APPENDIX A. Finish Codes

SECTION T. TITANIUM AND TITANIUM ALLOYS

CODE		APPLICABLE FINISH
T100		**NO FINISH REQUIRED. TITANIUM AND TITANIUM ALLOYS**
	A	NO FINISH REQUIRED.
T103		**DO NOT FINISH. DETAIL OF BONDED ASSEMBLY.**
	A	NO FINISH REQUIRED.
T104		**DO NOT FINISH. DETAIL OF WELDED ASSEMBLY. TITANIUM AND TITANIUM ALLOYS.**
	A	NO FINISH REQUIRED.
T151		**FLUORIDE PHOSPHATE TREATMENT. TITANIUM AND TITANIUM ALLOYS (DO NOT USE ON WELDED ASSEMBLIES CONTAINING LAP WELDS WHICH WOULD ENTRAP SOLUTIONS)**
	A	CLEAN AND APPLY CONVERSION TREATMENT TO ALL SURFACES PER 151.
T187		**FLUORIDE PHOSPHATE TREATMENT. TITANIUM AND TITANIUM ALLOYS (DO NOT USE ON WELDED ASSEMBLIES CONTAINING LAP WELDS WHICH WOULD ENTRAP SOLUTIONS)**
	A	CLEAN AND APPLY CONVERSION TREATMENT TO SPECIFIED SURFACES PER 187.
T401		**ANTIGALL OR WEAR SURFACE TREATMENT.**
	A	APPLY CONVERSION TREATMENT TO ALL SURFACES PER 151.
	B	(INACTIVE FOR NEW DESIGN, SEE T151 FOR PREFERRED CODE.)
T402		**WHITE URETHANE.**
	A	CLEAN PER 145.
	B	PRIME EXPOSED SURFACES ONE COAT PER 202.
	C	PAINT PRIMED SURFACE WITH WHITE URETHANE COATING PER 222 (OR 274).
	D	TOUCH UP AS REQUIRED PER 341.
T403		**FLUORIDE PHOSPHATE TREATMENT AND WHITE URETHANE. DO NOT USE ON WELDED ASSEMBLIES CONTAINING LAP WELDS WHICH WOULD ENTRAP SOLUTIONS.**
	A	CLEAN AND APPLY CONVERSION TREATMENT TO ALL SURFACES PER 151.
	B	PRIME ONE COAT SURFACES SPECIFIED FOR WHITE COLOR PER 202.
	C	PAINT SPECIFIED SURFACES WITH WHITE URETHANE COATING PER 222 (OR 274).
	D	TOUCH UP AS REQUIRED PER 341.
T404		**PRIMER AND 16NXXXX FINISH. ALL SURFACES.**
	A	CLEAN AND APPLY CONVERSION TREATMENT TO ALL SURFACES PER 151 OR CLEAN AND ABRADE ALL SURFACES PER 183.
	B	PRIME ALL SURFACES ONE COAT PER 201.
	C	FINISH EXTERIOR EXPOSED SURFACES AFTER ASSEMBLY PER DRAWING 16N0001.
	D	TOUCH UP AS REQUIRED PER 342.
T405		**PRIMER. DISSIMILAR METAL PROTECTION.**
	A	CLEAN PER 145.
	B	PRIME ONE COAT ALL SURFACES PER 201.
	C	TOUCH UP AS REQUIRED PER 343.