APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A409	**PRIMER AND GRAY EPOXY ENAMEL/GRAY URETHANE** **BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS** A ANODIZE ALL SURFACES PER 111. B PRIME ONE COAT ON EXPOSED SURFACE PER 202. C PRIME TWO COATS ON REVERSE SURFACE PER 205 (OR 245). D PAINT EXPOSED SURFACES WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 211. E TOUCH UP AS REQUIRED PER 236 AND 238.
A410	**PRIMER AND GRAY EPOXY ENAMEL/GRAY URETHANE** **BARE 7000 SERIES AND 2219 ALUMINUM ALLOYS** A SULFURIC ACID ANODIZE ALL SURFACES PER 112. B PRIME ONE COAT ON EXPOSED SURFACE PER 202. C PRIME TWO COATS ON REVERSE SURFACE PER 205 (OR 245). D PAINT EXPOSED SURFACE WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 211. E TOUCH UP AS REQUIRED PER 236 AND 238. F (SEE A409 FOR PREFERRED CODE). NOTE: DO NOT USE WITHOUT MATERIALS & PROCESSES ENGINEERING APPROVAL.
A411	**PRIMER AND GRAY EPOXY ENAMEL/GRAY URETHANE** **ALUMINUM ALLOY CASTINGS** A CHEM FILM ALL SURFACES PER 105. B PRIME EXPOSED SURFACE ONE COAT PER 202. C PRIME REVERSE SURFACE TWO COATS PER 205 (OR 245). D PAINT EXPOSED SURFACE WITH GRAY EPOXY ENAMEL OR GRAY URETHANE PER 211. E TOUCH UP AS REQUIRED PER 236 AND 238.
A412	**PRIMER AND BLACK EPOXY ENAMEL/BLACK URETHANE** **CLAD AND 1000, 3000, 5000, AND 6000 SERIES ALUMINUM ALLOYS** A CHEM FILM ALL SURFACES PER 105. B PRIME ALL SURFACES ONE COAT PER 201. C PAINT EXPOSED SURFACE WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 213. D TOUCH UP AS REQUIRED PER 242 AND 239.
A413	**PRIMER AND BLACK EPOXY ENAMEL/BLACK URETHANE** **BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS** A ANODIZE ALL SURFACES PER 111. B PRIME EXPOSED SURFACE ONE COAT PER 202. C PAINT EXPOSED SURFACE WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 213. D PRIME REVERSE SURFACE TWO COATS PER 205 (OR 245). E TOUCH UP AS REQUIRED PER 236 AND 239.