APPENDIX B. Basic Elements

Basic Element	Basic Element Step(s)
274	THE APPLICATION OF WHITE PAINT MAY BE DELAYED TO A SUBSEQUENT ASSEMBLY LEVEL. IF WHITE PAINT IS APPLIED AT A LATER TIME, PREVIOUSLY PRIMED SURFACES SHALL BE SOLVENT CLEANED (MIL-C-38736* OR FMS-2004), SCUFFED TO REMOVE GLOSS WITH 320 GRIT SANDPAPER OR "SCOTCHBRITE", RE-WIPED WITH SOLVENT CLEANER, THEN MIST COATED WITH FMS-3027, MIL-PRF-23377, OR MIL-PRF-85582 PRIMER, FOLLOWED BY TWO COATS OF URETHANE, WHITE COLOR 17875 OR 17925, PER MIL-C-83286 OR MIL-C-85285 APPLIED TO ALL EXPOSED SURFACES. *NOTE: P6174 NON-AROMATIC CLEANER MAY BE USED IN LIEU OF MIL-C-38736 CLEANER. (REFERENCE CR 1345 FOR CO-PRODUCER USE.)
275	APPLY ONE COAT OF MIL-L-19537 OR MIL-L-81352 CLEAR ACRYLIC LACQUER TO LETTERED FACE OF NAME PLATES AFTER INSTALLATION.
276	THE APPLICATION OF LIGHT GRAY URETHANE PAINT MAY BE DELAYED TO A SUBSEQUENT ASSEMBLY LEVEL. IF LIGHT GRAY URETHANE PAINT IS APPLIED AT A LATER TIME, PREVIOUSLY PRIMED SURFACES SHALL BE SOLVENT CLEANED (MIL-C-38736* OR FMS-2004), SCUFFED TO REMOVE GLOSS WITH 320 GRIT SANDPAPER OR "SCOTCHBRITE", REWIPED WITH SOLVENT CLEANER, THEN MIST COATED WITH FMS-3027, MIL-PRF-23377, OR MIL-PRF-85582 PRIMER, FOLLOWED BY TWO COATS OF LIGHT GRAY URETHANE COATING, COLOR 36375, APPLIED TO ALL EXPOSED SURFACES. *NOTE: P6174 NON-AROMATIC CLEANER MAY BE USED IN LIEU OF MIL-C-38736 CLEANER. (REFERENCE CR 1345 FOR CO-PRODUCER USE.)
277	THE APPLICATION OF DARK GRAY URETHANE PAINT MAY BE DELAYED TO A SUBSEQUENT ASSEMBLY LEVEL. IF DARK GRAY URETHANE PAINT IS APPLIED AT A LATER TIME, PREVIOUSLY PRIMED SURFACES SHALL BE SOLVENT CLEANED (MIL-C-38736* OR FMS-2004), SCUFFED TO REMOVE GLOSS WITH 320 GRIT SANDPAPER OR "SCOTCHBRITE", RE-WIPED WITH SOLVENT, THEN MIST COATED WITH FMS-3027, MIL-PRF-23377, OR MIL-PRF-85582 PRIMER, FOLLOWED BY TWO COATS OF DARK GRAY URETHANE COATING, COLOR 36320, APPLIED TO ALL EXPOSED SURFACES. *NOTE: P6174 NON-AROMATIC CLEANER MAY BE USED IN LIEU OF MIL-C-38736 CLEANER. (REFERENCE CR 1345 FOR CO-PRODUCER USE.)
278	APPLY ONE COAT OF MIL-C-83286 OR MIL-C-85285 URETHANE COATING, LUSTERLESS GRAY, COLOR 36231, ON ALL SURFACES.
279	APPLY ONE COAT OF MIL-C-83286 OR MIL-C-85285 URETHANE COATING, LUSTERLESS BLACK, COLOR 37038, ON ALL SURFACES.