APPENDIX A. Finish Codes

SECTION S. CORROSION RESISTANT STEEL ALLOYS

CODE	APPLICABLE FINISH
S607	**BLACK EPOXY ENAMEL/BLACK URETHANE AND SOLID FILM LUBRICANT. HEAT TREATABLE CRES, EXCEPT CASTINGS.**
	A PREPARE ALL SURFACES AND TREAT PER 148.
	B APPLY SOLID FILM LUBRICANT TO SPECIFIED SURFACES IN NOTED THICKNESSES OR DIMENSIONS PER 207.
	C PRIME ONE COAT ON REMAINING SURFACES, UNLESS OTHERWISE SPECIFIED PER 202.
	D PAINT PRIMED SURFACES WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 213.
	E TOUCH UP AS REQUIRED PER 323 AND 340.
S608	**SOLID FILM LUBRICANT. HEAT TREATABLE CRES.**
	A CLEAN NITRIDED SURFACES BY REMOVING WHITE LAYER BY LIGHT GRIT BLAST.
	B VAPOR DEGREASE.
	C APPLY SOLID FILM LUBE TO SPECIFIED SURFACES PER 207 (PER THE RINSE, DRY, AND LUBRICANT APPLICATION STEPS OF FPS-3006, CLASS VIII).
	D TOUCH UP AS REQUIRED PER 340.
S609	**GRAY EPOXY ENAMEL/GRAY URETHANE AND SOLID FILM LUBRICANT. HEAT TREATABLE CRES, EXCEPT CASTINGS.**
	A PREPARE ALL SURFACES AND TREAT PER 148.
	B APPLY SOLID FILM LUBRICANT TO SPECIFIED SURFACES IN NOTED THICKNESS OR DIMENSIONS PER 207.
	C PRIME ONE COAT THE REMAINING SURFACES, UNLESS OTHERWISE SPECIFIED, PER 202.
	D PAINT PRIMED SURFACES WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 211.
	E TOUCH UP AS REQUIRED PER 322 AND 340.
S610	**SOLID FILM LUBRICANT. CRES CASTINGS; USE FOR PARTS WITH PRESS FIT APPLICATIONS.**
	A PREPARE ALL SURFACES PER 149.
	B APPLY SOLID FILM LUBRICANT TO SPECIFIED SURFACES PER 207.
	C TOUCH UP AS REQUIRED PER 340.
S611	**ORANGE-YELLOW EPOXY ENAMEL/ORANGE-YELLOW URETHANE AND SOLID FILM LUBRICANT. CRES CASTINGS.**
	A PREPARE ALL SURFACES PER 149.
	B APPLY SOLID FILM LUBE TO SPECIFIED SURFACES IN NOTED THICKNESSES OR DIMENSIONS PER 207.
	C PRIME ONE COAT REMAINING SPECIFIED SURFACES IN PER 202.
	D PAINT PRIMED SURFACES ONE COAT OF ORANGE-YELLOW ENAMEL OR ORANGE-YELLOW URETHANE PER 216.
	E TOUCH UP AS REQUIRED PER 332 AND 340.
S612	**SOLID FILM LUBRICANT. 300 SERIES CRES ONLY.**
	A PASSIVATE ALL SURFACES PER 146.
	B APPLY SOLID FILM LUBRICANT TO ALL SURFACES PER 228.
	C TOUCH UP AS REQUIRED PER 340.