APPENDIX A. Finish Codes

SECTION E. PLASTIC, GLASS REINFORCED PLASTIC, AND GRAPHITE

CODE	APPLICABLE FINISH
E414	**WHITE URETHANE** **PLASTICS**
	A CLEAN EXTERNAL SURFACE PER 119.
	B PRIME EXTERNAL SURFACE ONE COAT PER 202.
	C PAINT EXTERNAL SURFACES, WITH WHITE URETHANE COATING PER 222 (OR 274).
E415	**16NXXXX FINISH** **PLASTIC AND GRP**
	A CLEAN ALL SURFACES PER 119.
	B PRIME ALL SURFACES PER 201.
	C PAINT ALL SURFACES DARK GRAY URETHANE PER 263 FOR FSD AIRCRAFT (61: NO. 2 THRU NO. 6, 62: NO. 1 AND NO. 2). PRODUCTION AIRCRAFT SHALL USE THE COLOR OF URETHANE COATING SPECIFIED ON THE APPLICABLE 16NXXXX AIRCRAFT PAINTING DRAWING.
E416	**WHITE URETHANE AND 16NXXXX FINISH** **FOR SOLVENT SENSITIVE INJECTION MOLDED THERMOPLASTICS**
	A CLEAN INTERIOR SURFACES PER 169.
	B CLEAN EXTERIOR SURFACES PER 170.
	C PRIME TWO COATS ALL SURFACES PER 204.
	D PAINT INTERIOR SURFACES WITH WHITE URETHANE COATING PER 222.
	E FINISH EXTERIOR EXPOSED SURFACE AFTER ASSEMBLY PER DRAWING 16N0001.
E417	**PRIMER AND 16NXXXX FINISH** **GRAPHITE COMPOSITE**
	A REMOVE PEEL PLY ON EXTERIOR SURFACE PER 189.
	B APPLY ONE COAT OF PRIMER TO EXTERIOR SURFACE PER 202.
	C FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0001.
E420	**PRIMER, WHITE URETHANE, AND 16NXXXX FINISH** **GRAPHITE COMPOSITE**
	A CLEAN ALL SURFACES PER 119.
	B PRIME ALL SURFACES ONE COAT PER 201.
	C PAINT EXPOSED INTERIOR SURFACE WITH WHITE URETHANE COATING PER 222 (OR 274).
	D FINISH EXTERIOR EXPOSED SURFACE AFTER ASSEMBLY PER DRAWING 16N0001.
E421	**PRIMER AND 16NXXXX FINISH** **GRAPHITE COMPOSITE**
	A REMOVE PEEL PLY ON EXTERIOR SURFACE PER 189.
	B CLEAN INTERIOR SURFACES PER 119.
	C PRIME ALL SURFACES ONE COAT PER 201.
	D FINISH EXTERIOR EXPOSED SURFACE AFTER ASSEMBLY PER DRAWING 16N0001.
E422	**PRIMER** **GRAPHITE OR FIBERGLASS COMPOSITE**
	A CLEAN ALL SURFACES PER 119.
	B PRIME ALL SURFACES ONE COAT PER 201.