APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH

A414 **PRIMER AND BLACK EPOXY ENAMEL/BLACK URETHANE**
BARE 7000 SERIES AND 2219 ALUMINUM ALLOYS

A SULFURIC ACID ANODIZE ALL SURFACES PER 112.
B PRIME EXPOSED SURFACE ONE COAT PER 202.
C PRIME REVERSE SURFACE TWO COATS PER 205 (OR 245).
D PAINT EXPOSED SURFACE WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 213.
E TOUCH UP AS REQUIRED PER 236 AND 239.
F (SEE A413 PREFERRED CODE).

NOTE: DO NOT USE WITHOUT MATERIALS & PROCESSES ENGINEERING APPROVAL.

A415 **PRIMER AND BLACK EPOXY ENAMEL/BLACK URETHANE**
ALUMINUM ALLOY CASTINGS

A CHEM FILM ALL SURFACES PER 105.
B PRIME EXPOSED SURFACE ONE COAT PER 202.
C PRIME REVERSE SURFACE TWO COATS PER 205 (OR 245).
D PAINT EXPOSED SURFACE WITH BLACK EPOXY ENAMEL OR BLACK URETHANE PER 213.
E TOUCH UP AS REQUIRED PER 236 AND 239.

A416 **PRIMER AND P6096-2 FLAT BLACK URETHANE**
CLAD OR 1000, 3000, 5000, OR 6000 SERIES ALUMINUM ALLOYS

A CHEM FILM ALL SURFACES PER 105.
B PRIME ALL SURFACES ONE COAT PER 201.
C PAINT EXPOSED SURFACE WITH P6096-2 FLAT BLACK URETHANE PER 217 (OR 286).
D TOUCH UP AS REQUIRED PER 241 AND 242.

A417 **PRIMER AND P6096-2 FLAT BLACK URETHANE**
BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS

A ANODIZE ALL SURFACES PER 111.
B PRIME EXPOSED SURFACE ONE COAT PER 202.
C PRIME REVERSE SURFACE TWO COATS PER 205 (OR 245).
D PAINT EXPOSED SURFACE WITH P6096-2 FLAT BLACK URETHANE PER 217 (OR 286).
E TOUCH UP AS REQUIRED PER 236 AND 241.

A418 **PRIMER AND P6096-2 FLAT BLACK URETHANE**
BARE 7000 SERIES AND 2219 ALUMINUM ALLOYS

A SULFURIC ACID ANODIZE ALL SURFACES PER 112.
B PRIME EXPOSED SURFACE ONE COAT PER 202.
C PRIME REVERSE SURFACE TWO COATS PER 205 (OR 245).
D PAINT EXPOSED SURFACE WITH P6096-2 FLAT BLACK URETHANE PER 217 (OR 286).
E TOUCH UP AS REQUIRED PER 236 AND 241.
F (SEE A417 FOR PREFERRED CODE).

NOTE: DO NOT USE WITHOUT MATERIALS & PROCESSES ENGINEERING APPROVAL.