APPENDIX A. Finish Codes

SECTION S. CORROSION RESISTANT STEEL ALLOYS

CODE	APPLICABLE FINISH

S650 **RED EPOXY ENAMEL/RED URETHANE AND 16N0001 FINISH AISI 410 OR 17-4PH CASTING DETAILS.**

A CLEAN ALL SURFACES PER 135.
B PRIME ONE COAT ALL SURFACES PER 201.
C APPLY RED EPOXY ENAMEL OR RED URETHANE TO SPECIFIED SURFACES PER 215.
D FINISH EXTERIOR EXPOSED SURFACES PER 16N0001.
E TOUCH-UP AS REQUIRED 321 AND 334.

S651 **RED EPOXY ENAMEL/RED URETHANE, SOLID FILM LUBRICANT AND 16NXXXX FINISH – PYLON. AISI 410 OR 17-4PH CASTING DETAILS.**

A CLEAN ALL SURFACES PER 135.
B APPLY SOLID FILM LUBRICANT TO SPECIFIED SURFACES PER 207.
C PRIME REMAINING SURFACES ONE COAT PER 202.
D PAINT SPECIFIED SURFACES WITH ONE COAT OF RED EPOXY ENAMEL PER 215 (OR APPLY RED URETHANE PER 512).
E FINISH EXTERIOR SURFACES PER DRAWING 16N0005.
F TOUCH UP AS REQUIRED PER 329, 340, AND 508 (OR 513).

S652 **RED EPOXY ENAMEL/RED URETHANE, SOLID FILM LUBRICANT AND 16NXXXX FINISH - PYLON. 300 SERIES OR HEAT TREATABLE CRES.**

A PASSIVATE PER 147.
B APPLY SOLID FILM LUBRICANT TO SPECIFIED SURFACES PER 207.
C PRIME REMAINING SURFACES ONE COAT PER 202.
D PAINT SPECIFIED SURFACES WITH ONE COAT OF RED EPOXY ENAMEL OR RED URETHANE PER 215.
E FINISH EXTERIOR SURFACES PER DRAWING 16N0005.
F TOUCH UP AS REQUIRED PER 329, 340, AND 508.

S653 **WHITE URETHANE AND SOLID FILM LUBRICANT. AISI 410 OR 17-4PH CASTING DETAILS.**

A CLEAN ALL SURFACES PER 135.
B APPLY SOLID FILM LUBRICANT TO SPECIFIED SURFACES PER 207.
C PRIME REMAINING SURFACES ONE COAT PER 202.
D PAINT PRIMED SURFACES WITH WHITE URETHANE COATING PER 222 (OR 274).
E TOUCH UP AS REQUIRED PER 324 AND 340.

S654 **SOLID FILM LUBRICANT ALL CRES EXCEPT CASTINGS**

A CLEAN ALL SURFACES PER 509.
B APPLY SOLID FLIM LUBRICANT PER 510.

NOTE: THIS CODE IS INTENDED FOR PREVIOUSLY PASSIVATED VENDOR PARTS. DO NOT USE WITHOUT MATERIALS AND PROCESSES ENGINEERING APPROVAL.