APPENDIX A. Finish Codes

SECTION S. CORROSION RESISTANT STEEL ALLOYS

CODE	APPLICABLE FINISH
S411	**NO FINISH** **HEAT TREATABLE CRES**
	A PASSIVATE PER 147 (METAL REMOVAL PERMITTED).
	B (INACTIVE FOR NEW DESIGN; USE S147.)
S412	**GRAY EPOXY ENAMEL/GRAY URETHANE** **300 SERIES OR HEAT TREATABLE CRES**
	A PASSIVATE PER 146.
	B PRIME ONE COAT EXPOSED SURFACE AS NOTED ON DRAWING PER 202.
	C PAINT PRIMED SURFACE WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 211.
	D TOUCH UP AS REQUIRED PER 322.
S413	**BLACK EPOXY ENAMEL/BLACK URETHANE** **300 SERIES OR HEAT TREATABLE CRES**
	A PASSIVATE PER 146.
	B PRIMED ONE COAT EXPOSED SURFACE AS NOTED ON DRAWING PER 202.
	C PAINT PRIMED SURFACE WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 213.
	D TOUCH AS REQUIRED PER 323.
S414	**GRAY EPOXY ENAMEL/GRAY URETHANE** **EXPOSED IN CREW COMPARTMENT**
	A PASSIVATE PER 147.
	B PRIME ONE COAT EXPOSED SURFACE AS NOTED ON DRAWING PER 202.
	C PAINT PRIMED SURFACE WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 211.
	D (INACTIVE FOR NEW DESIGN).
S415	**BLACK EPOXY ENAMEL/BLACK URETHANE** **EXPOSED IN CREW COMPARTMENT**
	A PASSIVATE PER 147.
	B PRIME ONE COAT EXPOSED SURFACE AS NOTED ON DRAWING PER 202.
	C PAINT PRIMED SURFACE WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 213.
	D (INACTIVE FOR NEW DESIGN).
S416	**CRES TUBING - GRAY EPOXY ENAMEL/GRAY URETHANE**
	A PASSIVATE PER 146.
	B PRIME ONE COAT ON EXTERIOR SURFACE PER 203.
	C PAINT PRIMED SURFACE WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 212.
	D TOUCH UP AS REQUIRED PER 322.
S417	**CRES TUBING- BLACK EPOXY ENAMEL/BLACK URETHANE**
	A PASSIVATE PER 146.
	B PRIME ONE COAT ON EXTERIOR SURFACES PER 203.
	C PAINT PRIMED SURFACE WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 214.
	D TOUCH UP AS REQUIRED PER 323.