APPENDIX A. Finish Codes

SECTION D. NON-CORROSION RESISTANT STEEL ALLOYS

CODE	APPLICABLE FINISH

D707 **ALLOY STEEL-SOLID FILM LUBRICANT AND WHITE URETHANE HEAT TREAT TO 180 KSI OR LESS.**

A CLEAN ALL SURFACES PER 156.
B TREAT SPECIFIED SURFACES PER 522.
C APPLY SOLID FILM LUBRICANT TO SURFACES NOTED ON DRAWING PER 207.
D PRIME ONE COAT TO AREAS NOTED ON DRAWING PER 202.
E PAINT PRIMED SURFACES WITH WHITE URETHANE COATING PER 222 (OR 274).
F TOUCH UP AS REQUIRED PER 312 AND 315.

D708 **ALLOY STEEL - (CADMIUM PLATE OR IVD ALUMINUM) WHITE URETHANE HEAT TREAT RANGE - 180 KSI OR LESS**

A CADMIUM PLATE PER 120 OR IVD ALUMINUM TREAT PER 516 ALL SURFACES.
B PRIME ONE COAT ALL SURFACES PER 202.
C PAINT ALL SURFACES WITH WHITE URETHANE COATING PER 222 (OR 274).
D TOUCH UP AS REQUIRED PER 312.