APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH

A884 **REWORK OF CHEMICAL FILMED PARTS - PRIMER**
ALL ALUMINUM ALLOYS

A BRUSH CHEM FILM SPECIFIED SURFACES PER 134 OR STRIP AND REAPPLY CHEM FILM PER 514.
B PRIME ALL SURFACES TWO COATS PER 204 (OR 245).
C TOUCH UP AS REQUIRED PER 236.

NOTE: THIS CODE IS INTENDED FOR PREVIOUSLY CHEM FILMED PARTS. DO NOT USE WITHOUT MATERIALS AND PROCESSES ENGINEERING APPROVAL.

A885 **PRIMER, WHITE URETHANE, AND 16NXXXX**
FINISH - HARD ANODIZE.
ALL ALUMINIM ALLOYS.

A HARD ANODIZE SPECIFIED SURFACES PER 157.
B CHEM FILM SURFACES NOT ANODIZED PER 134.
C PRIME SURFACES SPECIFIED FOR PRIMER TWO COATS PER 205.
D PRIME AREAS SPECIFIED FOR WHITE URETHANE AND CHEM FILMED EXTERIOR EXPOSED SURFACES ONE COAT PER 202.
E PAINT SPECIFIED SURFACES W/WHITE URETHANE PER 222 (OR 274).
F FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0001.
G TOUCH UP AS REQUIRED PER 235, 236, AND 237.

A886 **PRIMER, LIGHT GRAY URETHANE, AND 16NXXXX FINISH**
ALUMINUM ALLOY CASTINGS - PYLON

A CHEMICAL FILM ALL SURFACES PER 105.
B PRIME TWO COATS SPECIFIED INTERIOR SURFACES PER 205(OR 245).
C PRIME ONE COAT REMAINING SURFACES PER 202.
D PAINT SPECIFIED INTERIOR SURFACES WITH LIGHT GRAY URETHANE COATING PER 254 (OR 276).
E FINISH EXTERIOR SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
F TOUCH UP AS REQUIRED PER 236, 246, AND 255.

A887 **16NXXXX FINISH**
ALUMINUM ALLOY CASTINGS AND 1000, 3000, 5000, 6000 SERIES
ALUMINUM ALLOYS

A CHEMICAL FILM ALL SURFACES PER 105.
B PRIME ONE COAT SPECIFIED SURFACES PER 202.
C PAINT SPECIFIED INTERIOR SURFACES WITH TWO COATS OF URETHANE COATING OF THE COLOR SPECIFIED ON THE APPLICABLE 16NXXXX AIRCRAFT PAINTING DRAWING.
D FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0001.
E TOUCH UP AS REQUIRED PER 298.

A888 **PRIMER AND LUSTERLESS BLACK URETHANE**
CLAD AND 1000, 3000, 5000 AND 6000 SERIES ALUMINUM ALLOYS

A CHEM FILM ALL SURFACES PER 176.
B PRIME SPECIFIED SURFACES ONE COAT PER 202.
C PAINT SPECIFIED SURFACES WITH LUSTERLESS BLACK URETHANE PER 283 (OR 281).
D TOUCH UP AS REQUIRED PER 242 AND 285.