APPENDIX A. Finish Codes

SECTION S. CORROSION RESISTANT STEEL ALLOYS

CODE	APPLICABLE FINISH
S445	**LUSTERLESS GRAY URETHANE. 300 SERIES OR HEAT TREATABLE CRES.**
	A PASSIVATE PER 146.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT ALL SURFACES WITH LUSTERLESS GRAY URETHANE COATING PER 278 (OR 280).
	D TOUCH UP AS REQUIRED PER 336.
S446	**LUSTERLESS GRAY URETHANE. 300 SERIES OR HEAT TREATABLE CRES.**
	A PASSIVATE PER 146.
	B PRIME ONE COAT SPECIFIED SURFACE PER 202.
	C PAINT PRIMED SURFACE WITH LUSTERLESS GRAY URETHANE COATING PER 282 (OR 280).
	D TOUCH UP AS REQUIRED PER 336.
S447	**LUSTERLESS BLACK URETHANE. AISI 410 OR 17-4PH CASTING DETAILS.**
	A CLEAN PER 135.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT ALL SURFACES WITH LUSTERLESS BLACK URETHANE COATING PER 279 (OR 281).
	D TOUCH UP AS REQUIRED PER 335.
S448	**PRIMER AND LUSTERLESS GRAY URETHANE. AISI 410 OR 17-4PH CASTING DETAILS.**
	A CLEAN PER 135.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT ONE COAT SPECIFIED SURFACES WITH LUSTERLESS GRAY URETHANE COATING PER 282 (OR 280).
	D TOUCH UP AS REQUIRED PER 337.
S449	**DARK GRAY URETHANE. 300 SERIES AND HEAT TREATABLE CRES.**
	A PASSIVATE PER 146.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT PRIMED SURFACES WITH DARK GRAY URETHANE COATING PER 257.
	D TOUCH UP AS REQUIRED PER 333.
S450	**WHITE ACRYLIC LACQUER/WHITE URETHANE. 300 SERIES OR HEAT TREATABLE CRES, EXCEPT TUBING.**
	A PASSIVATE PER 146.
	B PRIME ALL SURFACES ONE COAT PER 201.
	C PAINT ALL SURFACES WITH EITHER WHITE ACRYLIC LACQUER OR WHITE URETHANE COATING PER 293 (OR 296).
	D TOUCH UP AS REQUIRED PER 338.
S451	**WHITE ACRYLIC LACQUER/WHITE URETHANE. HEAT TREATABLE CRES REQUIRING DESCALE.**
	A CLEAN, CHEMICAL DESCALE AND PASSIVATE PER 147. (0.00075 INCH METAL REMOVAL PERMITTED).
	B PRIME ALL SURFACES ONE PER 201.
	C PAINT ALL SURFACES WITH EITHER WHITE ACRYLIC LACQUER OR WHITE URETHANE COATING PER 293 (OR 296).
	D TOUCH UP AS REQUIRED PER 338.