APPENDIX A. Finish Codes

SECTION S. CORROSION RESISTANT STEEL ALLOYS

CODE	APPLICABLE FINISH
S452	**DARK GRAY URETHANE AND 16NXXXX FINISH. 300 SERIES AND HEAT TREATABLE CRES.**
	A CLEAN, CHEMICAL DESCALE AND PASSIVATE PER 147.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT SPECIFIED INTERIOR SURFACES WITH DARK GRAY URETHANE PER 257 (OR 277).
	D FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
	E TOUCH UP AS REQUIRED PER 339.
S453	**DARK GRAY URETHANE AND 16NXXXX FINISH - PYLONS. CRES CASTINGS.**
	A CLEAN PER 135.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT SPECIFIED INTERIOR SURFACES WITH DARK GRAY URETHANE COATING PER 257.
	D FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0005
	E TOUCH UP AS REQUIRED PER 339.
S454	**ORANGE-YELLOW EPOXY ENAMEL/ORANGE-YELLOW URETHANE AISI 410 OR 17-4PH CASTINGS. (CLOSE TOLERANCE FITS).**
	A CLEAN PER 135.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT PRIMED SURFACES WITH ORANGE-YELLOW EPOXY ENAMEL OR ORANGE-YELLOW URETHANE PER 216.
	D TOUCH UP AS REQUIRED PER 332.
S455	**LUSTERLESS BLACK URETHANE. 300 SERIES OR HEAT TREATABLE CRES.**
	A PASSIVATE PER 146.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT ALL SURFACES WITH LUSTERLESS BLACK URETHANE COATING PER 279 (OR 281).
	D TOUCH UP AS REQUIRED PER 335.
S456	**PRIMER. AISI 410 OR 17-4PH CASTINGS.**
	A CLEAN PER 135.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C TOUCH UP AS REQUIRED PER 321.
S457	**PRIMER AND WHITE URETHANE. 300 SERIES OR HEAT TREATABLE CRES.**
	A PASSIVATE PER 146.
	B PRIME ALL SURFACES ONE COAT PER 201.
	C PAINT SPECIFIED SURFACES WITH URETHANE COATING PER 222 (OR 274)
	D TOUCH UP AS REQUIRED PER 324.
S458	**PRIMER AND BLUE URETHANE. AISI 410 OR 17-4PH CASTING DETAILS**
	A CLEAN PER 135.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT SPECIFIED SURFACES WITH BLUE URETHANE PER 378 (OR 381).
	D TOUCH UP AS REQUIRED PER 382.