APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A781	**GRAY EPOXY ENAMEL/GRAY URETHANE CLAD OR 1000, 3000, 5000, 6000 SERIES ALUMINUM ALLOYS AND CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT ONE COAT ALL SURFACES WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 227.
	D TOUCH UP AS REQUIRED PER 238.
A782	**PRIMER AND WHITE URETHANE CLAD OR 1000, 3000, 5000 OR 6000 SERIES ALUMINUM ALLOYS AND CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ALL SURFACES ONE COAT PER 201.
	C PAINT SPECIFIED SURFACES WITH WHITE URETHANE COATING PER 222 (OR 274).
	D TOUCH-UP AS REQUIRED PER 295.
A783	**PRIMER, WHITE URETHANE, AND 16NXXXX FINISH BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME TWO COATS ON INTERIOR SURFACE PER 205.
	C PRIME ONE COAT ON EXTERIOR SURFACE PER 202.
	D PAINT SPECIFIED INTERIOR SURFACES WITH WHITE URETHANE PER 222 (OR 274).
	E FINISH EXTERIOR EXPOSED SURFACE AFTER ASSEMBLY PER DRAWING 16N0001.
	F TOUCH UP AS REQUIRED PER 235, 237 AND 242.
A784	**PRIMER, WHITE ACRYLIC LACQUER/WHITE URETHANE, LUSTERLESS GRAY URETHANE & 16NXXXX FINISH. CLAD OR 1000,3000,5000,6000 ALUM. ALLOYS & CASTINGS.**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME TWO COATS ON SPECIFIED SURFACES PER 205.
	C PRIME REMAINING SURFACES ONE COAT PER 202.
	D PAINT SURFACES SPECIFIED FOR GRAY WITH LUSTERLESS GRAY URETHANE PER 282 (OR 280).
	E PAINT SURFACES SPECIFIED FOR WHITE COLOR WITH EITHER WHITE ACRYLIC LACQUER OR WHITE URETHANE COATING PER 294 (OR 296).
	F FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0001.
	G TOUCH UP AS REQUIRED PER 235, 242, 284 AND 295.
A785	**AMS-C-27725 FUEL TANK COATING AND GRAY URETHANE BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B APPLY AMS-C-27725 COATING ON SPECIFIED FAYING SURFACE AND SURFACES EXPOSED TO FUEL PER 221.
	C PRIME ONE COAT EXTERIOR SURFACES REQUIRING GRAY COLOR PER 202.
	D PAINT SPECIFIED EXTERIOR SURFACES WITH GRAY COLOR 36270 URETHANE COATING PER 290.
	E TOUCH UP AS REQUIRED PER 291.