APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A949	**LIGHT GRAY URETHANE AND 16NXXXX FINISH – PYLON CLAD OR 1000, 3000, 5000, 6000 SERIES ALUMINUM ALLOYS AND CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ONE COAT ALL SURFACES PER 531.
	C PAINT SPECIFIED INTERIOR SURFACES WITH LIGHT GRAY URETHANE PER 254 (OR 276).
	D FINISH EXTERIOR SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
	E TOUCH UP AS REQUIRED PER 536, 246 OR 255.
	F NOTE: FOR APPLICATION OF FMS-3049 COATING; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.
A950	**PRIMER, LIGHT GRAY URETHANE, AND 16NXXXX FINISH ALUMINUM ALLOY CASTINGS - PYLON**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME TWO COATS SPECIFIED INTERIOR SURFACES PER 538 (OR 245).
	C PRIME ONE COAT REMAINING SPECIFIED SURFACES PER 535.
	D PAINT SPECIFIED INTERIOR SURFACES WITH LIGHT GRAY URETHANE COATING PER 254 (OR 276).
	E FINISH EXTERIOR SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
	F TOUCH UP AS REQUIRED PER 539, 536, 246 OR 255.
	G NOTE: FOR APPLICATION OF FMS-3049 COATING; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.
A951	**PRIMER AND 16NXXXX FINISH – PYLONS BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ONE COAT EXTERIOR EXPOSED SURFACES PER 535.
	C FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
	D PRIME TWO COATS REMAINING SURFACES, UNLESS OTHERWISE SPECIFIED, PER 538 (OR 245).
	E TOUCH UP AS REQUIRED PER 539 AND 298.
	F NOTE: FOR APPLICATION OF FMS-3049 COATING; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.
A952	**PRIMER, LIGHT GRAY URETHANE, 16NXXXX FINISH, HARD ANODIZE - PYLONS. 2000 AND 7000 SERIES ALUMINUM ALLOYS.**
	A HARD ANODIZE SPECIFIED SURFACES PER 115.
	B ANODIZE REMAINING SURFACES PER 114.
	C PRIME TWO COATS SPECIFIED SURFACES PER 538 (OR 245).
	D PRIME ONE COAT REMAINING SPECIFIED SURFACES PER 535.
	E PAINT SPECIFIED INTERIOR SURFACES WITH LIGHT GRAY URETHANE COATING PER 254 (OR 276).
	F FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
	G TOUCH UP AS REQUIRED PER 539, 536, 246, OR 255.
	H NOTE: FOR APPLICATION OF FMS-3049 COATING; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.