APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A772	**PRIMER, 16NXXXX FINISH, AND SOLID FILM LUBRICANT - PYLONS.**
A	HARD ANODIZE ALL SURFACES PER 113.
B	APPLY SOLID FILM LUBE TO SPECIFIED SURFACES IN THICKNESS OR DIMENSIONS AS NOTED PER 207.
C	PRIME TWO COATS SPECIFIED INTERIOR SURFACES PER 205 (OR 245)
D	PRIME ONE COAT REMAINING SURFACES PER 202.
E	FINISH EXTERIOR PRIMED SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
F	TOUCH UP AS REQUIRED PER 236, 242, OR 246.
A773	**PRIMER AND DARK GRAY URETHANE 2000 AND 7000 SERIES ALUMINUM ALLOYS (USE ONLY FOR CLOSE TOLERANCE PARTS AND HOLES)**
A	ANODIZE ALL SURFACES PER 111.
B	PRIME TWO COATS SPECIFIED SURFACES PER 205 (OR 245).
C	PRIME ONE COAT SPECIFIED SURFACES PER 202.
D	PAINT SPECIFIED INTERIOR SURFACES WITH DARK GRAY URETHANE COATING PER 257 (OR 277).
E	TOUCH UP AS REQUIRED PER 236, 242, OR 258.
A774	**PRIMER, DARK GRAY URETHANE, 16NXXXX FINISH, HARD ANODIZE - PYLONS. 2000 AND 7000 SERIES ALUMINUM ALLOYS.**
A	HARD ANODIZE SPECIFIED SURFACES PER 115.
B	ANODIZE REMAINING SURFACES PER 114.
C	PRIME TWO COATS SPECIFIED SURFACES PER 205 (OR 245).
D	PRIME ONE COAT REMAINING SPECIFIED SURFACES PER 202.
E	PAINT SPECIFIED INTERIOR SURFACES WITH DARK GRAY URETHANE COATING PER 257 (OR 277).
F	FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
G	TOUCH UP AS REQUIRED PER 236, 242, 246, OR 258.
A775	**PRIMER, WHITE URETHANE, WHITE ACRYLIC LACQUER/WHITE URETHANE, AND 16NXXXX FINISH BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
A	ANODIZE ALL SURFACES PER 111.
B	PRIME TWO COATS SPECIFIED SURFACES PER 205 (OR 245).
C	PRIME ONE COAT REMAINING SURFACES PER 202.
D	PAINT SURFACES SPECIFIED FOR WHITE URETHANE COATING PER 222 (OR 274).
E	PAINT SPECIFIED SURFACES WITH EITHER WHITE ACRYLIC LACQUER OR WHITE URETHANE COATING PER 294 (OR 296).
F	FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0001.
G	TOUCH UP AS REQUIRED PER 235, 236, 237, 242, OR 295.