APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A910	**WHITE URETHANE (ACCOUNTS FOR PREVIOUSLY PAINTED SURFACES) 2000 AND 7000 SERIES ALUMINUM ALLOYS**
A	FOR UNFINISHED PARTS, PROCEED AS FOLLOWS (FOR PREVIOUSLY PRIMED OR PAINTED PARTS, START WITH STEP E).
B	ANODIZE ALL SURFACES PER 111.
C	PRIME ONE COAT ALL SURFACES PER 201.
D	PAINT ALL SURFACES PER STEP H.
E	SCUFF SAND PREVIOUSLY PRIMED OR PAINTED PARTS USING 320 GRIT ABRASIVE TO REMOVE SURFACE GLOSS.
F	WIPE SURFACES WITH CLEAN CHEESE CLOTH MOISTENED WITH MIL-C-38736 OR FMS-2004 CLEANER.
G	APPLY A THIN COAT OF MIL-PRF-23377 PRIMER OR MIL-PRF-85582 VOC COMPLIANT EPOXY PRIMER TO ALL SURFACES.
H	PAINT PRIMED SURFACES WITH WHITE URETHANE PER 223.
I	TOUCH UP AS REQUIRED PER 237.
A911	**WHITE URETHANE (SPECIAL) PREVIOUSLY PRIMED PARTS IN AN ASSEMBLY**
A	PREVIOUSLY PRIMED SPECIFIED SURFACES SHALL BE SOLVENT CLEANED WITH MIL-C-38736 OR FMS-2004, SCUFFED TO REMOVE GLOSS WITH 320 GRIT ABRASIVE, RE-WIPED WITH SOLVENT CLEANER, AND MIST COATED WITH MIL-PRF-23377 OR MIL-PRF-85582 PRIMER.
B	PAINT SPECIFIED SURFACES WITH WHITE URETHANE COATING PER 222
C	TOUCH UP AS REQUIRED PER 236 AND 237.
A912	**WHITE URETHANE (ACCOUNTS FOR PREVIOUSLY PAINTED SURFACES) CLAD OR 1000, 3000, 5000 AND 6000 SERIES ALUMINUM ALLOYS AND ALUMINUM CASTINGS**
A	FOR UNFINISHED PARTS, PROCEED AS FOLLOWS (FOR PREVIOUSLY PRIMED OR PAINTED PARTS, START WITH STEP E).
B	CHEM FILM ALL SURFACES PER 105.
C	PRIME ONE COAT ALL SURFACES PER 201.
D	PAINT ALL SURFACES PER STEP H.
E	SCUFF SAND PREVIOUSLY PRIMED OR PAINTED PARTS USING 320 GRIT ABRASIVE TO REMOVE SURFACE GLOSS.
F	WIPE SURFACES WITH CLEAN CHEESE CLOTH MOISTENED WITH MIL-C-38736 OR FMS-2004 CLEANER.
G	APPLY A THIN COAT OF MIL-PRF-23377 PRIMER OR MIL-PRF-85582 VOC COMPLIANT EPOXY PRIMER TO ALL SURFACES.
H	PAINT PRIMED SURFACES WITH WHITE URETHANE PER 223.
I	TOUCH UP AS REQUIRED PER 237.