APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A900	**PRIMER AND EXTERIOR SURFACE WITH NO TOPCOAT (USED ON FS-X/F-2 PARTS W/TOPCOAT APPLIED AFTER ASSY) BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME TWO COATS ON INTERIOR SURFACE PER 205 (OR 245).
	C PRIME EXTERIOR EXPOSED SURFACES ONE COAT PER 202.
	D TOUCH UP AS REQUIRED PER 236 OR 242.
A901	**AMS-C-27725 FUEL TANK COATING AND EXTERIOR SURFACE WITH NO TOPCOAT (USED ON FS-X/F-2 PARTS) BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B APPLY AMS-C-27725 COATING ON FAYING SURFACES AND SURFACES EXPOSED TO FUEL PER 221 (INTERIOR SURFACES AS SPECIFIED ON THE ENGINEERING DRAWING).
	C PRIME EXTERIOR EXPOSED SURFACES ONE COAT PER 202.
	D TOUCH UP AS REQUIRED PER 240 AND 242.
A902	**FMS-3014 FORM 2 ADHESIVE PRIMER AND EXTERIOR SURFACE WITH NO TOPCOAT APPLIED (FS-X/F-2 PROG.) BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B APPLY FMS-3014 FORM 2 ADHESIVE PRIMER TO SPECIFIED SURFACES AND SURFACES EXPOSED TO FUEL PER 403.
	C PRIME EXTERIOR EXPOSED SURFACES WITH ONE COAT OF PRIMER PER 202.
	D TOUCH UP PER 242 AND 401 (OR 402 AS APPLICABLE).
A903	**PRIMER, FMS-3014 FORM 2 ADHESIVE PRIMER, & EXT. SURF. WITH NO TOPCOAT APPLIED (FS-X/F-2 PROG.) BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B APPLY FMS-3014 FORM 2 ADHESIVE PRIMER TO SPECIFIED INTERIOR SURFACES AND SURFACES EXPOSED TO FUEL PER 403.
	C PRIME SURFACE SPECIFIED FOR PRIMER ONLY WITH TWO COATS OF PRIMER PER 205.
	D PRIME SPECIFIED EXTERIOR EXPOSED SURFACES WITH ONE COAT OF PRIMER PER 202.
	E TOUCH UP AS REQUIRED PER 236, 242, AND 401 (OR 402 AS APPLICABLE.
A904	**PRIMER WITH TOPCOAT APPLIED AFTER ASSEMBLY (FOR FS-X/F-2 PARTS) BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C TOUCH UP AS REQUIRED PER 242.