APPENDIX A. Finish Codes

SECTION S. CORROSION RESISTANT STEEL ALLOYS

CODE	APPLICABLE FINISH
S664	**LIGHT SEMIGLOSS GRAY URETHANE AND 16NXXXX FINISH - PYLONS. CRES CASTINGS.**
	A CLEAN PER 135.
	B PRIME ONE COAT ALL SURFACES PER 531.
	C PAINT SPECIFIED INTERIOR SURFACES WITH LIGHT SEMIGLOSS GRAY URETHANE COATING PER 544.
	D FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
	E TOUCH UP AS REQUIRED PER 550 AND 551.
	F NOTE: FOR APPLICATION OF FMS-3049 COATING; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.
S665	**DARK GRAY URETHANE AND 16NXXX FINISH - PYLONS. 300 SERIES AND HEAT TREATABLE CRES.**
	A PASSIVATE PER 146.
	B APPLY MIL-C-8514 WASH PRIMER TO ALL SURFACES PER 316.
	C PRIME ALL SURFACES WITH ONE COAT OF PRIMER PER 531.
	D PAINT INTERIOR SURFACES WITH TWO COATS OF DARK GRAY URETHANE COATING PER 257.
	E FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
	F TOUCH UP PER 333 AND 551.
	G NOTE: FOR APPLICATION OF FMS-3049 COATING; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.
S666	**DARK GRAY URETHANE AND 16NXXXX FINISH - PYLONS. CRES CASTINGS.**
	A CLEAN PER 135.
	B PRIME ONE COAT ALL SURFACES PER 531.
	C PAINT SPECIFIED INTERIOR SURFACES WITH DARK GRAY URETHANE COATING PER 257.
	D FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0005
	E TOUCH UP AS REQUIRED PER 339 AND 551.
	F NOTE: FOR APPLICATION OF FMS-3049 COATING; SEE MATERIALS AND PROCESSES ENGINEERING FOR USE.
S667	**DARK GRAY URETHANE AND 16NXXXX FINISH OVER IVD ALUMINUM - PYLONS. 300 SERIES OR HEAT TREATABLE CRES.**
	A PASSIVATE ALL SURFACES PER 146.
	B IVD ALUMINUM TREAT ALL SURFACES PER 520.
	C PRIME ONE COAT ALL SURFACES PER 201.
	D PAINT SPECIFIED INTERIOR SURFACES WITH GRAY COLOR 26493 SEMIGLOSS URETHANE COATING PER 544 (OR 542).
	E FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0005.
	F TOUCHUP AS REQUIRED PER 555.