APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A684	**GRAY URETHANE AND 16NXXXX FINISH - PYLONS** **BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ALL SURFACES WITH ONE COAT OF PRIMER PER 201.
	C PAINT SPECIFIED SURFACES WITH GRAY COLOR 36270 URETHANE COATING PER 290 (OR 292).
	D FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
	E TOUCH UP AS REQUIRED PER 242 AND 291.
A685	**GRAY URETHANE AND 16NXXXX FINISH - PYLONS.** **CLAD OR 1000, 3000, 5000, OR 6000 SERIES ALUMINUM ALLOYS AND CASTINGS.**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME SPECIFIED SURFACES WITH ONE COAT OF PRIMER PER 202.
	C PAINT SPECIFIED SURFACES WITH GRAY COLOR 36270 URETHANE COATING PER 290 (OR 292).
	D FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
	E TOUCH UP AS REQUIRED PER 242 AND 291.
A686	**FMS-3011 FORM II ADHESIVE PRIMER** **BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B APPLY FMS-3011 FORM II ADHESIVE PRIMER TO ALL SURFACES PER 373.
	C TOUCH UP PER 375.
A687	**FMS-3011 FORM II ADHESIVE PRIMER** **BARE 2000 AND 7000 SERIES ALUMIMUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B APPLY FMS-3011 FORM II ADHESIVE PRIMER TO SPECIFIED SURFACES PER 374.
	C TOUCH UP PER 375.
A688	**GRAY URETHANE AND 16NXXXX FINISH** **CLAD AND 1000, 3000, 5000 AND 6000 SERIES ALUMINUM ALLOYS AND CASTINGS**
	A CHEM FILM ALL SURFACES PER 105
	B PRIME ALL SURFACES WITH ONE COAT OF PRIMER PER 202.
	C PAINT SPECIFIED SURFACES WITH GRAY COLOR 36270 URETHANE COATING PER 290 (OR 292)
	D FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0005
	E TOUCH UP AS REQUIRED PER 242 AND 291.
A701	**PRIMER, AMS-C-27725 FUEL TANK COATING AND 16NXXXX FINISH** **BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B APPLY AMS-C-27725 COATING TO INTERIOR FAYING SURFACES AND SURFACES EXPOSED TO FUEL AS NOTED ON THE DRAWING PER 221.
	C PRIME TWO COATS ON REMAINING INTERIOR SURFACES PER 205 (OR 245).
	D PRIME EXTERIOR EXPOSED SURFACES ONE COAT PER 202.
	E FINISH EXTERIOR EXPOSED SURFACE AFTER ASSEMBLY PER DRAWING 16N0001.
	F TOUCH UP AS REQUIRED PER 235, 236, 240 AND 242.