APPENDIX A. Finish Codes

SECTION D. NON-CORROSION RESISTANT STEEL ALLOYS

CODE	APPLICABLE FINISH
D404	**ALLOY STEEL - (CADMIUM PLATE OR IVD ALUMINUM) BLACK EPOXY ENAMEL/BLACK URETHANE HEAT TREAT RANGE: 180 KSI OR LESS** A CADMIUM PLATE PER 120 OR IVD ALUMINUM TREAT PER 516 ALL SURFACES. B PRIME ONE COAT ON AREAS SPECIFIED ON DRAWING PER 202. C PAINT PRIMED AREAS WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 213. D TOUCH UP AS REQUIRED PER 310.
D405	**ALLOY STEEL - (CADMIUM PLATE OR IVD ALUMINUM) WHITE URETHANE HEAT TREAT RANGE - 180 KSI OR LESS** A CADMIUM PLATE PER 120 OR IVD ALUMINUM TREAT PER 516 ALL SURFACES. B PRIME ONE COAT ON AREAS SPECIFIED ON DRAWING PER 202. C PAINT PRIMED AREAS WITH WHITE URETHANE COATING PER 222 (OR 274). D TOUCH UP AS REQUIRED PER 312.
D406	**ALLOY STEEL - (CADMIUM PLATE OR IVD ALUMINUM) PRIMER HEAT TREAT RANGE - 180 KSI OR LESS** A CADMIUM PLATE PER 120 OR IVD ALUMINUM TREAT PER 516 ALL SURFACES. B PRIME ONE COAT ON ALL SURFACES PER 201. C TOUCH UP AS REQUIRED PER 307.
D407	**ALLOY STEEL - (CADMIUM PLATE OR IVD ALUMINUM) PRIMER HEAT TREAT RANGE: 180-220 KSI** A CADMIUM PLATE PER 121 OR IVD ALUMINUM TREAT PER 516 ALL SURFACES. B PRIME ONE COAT ON AREAS SPECIFIED ON DRAWING PER 202. C TOUCH UP AS REQUIRED PER 307.
D408	**ALLOY STEEL - (CADMIUM PLATE OR IVD ALUMINUM) GRAY EPOXY ENAMEL/GRAY URETHANE HEAT TREAT RANGE: 180–220 KSI** A CADMIUM PLATE PER 121 OR IVD ALUMINUM TREAT PER 516 ALL SURFACES. B PRIME ONE COAT ON AREAS SPECIFIED ON DRAWING PER 202. C PAINT PRIMED AREAS WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 211. D TOUCH UP AS REQUIRED PER 309.
D409	**ALLOY STEEL - (CADMIUM PLATE OR IVD ALUMINUM) BLACK EPOXY ENAMEL/BLACK URETHANE HEAT TREAT RANGE: 180-220 KSI** A CADMIUM PLATE PER 121 OR IVD ALUMINUM TREAT PER 516 ALL SURFACES. B PRIME ONE COAT ON AREAS SPECIFIED ON DRAWING PER 202. C PAINT PRIMED AREAS WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 213. D TOUCH UP AS REQUIRED PER 310.