APPENDIX A. Finish Codes

SECTION S. CORROSION RESISTANT STEEL ALLOYS

CODE	APPLICABLE FINISH
S655	**BLACK EPOXY ENAMEL/BLACK URETHANE AND SOLID FILM LUBRICANT. 300 SERIES CRES AND PRECIPITATION HARDENABLE CRES**
	A PASSIVATE ALL SURFACES PER 146.
	B PRIME ONE COAT SPECIFIED SURFACES PER 202.
	C PAINT PRIMED SURFACES WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 213.
	D ON THREADS, UNLESS OTHERWISE NOTED, APPLY SOLID FILM LUBRICANT PER 230.
	E TOUCH UP AS REQURED PER 323.
S656	**RED EPOXY ENAMEL/RED URETHANE, SOLID FILM LUBRICANT AND 16NXXXX FINISH – PYLON. 300 SERIES OR HEAT TREATABLE CRES**
	A PASSIVATE ALL SURFACES PER 146.
	B APPLY SOLID FILM LUBRICANT TO SPECIFIED SURFACES PER 207.
	C PRIME REMAINING SURFACES ONE COAT PER 202.
	D PAINT SPECIFIED SURFACES WITH ONE COAT OF RED EPOXY ENAMEL OR RED URETHANE PER 215.
	E FINISH EXTERIOR SURFACES PER DRAWING 16N0005.
	F TOUCH UP AS REQUIRED PER 329, 340, AND 508.
S657	**BLACK EPOXY ENAMEL/BLACK URETHANE AND SOLID FILM LUBRICANT. CRES CASTINGS AND WELDED ASSEMBLIES.**
	A CLEAN ALL SURFACES PER 135.
	B PRIME SPECIFIED SURFACES ONE COAT PER 202.
	C PAINT PRIMED SURFACES WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 213.
	D APPLY SOLID FILM LUBRICANT TO NOTED THREADS PER 230.
	E TOUCH UP AS REQUIRED PER 323.
S658	**PRIMER AND 16NXXXX FINISH. 300 SERIES OR HEAT TREATABLE CRES.**
	A PASSIVATE ALL SURFACES PER 146.
	B PRIME ALL SURFACES ONE COAT PER 201.
	C FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0001.
	D TOUCH UP AS REQUIRED PER 321 AND 334.
S659	**DARK GRAY URETHANE AND 16NXXXX FINISH OVER IVD ALUMINUM - PYLONS. 300 SERIES OR HEAT TREATABLE CRES.**
	A PASSIVATE ALL SURFACES PER 146.
	B IVD ALUMINUM TREAT ALL SURFACES PER 520.
	C PRIME ONE COAT ALL SURFACES PER 201.
	D PAINT SPECIFIED INTERIOR SURFACES WITH GRAY COLOR 36270 URETHANE COATING PER 290 (OR 292).
	E FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
	F TOUCHUP AS REQUIRED PER 353.