APPENDIX A. Finish Codes

SECTION A. ALUMINUM ALLOYS

CODE	APPLICABLE FINISH
A447	**GRAY EPOXY ENAMEL/GRAY URETHANE AND 16NXXXX FINISH BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT WITH GRAY EPOXY ENAMEL OR GRAY URETHANE ON INTERIOR SURFACE PER 211.
	D FINISH EXTERIOR EXPOSED SURFACE AFTER ASSEMBLY PER DRAWING 16N0001.
	E TOUCH UP AS REQUIRED PER 235, 242, AND 238.
A448	**GRAY EPOXY ENAMEL/GRAY URETHANE AND 16NXXXX FINISH BARE 7000 SERIES AND 2219 ALUMINUM ALLOYS**
	A SULFURIC ACID ANODIZE ALL SURFACES PER 112.
	B PRIME ONE COAT INTERIOR SURFACE PER 202.
	C PAINT WITH GRAY EPOXY ENAMEL OR GRAY URETHANE ON INTERIOR SURFACE PER 211.
	D FINISH EXTERIOR EXPOSED SURFACE AFTER ASSEMBLY PER DRAWING 16N0001.
	E TOUCH UP AS REQUIRED PER 235 AND 238.
	F (SEE A447 FOR PREFERRED CODE).
	NOTE: DO NOT USE WITHOUT MATERIALS & PROCESSES ENGINEERING APPROVAL.
A449	**BLACK EPOXY ENAMEL/BLACK URETHANE AND 16NXXXX FINISH. EXPOSED CASTINGS AND CLAD OR 1000, 3000, 5000 OR 6000 SERIES ALUMINUM ALLOYS**
	A CHEM FILM ALL SURFACES PER 105.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT WITH BLACK EPOXY ENAMEL OR BLACK URETHANE ON INTERIOR SURFACE PER 213.
	D FINISH EXTERIOR EXPOSED SURFACE AFTER ASSEMBLY PER DRAWING 16N0001.
	E TOUCH UP AS REQUIRED PER 235, 242, AND 239.
A450	**BLACK EPOXY ENAMEL/BLACK URETHANE AND 16NXXXX FINISH. BARE 2000 AND 7000 SERIES ALUMINUM ALLOYS**
	A ANODIZE ALL SURFACES PER 111.
	B PRIME ONE COAT ALL SURFACES PER 201.
	C PAINT WITH BLACK EPOXY ENAMEL OR BLACK URETHANE ON INTERIOR SURFACE PER 213.
	D FINISH EXTERIOR EXPOSED SURFACE AFTER ASSEMBLY PER DRAWING 16N0001.
	E TOUCH UP AS REQUIRED PER 235, 242, AND 239.