APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A936	**BLUE URETHANE (ACCOUNTS FOR PREVIOUSLY PAINTED SURFACES) 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A FOR UNFINISHED PARTS, PROCEED AS FOLLOWS (FOR PREVIOUSLY PRIMED OR PAINTED PARTS, START WITH STEP E).
	B ANODIZE ALL SURFACES PER 111.
	C PRIME ONE COAT ALL SURFACES PER 201.
	D PAINT ALL SURFACES PER STEP H.
	E SCUFF SAND PREVIOUSLY PRIMED OR PAINTED PARTS USING 320 GRIT ABRASIVE TO REMOVE SURFACE GLOSS.
	F WIPE SURFACES WITH CLEAN CHEESE CLOTH MOISTENED WITH MIL-C-38736 OR FMS-2004 CLEANER.
	G APPLY A THIN COAT OF MIL-PRF-23377 PRIMER OR MIL-PRF-85582 VOC COMPLIANT EPOXY PRIMER TO ALL SURFACES.
	H PAINT PRIMED SURFACES WITH BLUE URETHANE PER 379.
	I TOUCH UP AS REQUIRED PER 380.
A937	**BLUE URETHANE (ACCOUNTS FOR PREVIOUSLY PAINTED SURFACES) CLAD OR 1000,3000,5000 AND 6000 SERIES ALUMINUM ALLOYS AND ALUMINUM CASTINGS**
	A FOR UNFINISHED PARTS, PROCEED AS FOLLOWS (FOR PREVIOUSLY PRIMED OR PAINTED PARTS, START WITH STEP E).
	B CHEM FILM ALL SURFACES PER 105.
	C PRIME ONE COAT ALL SURFACES PER 201.
	D PAINT ALL SURFACES PER STEP H.
	E SCUFF SAND PREVIOUSLY PRIMED OR PAINTED PARTS USING 320 GRIT ABRASIVE TO REMOVE SURFACE GLOSS.
	F WIPE SURFACES WITH CLEAN CHEESE CLOTH MOISTENED WITH MIL-C-38736 OR FMS-2004 CLEANER.
	G APPLY A THIN COAT OF MIL-PRF-23377 PRIMER OR MIL-PRF-85582 VOC COMPLIANT EPOXY PRIMER TO ALL SURFACES.
	H PAINT PRIMED SURFACES WITH BLUE URETHANE PER 379.
	I TOUCH UP AS REQUIRED PER 380.