APPENDIX A. Finish Codes

SECTION S. CORROSION RESISTANT STEEL ALLOYS

CODE	APPLICABLE FINISH
S439	**BLACK EPOXY ENAMEL OR BLACK URETHANE. ALL CRES EXCEPT CASTINGS.**
	A CLEAN, CHEMICAL DESCALE AND PASSIVATE PER 147. (0.00075 INCH METAL REMOVAL PERMITTED).
	B PRIME ALL SURFACES ONE COAT PER 201.
	C PAINT ALL SURFACES WITH ONE COAT WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 234.
	D TOUCH UP AS REQUIRED PER 323.
S440	**BLACK EPOXY ENAMEL/BLACK URETHANE. AISI 410 OR 17-4PH CASTING DETAILS.**
	A CLEAN PER 135.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT ALL SURFACES WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 234.
	D TOUCH UP AS REQUIRED PER 323.
S441	**PRIMER AND DARK GRAY URETHANE. 300 SERIES AND HEAT TREATABLE CRES.**
	A CLEAN, CHEMICAL DESCALE AND PASSIVATE PER 147. (0.00075 INCH METAL REMOVAL PERMITTED).
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT SPECIFIED EXTERIOR SURFACES WITH DARK GRAY URETHANE COATING PER 257.
	D TOUCH UP AS REQUIRED PER 327.
S442	**LUSTERLESS BLACK URETHANE. AISI 410 OR 17-4PH CASTING DETAILS (CLOSE TOLERANCE FITS).**
	A CLEAN PER 135.
	B PRIME ONE COAT ON SURFACES SPECIFIED ON DRAWING PER 202.
	C PAINT PRIMED SURFACES WITH LUSTERLESS BLACK URETHANE COATING PER 283 (OR 281).
	D TOUCH UP AS REQUIRED PER 335.
S443	**LUSTERLESS BLACK URETHANE. 300 SERIES OR HEAT TREATABLE CRES.**
	A CLEAN, CHEMICAL DESCALE AND PASSIVATE PER 147. (0.00075 INCH METAL REMOVAL PERMITTED).
	B PRIME ALL SURFACES ONE COAT PER 201.
	C PAINT ALL SURFACES WITH LUSTERLESS BLACK URETHANE COATING PER 279 (OR 281).
	D TOUCH UP AS REQUIRED PER 335.
S444	**LUSTERLESS BLACK URETHANE. 300 SERIES OR HEAT TREATABLE CRES.**
	A PASSIVATE PER 146.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT PRIMED SURFACES WITH LUSTERLESS BLACK URETHANE COATING PER 283 (OR 281).
	D TOUCH UP AS REQUIRED PER 335.