Xerox Iridesse

Print Controller Settings:
- Output Color Profile = Fiery Gloss Coated 210gsm (gloss fleet)
- Auto Trapping

Press Setup/ Paper Settings:
- Recommended to run in single paper weight mode with optimization for IQ enabled (slow mode)
- Recommended Paper Type Setting = Metallic
- Recommended Paper Color Setting = Gray
- Paper weight = 128 / 260 / 300 (depending on substrate used)
- Fuser Temperatures:
    - 128gsm Self Adhesive
        - Belt side –20 / Pressure roll side –10
    - 260gsm & 300gsm
        - Belt side –10 / Pressure roll side –20
- Select "Higher Fuser Temperature" mode.
- Aligner roll pressure = Side 1 –20
- Transfer Adj Trail Edge = 100%
- 2nd Bias Transfer = Side 1 – 120% / Side 2 – 100%
- Registration profile: Gloss Coated 270gsm, SRA3 paper stock.
- Feed from Standard Internal Tray 2
- Destination output tray = Top tray

Notes: Limitations using the 'Metallic' Paper Type.

- Output destination = Top tray only
- Face Orientation = Face up only (this is a Print Controller auto adjustment)
- Fuser Performance = Optimized for IQ
- Registration profile creation = restricted