APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A667	**PRIMER, WHITE URETHANE, AND WHITE ACRYLIC LACQUER/ WHITE URETHANE - SPECIAL BONDING APPLICATIONS. BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME TWO COATS SPECIFIED SURFACES PER 205 (OR 245).
	C PRIME ONE COAT REMAINING SURFACES PER 202.
	D PAINT SURFACES SPECIFIED FOR WHITE URETHANE COATING PER 222 (OR 274).
	E PAINT SPECIFIED SURFACES WITH WHITE ACRYLIC LACQUER OR WHITE URETHANE COATING PER 294 (OR 296).
	F TOUCH-UP AS REQUIRED PER 235, 236, 237, 242 AND 295.
	NOTE: FOR SPECIAL BONDING TO PRIMER; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.
A668	**WHITE ACRYLIC LACQUER/WHITE URETHANE AND 16NXXXX FINISH - SPECIAL BONDING APPLICATIONS. BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT INTERIOR SURFACES WITH EITHER WHITE ACRYLIC LACQUER OR WHITE URETHANE COATING PER 294 (OR 296).
	D FINISH SPECIFIED EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0001.
	E TOUCH-UP AS REQUIRED PER 235, 242 OR 295.
	NOTE: FOR SPECIAL BONDING TO PRIMER; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.
A671	**AMS-C-27725 FUEL TANK COATING AND WHITE URETHANE - SPECIAL BONDING APPLICATION. BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS.**
	A ANODIZE ALL SURFACES PER 111.
	B APPLY AMS-C-27725 COATING ON FAYING SURFACES AND SURFACES EXPOSED TO FUEL PER 221.
	C PRIME ONE COAT ON EXPOSED SURFACES AND DESIGNATED EXTERIOR AREAS PER 202.
	D PAINT SPECIFIED PRIMED SURFACES WITH WHITE URETHANE COATING PER 222 (OR 274).
	E TOUCH UP AS REQUIRED PER 237 AND 240.
	NOTE: FOR SPECIAL BONDING TO PRIMER; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.
A672	**PRIMER AND LIGHT GRAY URETHANE CLAD OR 1000, 3000, 5000, OR 6000 SERIES ALUMINUM ALLOYS AND CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ALL SURFACES WITH ONE COAT PER 201.
	C PAINT SPECIFIED SURFACES WITH 36375 GRAY URETHANE PER 254.
	D TOUCH UP AS REQUIRED PER 236 AND 255.