APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A872	**RED URETHANE, SOLID FILM LUBRICANT, AND HARD ANODIZE ALL ALUMINUM ALLOYS**
	A HARD ANODIZE ALL SURFACES PER 113.
	B APPLY SOLID FILM LUBRICANT TO SPECIFIED SURFACES PER 207.
	C PRIME ONE COAT SPECIFIED SURFACES PER 202.
	D PAINT PRIMED SURFACES WITH TWO COATS OF RED URETHANE PER 512.
	E TOUCH UP AS REQUIRED PER 362 AND 513.
A873	**WHITE URETHANE BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS (USE FOR ELECTRICAL BONDING)**
	A CHEM FILM SPECIFIED SURFACES PER 178.
	B ANODIZE REMAINING SURFACES PER 182.
	C PRIME ONE COAT SPECIFIED SURFACES PER 202.
	D PAINT PRIMED SURFACES WITH WHITE URETHANE COATING PER 222 (OR 274).
	E TOUCH UP AS REQUIRED PER 237.
	F (INACTIVE FOR NEW DESIGN.)
A874	**WHITE URETHANE CLAD & 1000, 3000, 5000, 6000 SERIES AL ALLOYS & AL ALLOY CASTINGS (USE FOR ELECTRICAL BONDING)**
	A CHEM FILM ALL SURFACES PER 176.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT PRIMED SURFACES WITH WHITE URETHANE COATING PER 222 (OR 274).
	D TOUCH UP AS REQUIRED PER 237.
A875	**CHEMICAL FILM CLAD AND 1000, 3000, 5000, 6000 SERIES ALUMINUM ALLOYS AND ALUMINUM ALLOY CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
A876	**FMS-1058-1 PRIMER - HARD ANODIZE BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A HARD ANODIZE SPECIFIED SURFACES PER 115.
	B ANODIZE REMAINING SURFACES PER 114.
	C APPLY TWO COATS OF FMS-1058-1 TO SPECIFIED SURFACES PER 506.
	D TOUCH UP AS REQUIRED PER 507.
A877	**P6096-2 FLAT BLACK URETHANE & BLACK EPOXY ENAMEL/BLACK URETHANE. CLAD & 1000, 3000, 5000, OR 6000 SERIES ALUMINUM ALLOYS AND CASTINGS.**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME SURFACES REQUIRING URETHANE OR EPOXY ENAMEL ONE COAT PER 202.
	C PAINT SPECIFIED SURFACES WITH P6096-2 FLAT BLACK URETHANE PER 217 (OR 286).
	D PAINT SPECIFIED SURFACES WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 213.
	E TOUCH UP AS REQUIRED PER 239 AND 241.