APPENDIX A. Finish Codes

SECTION S. CORROSION RESISTANT STEEL ALLOYS

CODE	APPLICABLE FINISH
S418	**FLAT WHITE EPOXY ENAMEL/FLAT WHITE URETHANE 300 SERIES OR HEAT TREATABLE CRES**
	A PASSIVATE PER 146.
	B PRIME ONE COAT ON SPECIFIED SURFACES PER 202.
	C PAINT PRIMED SURFACES WITH FLAT WHITE EPOXY ENAMEL OR FLAT WHITE URETHANE PER 233.
	D TOUCH UP AS REQUIRED PER 328.
S419	**WHITE URETHANE. 300 SERIES OR HEAT TREATABLE CRES, EXCEPT TUBING.**
	A PASSIVATE PER 146.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT ALL SURFACES WITH WHITE URETHANE COATING PER 223 (OR 274).
	D TOUCH UP AS REQUIRED PER 324.
S420	**CADMIUM PLATE OR IVD ALUMINUM. ALL CRES EXCEPT CASTINGS.**
	A PASSIVATE ALL SURFACES PER 146.
	B IF CADMIUM PLATING, CLEAN AND APPLY WOOD'S NICKEL STRIKE TO NOTED AREA PER 138. (IF APPLYING IVD ALUMINUM, SKIP THIS STEP).
	C CADMIUM PLATE AREA WITH WOOD'S NICKEL STRIKE PER 175 OR IVD ALUMINUM TREAT NOTED AREA PER 521.
S421	**PRIMER AND CORROSION PREVENTIVE COMPOUND. AISI 410 OR 17-4PH CASTING DETAILS.**
	A CLEAN PER 135.
	B PRIME ONE COAT ON SURFACES SPECIFIED ON DRAWING PER 202.
	C APPLY CORROSION PREVENTIVE COMPOUND TO NOTED AREA PER 250.
	D TOUCH UP AS REQUIRED PER 321.
S422	**FLAT WHITE EPOXY ENAMEL/FLAT WHITE URETHANE. 300 SERIES OR HEAT TREATABLE CRES ALREADY PASSIVATED.**
	A CLEAN PER 135.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT PRIMED SURFACES WITH WHITE FLAT EPOXY ENAMEL OR FLAT WHITE URETHANE PER 233.
	D TOUCH UP AS REQUIRED PER 328.
S423	**WHITE URETHANE. 300 SERIES OR HEAT TREATABLE CRES, EXCEPT TUBING.**
	A PASSIVATE PER 146.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT PRIMED SURFACES WITH WHITE URETHANE COATING PER 222 (OR 274).
	D TOUCH UP AS REQUIRED PER 324.
S424	**PRIMER. 300 SERIES OR HEAT TREATABLE CRES.**
	A PASSIVATE PER 146.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C TOUCH UP AS REQUIRED PER 321.