APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A678	**WHITE URETHANE AND HARD ANODIZE CLAD OR 1000,3000,5000, OR 6000 SERIES ALUMINUM ALLOYS**
	A HARD ANODIZE SPECIFIED SURFACES PER 115.
	B CHEM FILM REMAINING SURFACES PER 105.
	C PRIME ONE COAT SPECIFIED SURFACES PER 202.
	D PAINT PRIMED SURFACES WITH WHITE URETHANE COATING PER 222 (OR 274).
	E TOUCH UP AS REQUIRED PER 237.
A679	**PRIMER AND 16NXXXX FINISH - SPECIAL BONDING APPLICATIONS. CLAD OR 1000,3000,5000,OR 6000 SERIES ALUMINUM ALLOYS AND CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
	B APPLY TWO COATS OF PRIMER TO SPECIFIED SURFACES PER 205 (OR 245).
	C APPLY ONE COAT OF PRIMER TO SPECIFIED SURFACE PER 202.
	D FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16NXXXX.
	E TOUCH UP AS REQUIRED PER 235, 236, AND 242.
	NOTE: FOR SPECIAL BONDING TO PRIMER; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.
A680	**LIGHT GRAY URETHANE CLAD OR 1000, 3000, 5000, AND 6000 SERIES ALUMINUM ALLOYS OR CASTINGS**
	A CHEM FILM ALL SURFACES PER 176.
	B PRIME SPECIFIED SURFACES WITH ONE COAT OF PRIMER PER 202.
	C PAINT PRIMED SURFACES WITH LIGHT GRAY URETHANE PER 254.
	D TOUCH UP AS REQUIRED PER 255.
A681	**LIGHT GRAY URETHANE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME SPECIFIED SURFACES WITH ONE COAT OF PRIMER PER 202.
	C PAINT PRIMED SURFACES WITH LIGHT GRAY URETHANE PER 254.
	D TOUCH UP AS REQUIRED PER 255.
A682	**LIGHT GRAY URETHANE CLAD OR 1000, 3000, 5000, AND 6000 SERIES ALUMINUM ALLOYS OR CASTINGS**
	A CHEM FILM ALL SURFACES PER 176.
	B PRIME ALL SURFACES WITH ONE COAT OF PRIMER PER 201.
	C PAINT PRIMED SURFACES WITH TWO COATS OF LIGHT GRAY URETHANE PER 253.
	D TOUCH UP AS REQUIRED PER 255.
A683	**LIGHT GRAY URETHANE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ALL SURFACES WITH ONE COAT OF PRIMER PER 201.
	C PAINT PRIMED SURFACES WITH LIGHT GRAY URETHANE PER 253.
	D TOUCH UP AS REQUIRED PER 255.