CHANGE INDEX - REVISION C

Item	Paragraph No.	Change	
		Longitudinal	Transverse
Yield Strength at 0.2% Offset-KSI		190	190
Elongation - Percent in 2 inches		7	7
8	3.11.3	Revise to read: "Material from which rolled rings, extrusions or forgings are manufactured shall have been inspected to and met FPS-0018 Class AA ultrasonic quality except that the rolled ring, extrusion or forging manufacturer may, at his option, procure material which has not been ultrasonically inspected provided that the resulting rolled rings, extrusions or forgings are subsequently inspected to and meet FPS-0018 Class AA quality. The rolled ring, extrusion or forging manufacturer shall furnish certification stating when ultrasonic inspection was performed (before or after rolling, extruding or forging) and the specific results obtained." Reason: Incorporate Amendment No. 4	
9	4.2.3 sub(1)	Revised read: "Austenitize at 1675°F to 1725°F for one (1) hour." Reason: Incorporate Amendment No. 4.	
10	4.2.5.2 sub(1)	Revise to read: "Austenitize at 1675°F to 1725°F for one (1) hour." Reason: Incorporate Amendment No. 4.	
11	2	Delete FPS-0018, Quality Requirements for Ultrasonic Inspection, Process Specification for and replace with NDTS-5101, Ultrasonic Inspection of Raw Materials. Reason: To update use of current inspection specification.	
12	3.11	Replace FPS-0018 with NDTS-5101.	