APPENDIX A. Finish Codes

SECTION S. CORROSION RESISTANT STEEL ALLOYS

CODE	APPLICABLE FINISH
S625	**SOLID FILM LUBRICANT. CRES CASTINGS.**
	A PREPARE ALL SURFACES PER 149.
	B APPLY SOLID FILM LUBRICANT TO SPECIFIED SURFACES PER 230.
S626	**PRIMER AND SOLID FILM LUBRICANT. 300 SERIES OR HEAT TREATABLE CRES, EXCEPT CASTINGS**
	A PASSIVATE PER 146.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C APPLY SOLID FILM LUBE ON NOTED THREADS PER 230.
S627	**SILVER PLATE. HEAT TREATABLE CRES, EXCEPT CASTINGS.**
	A CLEAN AND PASSIVATE SPECIFIED SURFACES PER 177.
	B CLEAN, NICKEL STRIKE, AND SILVER STRIKE SPECIFIED SURFACES PER 184.
	C CLEAN, NICKEL STRIKE, SILVER STRIKE, AND SILVER PLATE SPECIFIED SURFACES PER 185.
S628	**GRAY URETHANE, 16NXXXX FINISH, AND SOLID FILM LUBRICANT. CRES CASTINGS.**
	A CLEAN PER 135.
	B APPLY SOLID FILM LUBE TO SPECIFIED SURFACES PER 207.
	C PRIME SPECIFIED SURFACES ONE COAT PER 202.
	D PAINT SPECIFIED INTERIOR SURFACES WITH GRAY URETHANE, COLOR 36270, PER 290 (OR 292).
	E FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0001.
	F TOUCH UP AS REQUIRED PER 353 OR 340.
S629	**MEDIUM GRAY TEFLON-URETHANE. 300 SERIES OR HEAT TREATABLE CRES, EXCEPT CASTINGS.**
	A PASSIVATE PER 146.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT ALL SURFACES WITH MEDIUM GRAY TEFLON-URETHANE, COLOR 36270, PER 301.
	D TOUCH UP AS REQUIRED PER 349.
S631	**DARK GRAY URETHANE. CRES CASTINGS.**
	A CLEAN PER 135.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT ALL PRIMED SURFACES WITH DARK GRAY URETHANE COATING PER 263.
	D TOUCH UP PER 333.
S632	**SOLID FILM LUBRICANT AND CHROMIUM PLATE. 300 SERIES OR HEAT TREATABLE CRES.**
	A PASSIVATE PER 146.
	B GRIT BLAST PER 183. MASK ANY THREADS ON PART.
	C ON SPECIFIED AREAS APPLY WOOD'S NICKEL STRIKE PER 138.
	D CHROME PLATE SPECIFIED SURFACES PER 129.
	E APPLY SOLID FILM LUBRICANT TO ALL SURFACES PER 228.
	F TOUCH UP AS REQUIRED PER 340.