CROSS REFERENCE GUIDE TO ALUMINUM ALLOY FINISH CODES
SECTION A

	FINISH	2000 & 7000 SERIES	7000 SERIES & 2219	1000,3000,5000,6000 SERIES & CLAD	CASTINGS
No Top Finish	No Finish			100	100
	Anodize	111, 113H, 115H, 163B	111, 113H, 115H, 163B	111, 113H, 115H, 163B, 474H, 480	113H, 115H, 163B
	Chemical Film	134R, 797	134R, 797	134R, 176, 797, 875	134R, 797, 875
	Anodize and Chemical Film			854, 889H	
Single Finish	Primer	403, 405, 491, 520R, 664, 666, 884R, 823P	404, 406, 492, 520R, 562, 884R	401, 402, 455, 471, 478, 520R,527B, 869, 884R	407, 408, 483 520R, 656, 884R
	AMS-C-27725 Fuel Tank Coating	240R, 427, 542, 564, 629, 931	240R, 428, 429, 495	240R,426, 477, 482, 541	240R, 426, 477
	FMS-3014 Form 2 Adhesive Primer	800, 818H, 820, 870H	870H	805, 817, 819H, 821, 870H	805, 817, 819H, 821, 870H
	FMS-3011 Form II Adhesive Primer	686, 687			
	FMS-3018 Form II Adhesive Primer	300	300	300	300
	White Urethane	466, 468, 519R, 634H 873, 970R	467, 469, 519R, 536H, 970R	460, 473, 476, 485, 503, 519R, 678H, 874, 923, 959P, 970R	460, 503, 506H, 519R, 874, 959P, 970R
	White Acrylic Lacquer/White Urethane	616, 617, 619R	619R	614, 618, 619R, 620, 633	614, 615, 618, 619R
	White Teflon-Urethane			792	792
	Orange-Yellow Epoxy Enamel/ Orange-Yellow Urethane	533H	533H	533H	533H
	Lusterless Red Lacquer			641	
	Light Gray Urethane	681, 683, 851H		680, 682	680, 682
	Lusterless Gray Urethane	591, 601H, 602, 643R, 589R	589H, 601H, 643R	590, 601H, 603, 643R, 589H, 881	590, 601H, 643R, 589H, 881
	Gray Urethane	609, 610		861, 871	861, 871
	Dark Gray Urethane	565, 721	522, 523	578, 605, 723, 793	578, 605, 723, 793
	Medium Gray Teflon-Urethane			642	642
	Gray Epoxy Enamel/Gray Urethane	457, 458, 531H, 572, 579R, 607R, 645H	531H, 579R, 607R, 645H	456, 459, 470, 475, 502, 531H, 572, 579R, 607R, 645H, 781	459, 502, 531H, 572, 579R, 607R, 645H, 781
	Lusterless Black Urethane	580, 584, 638, 644H, 587H		581, 582, 640, 587H	581, 582, 587H
	P6096-2 Flat Black Urethane	535, 559, 597, 789, 915		560H, 570, 571, 604, 915	560H, 570, 571, 915
	Black Epoxy Enamel/Black Urethane	440, 509H, 529, 599, 882R	509H, 530, 532, 599, 882R	509H, 554, 599, 878, 879, 882R	509H, 526, 540, 554, 599, 879, 882R
	16NXXXX Finish	511, 514, 528R, 538R, 539, 567, 574	512, 515, 528R, 538R	513, 516, 517, 524, 528R, 538R, 543, 746, 887	513, 516, 517, 524, 528R, 538R, 545, 887
	Light Semi-gloss Gray Urethane	954		973	