APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE		APPLICABLE FINISH
A100		**NO FINISH REQUIRED**
	A	NO FINISH REQUIRED
A103		**DO NOT FINISH. DETAIL OF BONDED ASSEMBLY**
	A	NO FINISH REQUIRED
A104		**DO NOT FINISH. DETAIL OF WELDED ASSEMBLY.**
	A	NO FINISH REQUIRED
A105		**SMALL DETAILS OF PARTS IN ELECTRICALLY BONDED ASSY'S CLAD AND 1000, 3000, 5000, AND 6000 SERIES ALUMINUM ALLOYS**
	A	CHEM FILM ALL SURFACES PER 105.
	B	(INACTIVE FOR NEW DESIGN, SEE A176)
A111		**ANODIZED PARTS REQUIRING NO OTHER FINISH SUCH AS THOSE OPERATING IN OIL OR FUEL - ALL WROUGHT ALUMINUM ALLOYS**
	A	ANODIZE ALL SURFACES PER 111.
A113		**HARD ANODIZED FUNCTIONAL WEAR SURFACES ALL ALUMINUM ALLOYS**
	A	HARD ANODIZE ALL SURFACES PER 113.
A115		**HARD ANODIZED FUNCTIONAL WEAR SURFACES ALL ALUMINUM ALLOYS (FOR PRESS FIT APPLICATION ONLY)**
	A	HARD ANODIZE SPECIFIED SURFACES PER 115.
A134		**REWORK OF ANODIZED FITTINGS ALL ALUMINUM ALLOYS AND ONLY FOR "AN" TYPE ANODIZED FITTINGS**
	A	BRUSH CHEM FILM SPECIFIED SURFACES PER 134.
A163		**CONTROLLED ENVIROMENT, BLACK ANODIZE FOR THERMAL CONTROL ALL ALUMINUM ALLOYS**
	A	SULFURIC ACID ANODIZE AND DYE BLACK ALL SURFACES PER 163.
A176		**CLAD AND 1000, 3000, 5000, AND 6000 SERIES ALUMINUM AND ALUMINUM CASTINGS.**
	A	CHEM FILM ALL SURFACES PER 176.
A210		**CORROSION PREVENTIVE SHIPPING PAPER ALL ALUMINUM ALLOYS (FOR F2 ONLY)**
	A	PREPARE ALL SURFACES PER 526.
A240		**REWORK OF AMS-C-27725 COATED ALUMINUM PARTS ALL ALUMINUM ALLOYS**
	A	TOUCH UP AREAS WITH FINISH REMOVED PER 240.
A401		**PRIMER CLAD AND 1000, 3000, 5000, AND 6000 SERIES ALUMINUM ALLOYS**
	A	CHEM FILM ALL SURFACES PER 105.
	B	PRIME SPECIFIED SURFACES ONE COAT PER 202.
	C	TOUCH UP AS REQUIRED PER 242.