |
| | E PAINT SPECIFIED PRIMED EXPOSED SURFACE WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 213. |
| | F TOUCH UP AS REQUIRED PER 239, 242, AND 357. |
| **A650** | **PRIMER AND MEDIUM GRAY URETHANE BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS** |
| | A ANODIZE ALL SURFACES PER 111. |
| | B PRIME TWO COATS ON SPECIFIED SURFACE PER 205 (OR 245). |
| | C PRIME EXTERIOR EXPOSED SURFACES ONE COAT PER 202. |
| | D PAINT EXTERIOR EXPOSED SURFACE WITH MEDIUM GRAY URETHANE COATING PER 290. |
| | E TOUCH UP AS REQUIRED PER 236 AND 291. |
| **A651** | **WHITE ACRYLIC LACQUER/WHITE URETHANE AND P6194-1 COATING. CLAD OR 1000, 3000, 5000, OR 6000 SERIES ALUMINUM ALLOYS AND CASTINGS** |
| | A CHEMICAL FILM ALL SURFACES PER 105. |
| | B PRIME ALL SURFACES ONE COAT PER 201. |
| | C SCUFF SAND SURFACE SPECIFIED TO BE COATED WITH P6194-1 PER 359. |
| | D CLEAN SURFACE SPECIFIED TO BE COATED PER 358. |
| | E APPLY P6194-1 COATING TO SPECIFIED AREAS PER 360. |
| | F PAINT SPECIFIED SURFACE WITH EITHER WHITE ACRYLIC LACQUER OR WHITE URETHANE COATING PER 294 (OR 296). |
| | G TOUCH-UP AS REQUIRED PER 295. |
| **A652** | **AMS-C-27725 FUEL TANK COATING AND SOLID FILM LUBRICANT. CLAD OR 1000,3000,5000 OR 6000 ALUMINUM ALLOYS (INCLUDING TUBING FOR DRAIN APPLICATIONS)** |
| | A CHEMICAL FILM ALL SURFACES PER 105. |
| | B APPLY SOLID FILM LUBE TO SPECIFIED SURFACES PER 207 IN THICKNESSES OR DIMENSIONS AS NOTED. |
| | C APPLY AMS-C-27725 COATING ON SPECIFIED SURFACES PER 221. |
| | D TOUCH-UP AS REQUIRED PER 240 AND 362. |