APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A957	**PRIMER, LIGHT SEMIGLOSS GRAY URETHANE, AND 16NXXXX FINISH – PYLON. ALUMINUM ALLOY CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME TWO COATS SPECIFIED INTERIOR SURFACES PER 538 (OR 245).
	C PRIME ONE COAT REMAINING SPECIFIED SURFACES PER 535.
	D PAINT SPECIFIED INTERIOR SURFACES WITH LIGHT SEMIGLOSS GRAY URETHANE COATING PER 544 (OR 547).
	E FINISH EXTERIOR SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
	F TOUCH UP AS REQUIRED PER 539, 536, 246 OR 549.
	G NOTE: FOR APPLICATION OF FMS-3049 COATING; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.
A958	**PRIMER, LIGHT SEMIGLOSS GRAY URETHANE, 16NXXXX FINISH, HARD ANODIZE - PYLONS 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A HARD ANODIZE SPECIFIED SURFACES PER 115.
	B ANODIZE REMAINING SURFACES PER 114.
	C PRIME TWO COATS SPECIFIED SURFACES PER 538 (OR 245).
	D PRIME ONE COAT REMAINING SPECIFIED SURFACES PER 535.
	E PAINT SPECIFIED INTERIOR SURFACES WITH LIGHT SEMIGLOSS GRAY URETHANE COATING PER 544 (OR 547).
	F FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
	G TOUCH UP AS REQUIRED PER 539, 536, 246, OR 549.
	H NOTE: FOR APPLICATION OF FMS-3049 COATING; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.
A959	**WHITE URETHANE – CLAD OR 1000, 3000, 5000, AND 6000 SERIES ALUMINUM ALLOYS AND CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ONE COAT ALL SURFACES PER 531.
	C PAINT ALL SURFACES WITH WHITE URETHANE COATING PER 223 (OR 546).
	D TOUCH UP AS REQUIRED PER 545.
	E NOTE: FOR APPLICATION OF FMS-3049 COATING; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.