APPENDIX A. Finish Codes

SECTION S. CORROSION RESISTANT STEEL ALLOYS

CODE	APPLICABLE FINISH
S620	**LUSTERLESS BLACK URETHANE AND SOLID FILM LUBRICANT. HEAT TREATABLE CRES, EXCEPT CASTINGS.**
	A PREPARE ALL SURFACES AND TREAT PER 148.
	B APPLY SOLID FILM LUBRICANT TO SPECIFIED SURFACES IN NOTED THICKNESS OR DIMENSIONS PER 207.
	C PRIME ONE COAT ON REMAINING SURFACES, UNLESS OTHERWISE SPECIFIED, PER 202.
	D PAINT SPECIFIED PRIMED SURFACES WITH LUSTERLESS BLACK URETHANE COATING PER 283 (OR 281).
	E TOUCH UP AS REQUIRED PER 335 AND 340.
S621	**16NXXXX FINISH SOLID FILM LUBRICANT, AND CORROSION PREVENTATIVE COMPOUND. AISI 410 OR 17-4PH CASTINGS OR WELDMENTS INCLUDING CASTINGS.**
	A CLEAN PER 135
	B PRIME ONE COAT SURFACES SPECIFIED ON DRAWING PER 202.
	C ON NOTED THREADS APPLY SOLID FILM LUBRICANT PER 230.
	D APPLY CORROSION PREVENTATIVE COMPOUND TO NOTED AREAS PER 250.
	E FINISH EXTERIOR EXPOSED PRIMED SURFACES AFTER ASSEMBLY PER DRAWING 16N0001.
	F TOUCH UP AS REQUIRED PER 329.
S622	**GRAY EPOXY ENAMEL/GRAY URETHANE AND SOLID FILM LUBRICANT. CRES CASTINGS AND WELDED ASSEMBLIES.**
	A PREPARE ALL SURFACES PER 135.
	B PRIME SPECIFIED SURFACES ONE COAT PER 202.
	C PAINT PRIMED SURFACES WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 211.
	D APPLY SOLID FILM LUBRICANT TO NOTED THREADS PER 230.
	E TOUCH UP AS REQUIRED PER 322.
S623	**WHITE URETHANE AND 16NXXXX FINISH. 300 SERIES OR HEAT TREATABLE CRES, EXCEPT TUBING.**
	A PASSIVATE PER 146.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT SPECIFIED SURFACES WITH WHITE URETHANE COATING PER 222 (OR 274).
	D FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0001.
	E TOUCH UP AS REQUIRED PER 326.
S624	**ORANGE-YELLOW EPOXY ENAMEL/ORANGE-YELOW URETHANE AND SOLID FILM LUBRICANT. HEAT TREATABLE CRES, EXCEPT CASTINGS.**
	A PHOSPHATIZE ALL SURFACES PER 148.
	B APPLY SOLID FILM LUBE TO SPECIFIED SURFACES IN THICKNESSES OR DIMENSIONS AS NOTED PER 207.
	C PRIME SPECIFIED AREA ONE COAT PER 202.
	D PAINT PRIMED SURFACES ONE COAT OF ORANGE-YELLOW EPOXY ENAMEL OR ORANGE-YELLOW URETHANE PER 216.
	E TOUCH AS REQUIRED PER 332 AND 340.