APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A953	**WHITE URETHANE, P6255 COATING, AND 16NXXXX FINISH CLAD AND 1000, 3000, 5000, AND 6000 SERIES ALUMINUM ALLOYS AND CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ALL SURFACES ONE COAT PER 531.
	C PAINT SPECIFIED INTERIOR SURFACES WITH WHITE URETHANE COATING PER 222 (OR 274).
	D APPLY FMS-3049 COATING TO SPECIFIED SURFACES PER 532.
	E PAINT SPECIFIED SURFACES WITH P6255 COATING PER ENGINEERING REPORT 16ER2032.
	F FINISH EXTERIOR EXPOSED SURFACES AFTER ASSY PER THE APPLICABLE 16NXXXX AIRCRAFT PAINTING DRAWING.
	G TOUCH UP AS REQUIRED PER 237, AND ENGINEERING REPORT 16ER2032.
A954	**LIGHT SEMIGLOSS GRAY URETHANE BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT ALL SURFACES WITH LIGHT SEMIGLOSS GRAY URETHANE COATING PER 541 (OR 542).
	D TOUCH UP AS REQUIRED PER 543.
A955	**PRIMER AND LIGHT SEMIGLOSS GRAY URETHANE 2000 AND 7000 SERIES ALUMINUM ALLOYS - PYLONS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME TWO COATS EXTERIOR SURFACES PER 538 (OR 245).
	C PRIME ONE COAT INTERIOR SURFACES PER 535.
	D PAINT INTERIOR SURFACES WITH LIGHT SEMIGLOSS GRAY URETHANE COATING PER 544 (OR 547).
	E TOUCH UP AS REQUIRED PER 536 OR 549.
	F NOTE: FOR APPLICATION OF FMS-3049 COATING; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.
A956	**PRIMER AND LIGHT SEMIGLOSS GRAY URETHANE – PYLONS CLAD OR 1000, 3000, 5000, OR 6000 SERIES ALUMINUM ALLOYS AND ALUMINUM CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ONE COAT ALL SURFACES PER 531.
	C PAINT INTERIOR SURFACES WITH LIGHT SEMIGLOSS GRAY URETHANE COATING PER 544 (OR 547).
	D TOUCH UP AS REQUIRED PER 536 AND 549.
	E NOTE: FOR APPLICATION OF FMS-3049 COATING; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.