APPENDIX A. Finish Codes

SECTION S. CORROSION RESISTANT STEEL ALLOYS

CODE	APPLICABLE FINISH
S613	**GRAY EPOXY ENAMEL/GRAY URETHANE AND SOLID FILM LUBRICANT. 300 SERIES CRES.**
	A PASSIVATE ALL SURFACES PER 146.
	B APPLY SOLID FILM LUBRICANT TO SPECIFIED SURFACES IN NOTED THICKNESS OR DIMENSION PER 207.
	C PRIME ONE COAT THE REMAINING SURFACES, UNLESS OTHERWISE SPECIFIED, PER 202.
	D PAINT PRIMED SURFACES WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 211.
	E TOUCH UP AS REQUIRED PER 322 AND 340.
S614	**GRAY EPOXY ENAMEL/GRAY URETHANE AND SOLID FILM LUBRICANT. 300 SERIES CRES AND PRECIPITATION HARDENABLE CRES.**
	A PASSIVATE ALL SURFACES PER 146.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT PRIMED SURFACES WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 211.
	D ON THREADS UNLESS OTHERWISE NOTED, APPLY SOLID FILM LUBRICANT PER 230.
	E TOUCH UP AS REQUIRED PER 322.
S615	**SOLID FILM LUBRICANT. 300 SERIES CRES ONLY.**
	A PASSIVATE ALL SURFACES PER 146.
	B APPLY SOLID FILM LUBRICANT TO SPECIFIED SURFACES PER 207.
	C TOUCH UP AS REQUIRED PER 340.
S616	**PRIMER AND SOLID FILM LUBRICANT. CRES CASTINGS.**
	A PREPARE ALL SURFACES PER 149.
	B APPLY SOLID FILM LUBE TO SPECIFIED SURFACES IN NOTED THICKNESSES OR DIMENSIONS PER 207.
	C PRIME ONE COAT REMAINING SPECIFIED AREAS PER 202.
	D TOUCH UP AS REQUIRED PER 321 AND 340.
S617	**SOLID FILM LUBRICANT. 300 SERIES ONLY.**
	A DESCALE AND PASSIVATE PER 147.
	B APPLY SOLID FILM LUBRICANT TO ALL SURFACES PER 228.
	C TOUCH UP AS REQUIRED PER 340.
S618	**SOLID FILM LUBRICANT. CRES CASTINGS.**
	A PREPARE ALL SURFACES PER 149.
	B APPLY SOLID FILM LUBRICANT TO ALL SURFACES PER 228.
	C TOUCH UP AS REQUIRED PER 340.
S619	**P6096-2 FLAT BLACK URETHANE AND SOLID FILM LUBRICANT. HEAT TREATABLE CRES, EXCEPT 440C.**
	A PHOSPHATIZE ALL SURFACES PER 148.
	B APPLY SOLID FILM LUBE TO SPECIFIED SURFACES IN THICKNESSES OR DIMENSIONS AS NOTED PER 207.
	C PRIME SPECIFIED AREAS ONE COAT PER 202.
	D PAINT PRIMED SURFACES WITH P6096-2 FLAT BLACK URETHANE PER 217 (OR 286).
	E TOUCH UP AS REQUIRED PER 330 AND 340.