APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A419	**PRIMER AND P6096-2 FLAT BLACK URETHANE ALUMINUM ALLOY CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME EXPOSED SURFACE ONE COAT PER 202.
	C PRIME REVERSE SURFACE TWO COATS PER 205 (OR 245).
	D PAINT EXPOSED SURFACE WITH P6096-2 FLAT BLACK URETHANE PER 217 (OR 286).
	E TOUCH UP AS REQUIRED PER 236 AND 241.
A420	**PRIMER AND ORANGE-YELLOW EPOXY ENAMEL/ORANGE-YELLOW URETHANE ALUMINUM CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME EXPOSED SURFACE ONE COAT PER 202.
	C PRIME REVERSE SURFACE TWO COATS PER 205 (OR 245)
	D PAINT EXPOSED SURFACE WITH ORANGE-YELLOW EPOXY ENAMEL OR ORANGE-YELLOW URETHANE PER 216.
	E TOUCH UP AS REQUIRED PER 236 AND 243.
A421	**PRIMER AND ORANGE-YELLOW EPOXY ENAMEL/ORANGE-YELLOW URETHANE. CLAD OR 1000, 3000, 5000, OR 6000 SERIES ALUMINUM ALLOYS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ALL SURFACES PER 201.
	C PAINT EXPOSED SURFACE WITH ORANGE-YELLOW EPOXY ENAMEL OR ORANGE-YELLOW URETHANE PER 216.
	D TOUCH UP AS REQUIRED PER 243.
A422	**PRIMER AND ORANGE-YELLOW EPOXY ENAMEL/ ORANGE-YELLOW URETHANE BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME EXPOSED SURFACE ONE COAT PER 202.
	C PRIME REVERSE SURFACE TWO COATS PER 205 (OR 245).
	D PAINT EXPOSED SURFACE WITH ORANGE-YELLOW EPOXY ENAMEL OR ORANGE-YELLOW URETHANE PER 216.
	E TOUCH UP AS REQUIRED PER 236 AND 243.
A423	**PRIMER AND ORANGE-YELLOW AND BLACK STRIPES ALUMINUM ALLOY CASTINGS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME EXPOSED SURFACE ONE COAT PER 202.
	C PRIME REVERSE SURFACE TWO COATS PER 205 (OR 245).
	D PAINT EXPOSED SURFACE WITH ALTERNATELY STRIPED BLACK AND ORANGE-YELLOW EPOXY ENAMEL PER 218.
	E TOUCH UP AS REQUIRED PER 236 AND 244.