APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A878	**BLACK EPOXY ENAMEL/URETHANE. CLAD & 1000, 3000, 5000, OR 6000 SERIES ALUMINUM. (USE ONLY FOR ELECTRICAL BONDING OF PARTS W/STEEL OR WIRE INSERTS).**
	A BRUSH CHEM FILM EXPOSED SURFACES PER 178.
	B PRIME SPECIFIED SURFACES ONE COAT PER 202.
	C PAINT PRIMED SURFACES WITH BLACK EPOXY ENAMEL OR BLACK URETHNE PER 213.
	D TOUCH UP AS REQUIRED PER 239.
A879	**BLACK EPOXY ENAMEL/BLACK URETHANE CLAD AND 1000, 3000, 5000, OR 6000 SERIES ALUMINUM ALLOYS AND ALUMINUM ALLOY CASTINGS.**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT SPECIFIED SURFACES WITH BLACK EPOXY ENAMEL OR BLACK URETHANE COATING PER 213.
	D TOUCH UP AS REQUIRED PER 239.
A880	**BLACK EPOXY ENAMEL/BLACK URETHANE AND SOLID FILM LUBRICANT. CLAD AND 1000, 3000, 5000, OR 6000 SERIES ALUMINUM ALLOYS AND CASTINGS.**
	A CHEM FILM ALL SURFACES PER 105.
	B APPLY SOLID FILM LUBE TO SPECIFIED SURFACES PER 207.
	C PRIME SPECIFIED SURFACES ONE COAT PER 202.
	D PAINT PRIMED SURFACES WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 213.
	E TOUCH UP AS REQUIRED PER 230 AND 239.
A881	**LUSTERLESS GRAY URETHANE. CLAD AND 1000, 3000, 5000, OR 6000 SERIES ALUM. ALLOYS & ALUM. ALLOY CASTINGS. (USE FOR ELECTRICAL BONDING)**
	A CHEM FILM ALL SURFACES PER 176.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT PRIMED SURFACES WITH LUSTERLESS GRAY URETHANE PER 282 (OR 280).
	D TOUCH UP AS REQUIRED PER 284.
A882	**REWORK OF ANODIZED PART - BLACK EPOXY ENAMEL/ BLACK URETHANE. ALL ALUMINUM ALLOYS**
	A CLEAN AND BRUSH CHEM FILM ALUMINUM SURFACES PER 134.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT PRIMED SURFACES WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 213.
	D TOUCH UP AS REQUIRED PER 239.
A883	**WHITE URETHANE FOR HINGED DOOR ASSEMBLIES, MINUS THE LATCHES**
	A CLEAN AND PREPARE EXPOSED INTERIOR SURFACES AND EXTERIOR SURFACES OF THE DOOR AND HINGE PER 297.
	B PAINT THE EXPOSED INTERIOR SURFACES AND EXTERIOR SURFACES WITH WHITE URETHANE COATING PER 222.
	C TOUCH UP AS REQUIRED PER 235 AND 237.