CROSS REFERENCE GUIDE TO NON-CRES ALLOY STEEL FINISH CODES
SECTION D

	ALLOY TENSILE STRENGTH				
	FINISH	**<180 KSI**	**180 - 220 KSI**	**220 - 240 KSI**	**> 240 KSI**
No Top Finish	No Finish	100, 104	100, 104	100, 104	100, 104
	Cadmium Plate	120	121	401	123
Single Finish	Solid Film Lubricant	453	459	459	454, 462
Single Finish (with Cadmium Plate or IVD Alumi-num)	Primer	402, 406, 475	407	413, 460C	419
	White Urethane	405	410, 461C, 476	416, 417	420
	Dark Gray Urethane	431	428	412W, 428	
	Gray Epoxy Enamel /Gray Urethane	403	408	414	
	Lusterless Black Urethane	429		430	
	Black Epoxy Enamel/ Black Urethane	404	409	415	
	AMS-C-27725 Fuel Tank Coating	706			
Two Finishes	Primer and Solid Film Lubricant	450	451	451	452
	White Urethane and Solid Film Lubricant	705, 707			
	Chrome Plate and Solid Film Lubricant				703C
Two Finishes (with Cadmium Plate or IVD Aluminum	Primer and Solid Film Lubricant		702		
	Primer and Lusterless Black Urethane		701		
	Primer and Black Epoxy Enamel/ Black Urethane		472	473	
	Primer and 16NXXXX Finish			474	474
	AMS-C-27725 Fuel Tank Coating and White Acrylic Lacquer/White Urethane			471	423
	White Urethane and Corrosion Preventive Compound				
	Black and Orange-Yellow Epoxy Enamel or Urethane Stripes	411			
	16NXXXX Finish and Solid Film Lubricant				456
	16NXXXX Finish and Molybdenum Wear Coating			457	457