APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A944	**DARK GRAY URETHANE** **BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT SPECIFIED SURFACES WITH DARK GRAY URETHANE COATING PER 527.
	D TOUCH UP AS REQUIRED PER 530.
A945	**WHITE URETHANE, P6255 COATING, AND 16NXXXX FINISH** **BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ALL SURFACES ONE COAT PER 531.
	C PAINT SPECIFIED INTERIOR SURFACES WITH WHITE URETHANE COATING PER 222 (OR 274).
	D APPLY FMS-3049 COATING TO SPECIFIED SURFACES PER 532.
	E PAINT SPECIFIED SURFACES WITH P6255 COATING PER ENGINEERING REPORT 16ER2032.
	F FINISH EXTERIOR EXPOSED SURFACES AFTER ASSY PER THE APPLICABLE 16NXXXX AIRCRAFT PAINTING DRAWING.
	G TOUCH UP AS REQUIRED PER 237, AND ENGINEERING REPORT 16ER2032.
A946	**GRAY EPOXY ENAMEL/GRAY URETHANE** **2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT ONE COAT ON SPECIFIED SURFACES WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 211.
	D TOUCH UP AS REQUIRED PER 238.
A947	**LIGHT GRAY URETHANE AND 16NXXXX FINISH – PYLON** **BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ONE COAT ALL SURFACES PER 531.
	C PAINT SPECIFIED INTERIOR SURFACES WITH LIGHT GRAY URETHANE PER 254 (OR 276).
	D FINISH EXTERIOR SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
	E TOUCH UP AS REQUIRED PER 536, 246, OR 255.
	F NOTE: FOR APPLICATION OF FMS-3049 COATING; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.
A948	**PRIMER AND LIGHT GRAY URETHANE** **2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME TWO COATS SPECIFIED SURFACES PER 538 (OR 245).
	C PRIME ONE COAT SPECIFIED SURFACES PER 535.
	D PAINT SPECIFIED INTERIOR SURFACES WITH LIGHT GRAY URETHANE COATING PER 254 (OR 276).
	E TOUCH UP AS REQUIRED PER 536 OR 255.
	F NOTE: FOR APPLICATION OF FMS-3049 COATING; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.