APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A673	**PRIMER AND WHITE URETHANE - SPECIAL BONDING APPLICATIONS. BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS.**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ALL SURFACES WITH ONE COAT PER 201.
	C PAINT SPECIFIED SURFACES WITH WHITE URETHANE COATING PER 222 (OR 274).
	D TOUCH UP AS REQUIRED PER 237 AND 242.
	NOTE: FOR SPECIAL BONDING TO PRIMER; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.
A674	**SOLID FILM LUBRICANT CLAD OR 1000, 3000, 5000, OR 6000 SERIES ALUMINUM ALLOYS AND CASTINGS**
	A CHEM FILM ALL SURFACES PER 176.
	B APPLY SOLID FILM LUBRICANT TO SPECIFIED AREAS PER 207.
	C TOUCH UP AS REQUIRED PER 362.
A675	**PRIMER AND 16NXXXX FINISH - SPECIAL BONDING APPLICATIONS. BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS.**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME INTERIOR SURFACES WITH TWO COATS PER 205 (OR 245).
	C PRIME SPECIFIED EXTERIOR SURFACES WITH ONE COAT PER 202.
	D PAINT SPECIFIED SURFACES THE COLOR OF URETHANE COATING SPECIFIED ON THE APPLICABLE 16NXXXX AIRCRAFT PAINTING DRAWING.
	E TOUCH UP AS REQUIRED PER 235, 236, 242, AND 298.
	NOTE: FOR SPECIAL BONDING TO PRIMER; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.
A676	**WHITE URETHANE, 16NXXXX FINISH (OVER SOLID FILM LUBRICANT), AND HARD ANODIZE. ALL ALUMINUM ALLOYS.**
	A HARD ANODIZE ALL SURFACES PER 113.
	B APPLY SOLID FILM LUBRICANT TO ALL EXTERIOR SURFACES PER 207.
	C PRIME REMAINING SURFACES WITH ONE COAT PER 202.
	D PAINT INTERIOR SURFACES WITH WHITE URETHANE PER 222 (OR 274)
	E PAINT ALL EXTERIOR SURFACES PER 16NXXXX.
	F TOUCH UP AS REQUIRED PER 237, 242, 298, AND 362.
A677	**PRIMER AND 16NXXXX FINISH BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME TWO COATS ON SPECIFIED INTERIOR SURFACES PER 205 (OR 245).
	C PRIME EXTERIOR EXPOSED SURFACES ONE COAT PER 202.
	D FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16NXXXX.
	E TOUCH UP AS REQUIRED PER 235, 236, AND 242.