

START } DETERMINE HERE. } WHAT YOU NEED.



SINGLE OR DUAL DISC?

Whether to use a single or dual disc clutch is a matter of driveability. Once you reach horsepower levels above 500, single disc units use more aggressive friction materials to increase the holding power. So, if a silky smooth engagement is what you are after, a dual disc unit may be a better choice.



ORGANIC OR METALLIC?

Use of the vehicle largely contributes to this decision. Cars/trucks that see more than occasional track use or may get 'hot lapped' should consider metallic friction. If you are mainly building a street driver, or do not plan to race, organic friction will give you the smoothest engagement.

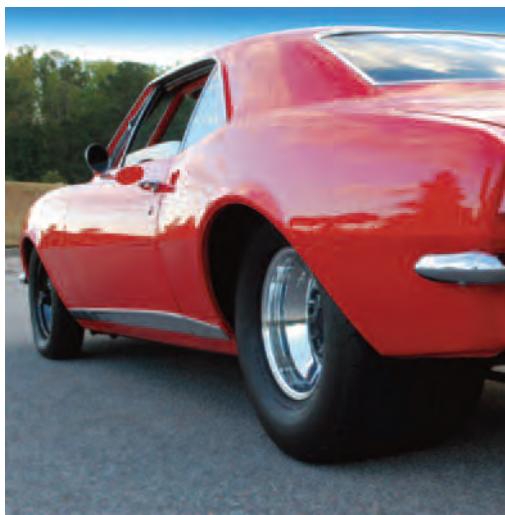


STEEL OR ALUMINUM FLYWHEEL?

The flywheel has a job. That job is to transmit inertia to get your vehicle moving. Steel flywheels provide more inertia on takeoff, translating into less clutch slip to get rolling. For street use, steel is generally preferred. Drag race or autocross/road race cars can benefit from the reduced inertia of lighter flywheels to increase performance.



SUPPLEMENTAL LISTINGS/NEW
PRODUCTS BEGIN ON PAGE 16



IT'S ALL ABOUT LOAD

Don't rely strictly on horsepower ratings. Make sure you also consider:

Gear ratios - higher rear gears (lower numerically) as well as tall first gears (lower numerically) add significant load to the clutch system.

Tire selection - larger/stickier tires will load the clutch harder and must be considered.

Weight - heavier cars/trucks equal heavier loads on the clutch system.

Use - plan to spend much time at the track? Improved traction will put more load on the clutch.

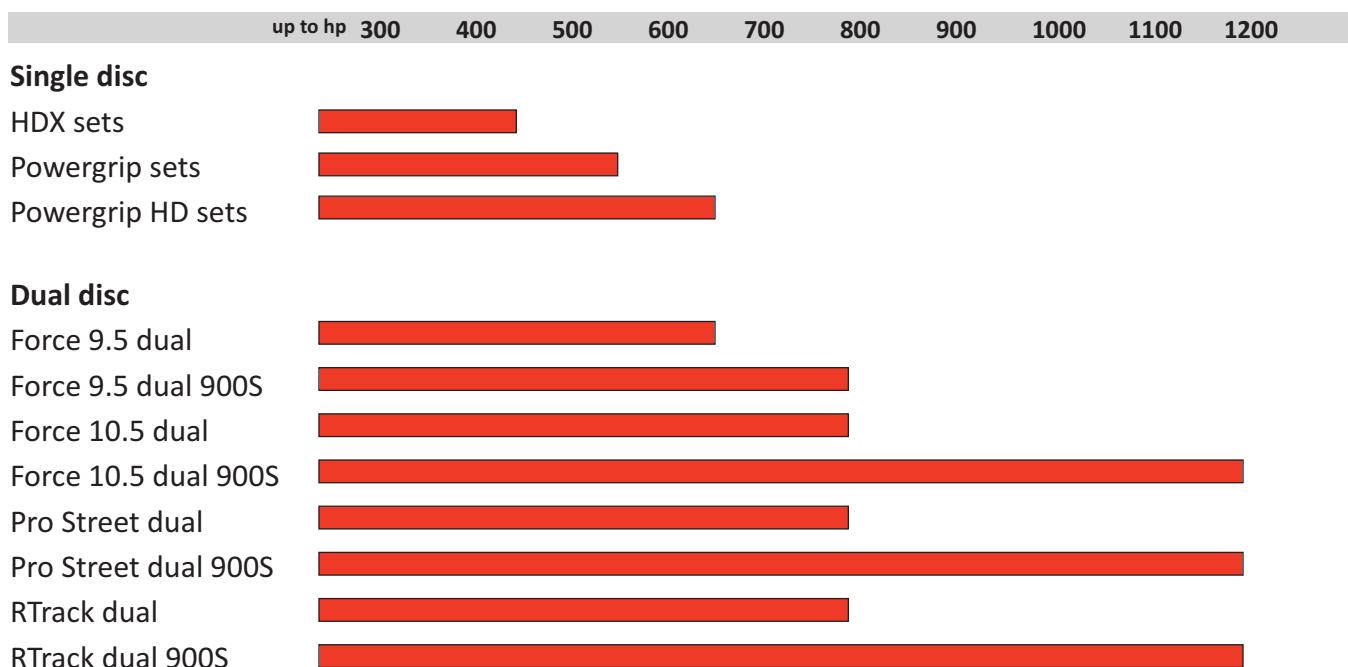
Take clutch ratings with a grain of salt and use them for comparison purposes.

ABOUT CHASSIS DYNOS

You finally have your combination put together and now you can hardly wait to see what it does! Remember that the single biggest load your clutch will ever see is on the chassis dyno. Make sure you get the new clutch broken in first - or consider leaving your old clutch in for the initial tuning pulls.

LEARN }
MORE . }

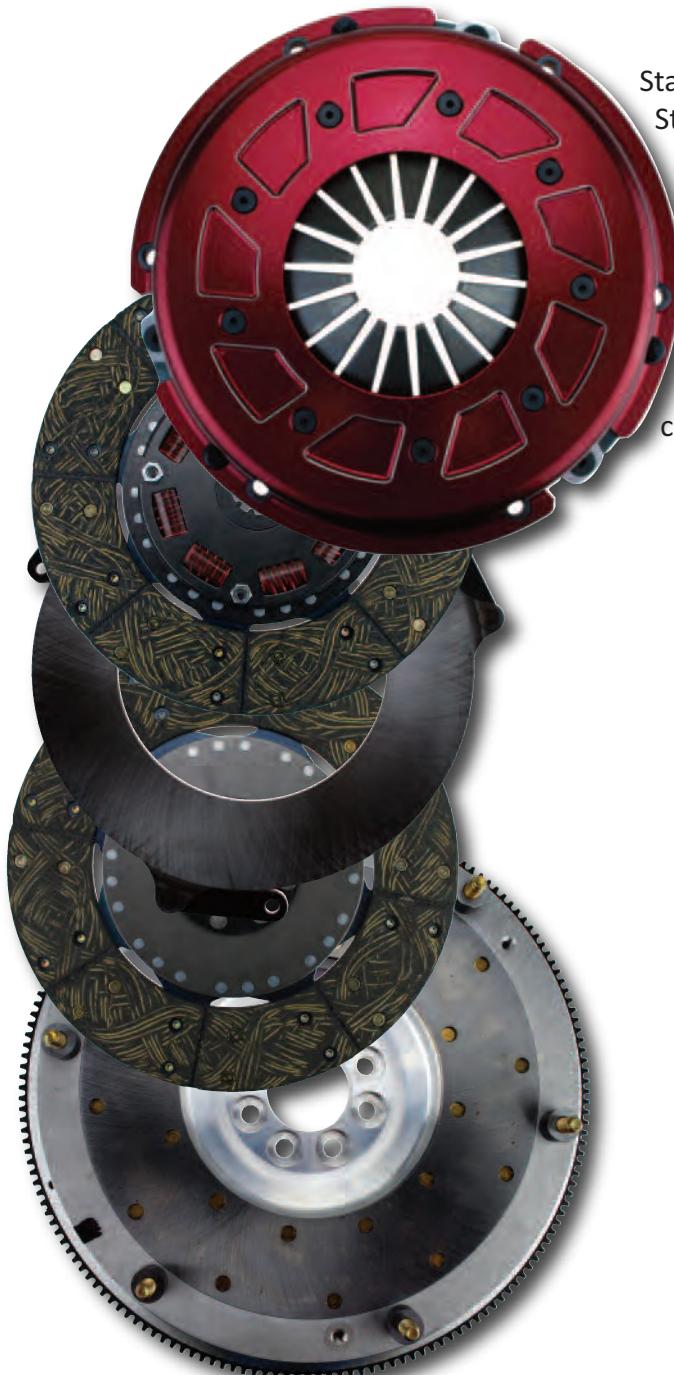
BASE RECOMMENDED CLUTCH SYSTEM POWER LEVELS



Recommended levels based on a 3400 pound vehicle, 3.73 rear gear, street tires, spirited driving style.

PRO STREET MULTI-DISC

TOTAL PERFORMANCE FROM THE GROUND UP



Starting with a clean sheet of paper, RAM designed the Pro Street single and multi-disc clutch systems for the best pedal effort, driveability, and performance possible. Multiple tests and evaluations yielded the perfect pressure spring to not only drive well, but shift well at higher RPM's where other diaphragms fail. The full billet pressure ring and cover allow for unlimited rebuildability and flexibility in setup for single through triple disc systems. If you have been waiting for the perfect clutch, this is it!

RAM PRO STREET FEATURES

ALL THE FEATURES OF EVERY RAM DUAL DISC CLUTCH, PLUS:

- ▶ Straight drive straps eliminate reverse loading
- ▶ High cone diaphragm enables easy high RPM shifting
- ▶ Billet steel pressure ring
- ▶ Easy-push pedal effort
- ▶ Double or triple disc available

PRO STREET SINGLE ADJUSTABLE

For drag racing classes that require a diaphragm clutch, the Pro Street adjustable single lets you control the clamp gap and change pressures without the use of shims. These systems are custom built for each application based on the specific vehicle. Please contact our technical department for more details.



FORCE SERIES MULTI-DISC

QUIET, ECONOMICAL STREET PERFORMANCE

Learn about the **Concept 10.5 dual disc clutches**, a Force 10.5 model that bolts to your existing flywheel! Details in the supplement section at the end of this catalog.

FORCE 10.5

For applications in the 400-850 HP range, the Force 10.5 dual disc is a great choice. Based on the design of the original RAM Street Dual, Force 10.5 is more street friendly by using a three strap system to locate the floater plate. This eliminates floater 'rattle' that is common on stand driven clutch systems. The high clamp load pressure plate assures plenty of holding power without excessive pedal pressure. Force 10.5 is available with 300 series organic friction discs or 900 series metallic discs for applications that are more strip than street. Choose from steel or aluminum flywheel.



FORCE 9.5

The RAM Force 9.5 is the ideal entry level dual disc system for street use in the 400-700 HP range. Force 9.5 features a light pedal effort similar to stock, and a strap driven floater plate system that eliminates floater plate rattle at idle. Choose from 300 series organic friction material or 900 series metallic for severe duty use. Force 9.5 units are available with steel or aluminum flywheel.



RAM DUAL DISC FEATURES

- ▶ Built to exact height specifications
- ▶ Organic or metallic friction
- ▶ Sprung hub top disc, solid bottom
- ▶ Billet aluminum or steel flywheels
- ▶ Balanced to exact tolerances
- ▶ Quiet strapped or stand driven floater plates

RTRACK 10.5 RACE



RTrack race systems combine the same features of Force 10.5 with a stand driven floater plate system, which provides higher torque capacity and negative load capacity for vehicles that see more time at the track. Expect some floater plate noise at idle with this stand driven clutch system.



SINGLE DISC CLUTCH SYSTEMS

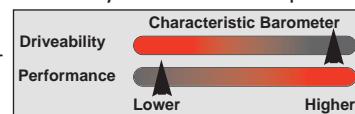
DRIVEABILITY AND PERFORMANCE

HDX CLUTCH SETS

GREAT DRIVEABILITY AND PERFORMANCE TO 450 HORSEPOWER



The basic RAM concept of clutch performance is simple: Increased clamp pressure is the single most effective way to manage high horsepower or load, especially in street driven performance cars. We purpose build RAM HDX pressure plates with 30% more clamp pressure than stock. The second important feature is smooth, chatter-free operation, which we achieve with premium organic composite disc friction material. Also, HDX discs feature our exclusive 8-spring hub assembly for added load capacity. HDX - great driveability and control for power levels to 450 horsepower. Sets include pressure plate, disc, release bearing, and alignment tool unless otherwise noted.

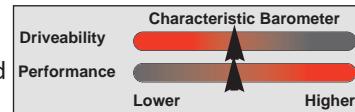


POWERGRIP CLUTCH SETS

MUSCLE CAR PERFORMANCE TO 550 HORSEPOWER



As power levels move up to and beyond 500 horsepower, RAM POWERGRIP meets the challenge with a combination of organic and metallic disc friction surfaces that effectively increase the clutch capacity to the 550 horsepower level. The 8-spring hub is equipped with RAM POLYCOIL damper springs encapsulated in polyurethane. This spring can handle three times the shock load of just the coil spring, and is standard in all RAM competition discs. The RAM Competition pressure plate in this kit provides 30% more clamp pressure than stock, and meets SFI specifications. At this high level of performance RAM POWERGRIP provides surprisingly good driving characteristics with smooth, comfortable driver control. Sets include pressure plate, disc, release bearing, and alignment tool unless otherwise noted.

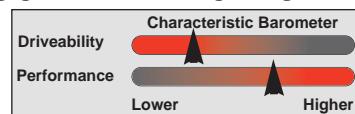


POWERGRIP HD CLUTCH SETS

STREET AND COMPETITION PERFORMANCE TO 650 HORSEPOWER



POWERGRIP HD is a true "strip/street" competition clutch system that can handle the rigors of weekend racing and spirited street driving. This system has the same components as standard POWERGRIP above with the exception that the disc friction surfaces are both sintered iron. Sintered iron provides a degree of slippage on vehicle launch to prevent the violent and uncontrollable engagement characteristics of paddle type metallic discs. This firm consistent engagement is easy to control. Some chatter is likely on engagement with rear gearing less than 3.73 in street applications. Each set includes the pressure plate, clutch disc, release bearing, and alignment tool unless otherwise noted. Use Powergrip HD for power levels to 650 horsepower, or lower powered vehicles that see frequent track duty.





BILLET FLYWHEELS

PRECISION BUILT IN-HOUSE

All billet flywheels are not created equally! Make sure you are getting the features you pay for. RAM billet steel and aluminum flywheels are fully machined and assembled in house. The flywheel accepts one half of the load of the clutch system. To realize the potential of the clutch system, the flywheel must be flat, parallel to the crankshaft flange, properly surface ground for maximum friction compatibility with the clutch disc, and balanced. Dyno testing proves that flywheel balance is critical to achieving maximum engine performance. That means when you get your RAM billet flywheel, it is already surface ground, already balanced, and ready to install out of the box. A key feature of RAM aluminum flywheels is the steel insert. A flywheel insert must have enough mass to wick heat away from the clutch without distorting. RAM uses a .250-inch thick insert that is riveted in before the flywheel is surface ground. This assures a parallel friction surface with no run out, and enough material to adequately wick the heat while maintaining flatness over time that thinner inserts simply cannot do. All RAM billet flywheels are SFI certified.

**Standard applications are listed in the application section of this catalog.
SEE SUPPLEMENT CATALOG PG. 16 FOR NEW LIGHTWEIGHT STEEL FLYWHEELS!**



ENGINE	YEARS	BAL.	TOOTH	FITS	NOTES	STEEL	WT.	ALUM.	WT.	BOLTS
CHEVROLET										
262-427	55 85	INT.	168	10.5", 11"B&B, DIAPH., 11" LONG	FACTORY BALANCE	1501	33	2501	18	575
262-427	55 85	INT.	168	10.5", 11"B&B, DIAPH., 11" LONG	LIGHTER WEIGHT 25 LBS.	1501LW	25	-	-	575
305-350	63 85	INT.	153	10.5", B&B, DIAPH.	FACTORY BALANCE	1511	26	2511	15	575
	55 85	EXT.	153	10.5", B&B, DIAPH.	400' BALANCE	1515	26	1515A	15	-
	86 92	EXT.	168	10.5", 11"B&B, DIAPH., 11" LONG	FACTORY BALANCE	1530	33	2530	18	575
	86 UP	INT.	168	10.5", 11"B&B, DIAPH., 11" LONG	SPECIAL INTERNAL BALANCE	1531	33	2531	18	575
	86 UP	EXT.	153	10.5", B&B, DIAPH.	FACTORY BALANCE INCL. 400	1509	26	2509	15	575
	86 UP	EXT.	153	10.5", B&B, DIAPH.	SPECIAL INTERNAL BALANCE	1508	26	2508	15	575
350 LT1	93 97	EXT.	153	OEM PULL TYPE	LT1 F-BODY	-	-	2554	23	USE OEM
	55 85	INT.	153	OEM PULL TYPE	MATES EARLY SB BLOCK TO LT1 T56	-	-	2555	18	575
LS1,2,3,6,7	98 14	INT.	168	OEM, 11" DIAPHRAGM	FLAT FLYWHEEL	1550	33	2550	18	528
400	70 78	EXT.	168	10.5", 11"B&B, DIAPH., 11" LONG	ALSO 383 STROKER MOTOR	1523	33	2523	18	575
454	70 90	EXT.	168	10.5", 11"B&B, DIAPH., 11" LONG	FACTORY BALANCE	1521	33	2521	18	575
454	70 90	EXT.	168	10.5", 11"B&B, DIAPH., 11" LONG	LIGHTER WEIGHT 25 LBS.	1521LW	25	-	-	575
502	91 UP	EXT.	168	10.5", 11"B&B, DIAPH., 11" LONG	FACTORY BALANCE	1532	33	2532	18	575
572	ALL	INT.	168	10.5", 11"B&B, DIAPH., 11" LONG	ZZ572	1501	33	2501	18	575
LS2-LS7	05 14	INT.	168	FACTORY CLUTCH	STEP FLYWHEEL	1552	-	2552	23	528
LSX	ALL	INT.	168	FACTORY METRIC, 11" DIAPH.	8 BOLT FLAT FLYWHEEL	1558F	29	2558F	18	-
LS9	ALL	INT.	168	FACTORY METRIC, 11" DIAPH.	9 BOLT FLAT FLYWHEEL	1553F	29	2553F	18	-
CORVETTE (see above for 55-85)										
L98,LT1/4	89 96	EXT.	153	FLAT FLYWHEEL REPL	FOR PUSH STYLE CLUTCH CONV	1534	25	2534	15	575
ZR1/LT5	89 96	INT.	153	FLAT FLYWHEEL REPL	FOR PUSH STYLE CLUTCH CONV	1536	25	2536	15	575
350 LS1	98 04	INT.	168	OEM, 11" DIAPHRAGM	LS1, LS6	1550	33	2550	18	528
LS2,LS3,LS7	05 14	INT.	168	11" DIAPHRAGM	FOR RAM CLUTCH ONLY	1550	33	2550	18	575
CHRYSLER PRODUCTS										
318-440	58 00	INT.	143	10.5", 11"B&B, DIAPH., 11" LONG	6 BOLT CRANK PATTERN EXC.360*	1595	30	2595	18	575
	64 99	INT.	130	10.5", B&B, DIAPH.	6 BOLT CRANK PATTERN EXC.360*	1503	28	2503	17	575
318-440	64 99	INT.	130	10.5", B&B, DIAPH.	8 BOLT CRANK PATTERN EXC.360*	1583	28	2583	17	596
426-440	63 69	INT.	143	10.5", 11"B&B, DIAPH., 11" LONG	8 BOLT CRANK PATTERN	1593	30	2593	18	596
5.7L, 6.1L	08 20	INT.	130	FACTORY CLUTCH, CONCEPT10.5	CHALLENGER	-	30	2586	21	-
5.7/6.1L	ALL	INT.	130	10.5" B&B, DIAPH.	8 BOLT LATE HEMI TO 6 SPEED	1585	28	2585	17	-
5.7/6.1L	ALL	INT.	130	10.5" B&B, DIAPH.	8 BOLT LATE HEMI TO 4 SPEED	1588	29	2588	18	-

*360 ENGINE IS EXTERNAL BALANCE SPECIAL ORDER ONLY.

FLYWHEEL APPLICATIONS

ENGINE	YEARS	BAL.	TOOTH	FITS	NOTES	STEEL	WT.	ALUM.	WT.	BOLTS
FORD										
221,239	38 48	INT.	112	10.5", 11"B&B, DIAPH., 11" LONG	FLATHEAD (59AB)	1547	24	2547	14	575
239,255	49 53	INT.	112	10.5", 11"B&B, DIAPH., 11" LONG	FLATHEAD (8BA)	1549	24	2549	14	575
289,302,35165	85	EXT.	164	10.5", 11" LONG, 10" DIAPH.	28 OZ. BALANCE (FACTORY)*	1505	33	2515	17	575
65	85	INT.	164	10.5", 11" LONG, 10" DIAPH.	SPECIAL INTERNAL BALANCE*	1507	33	2516	17	575
65	85	EXT.	157	10.5" FORD DIAPH., 10.5" LONG	28 OZ. BALANCE (FACTORY)	1527	24	2527	14	575
65	85	INT.	157	10.5" FORD DIAPH., 10.5" LONG	SPECIAL INTERNAL BALANCE	1529	24	2529	14	575
86	95	EXT.	157	10.5" FORD DIAPH., 10.5" LONG	50 OZ. BALANCE (FACTORY)**	1525	24	2525	14	575
289,302,35168	95	EXT.	157	10.5" FORD DIAPH., 10.5" LONG	SPECIAL 28 OZ. BALANCE**	1527	24	2527	14	575
	86 95	INT.	157	10.5" FORD DIAPH., 10.5" LONG	SPECIAL INTERNAL BALANCE**	1529	24	2529	14	575
	86 95	EXT.	164	10.5", 11" LONG, 10" DIAPH.	FOR 11" CLUTCH 50 OZ. BAL.*	1506	33	2506	17	575
5.0L	11 17	INT.	164	10.5", 11" FORD DIA., 11" LONG	8 BOLT CRANK PATTERN	1545	26	2545	14	529
5.0L	18 20	INT.	164	11" DIAPHRAGM, CONCEPT 10.5	8 BOLT CRANK PATTERN	-	-	2539	21	529
4.6L	96 10	INT.	164	10.5", 11" FORD DIA., 11" LONG	6 BOLT CRANK PATTERN**	1540	26	2540	14	529
4.6L	96 10	INT.	164	10.5", 11" FORD Dia., 11" LONG	8 BOLT CRANK PATTERN**	1545	26	2545	14	529
428	66 70	EXT.	184	11", 11.5"/12" LONG	28 OZ. BALANCE (FACTORY)	1518	35	2518	20	575
390,429,46069	78	INT.	176	11", 11.5"/12" LONG	INTERNAL BALANCE 176 TOOTH	1519B	35	2519B	20	575
	INT.	184	11", 11.5"/12" LONG	INTERNAL BALANCE 184 TOOTH	1519	35	2519	20	575	
460,514	79 99	EXT.	176	11", 11.5"/12" LONG	24.2 OZ BALANCE 176 TOOTH	1517B	35	2517B	20	575
	EXT.	184	11", 11.5"/12" LONG	24.2 OZ BALANCE 184 TOOTH	1517	35	2517	20	575	

+ LONG STYLE BOLT PATTERNS ONLY

** REQUIRES FACTORY 5.0L 86-95 DOWEL PINS TO MOUNT METRIC DIAPHRAGM COVER, RAM PART NUMBER IS 563

OLDSMOBILE

350,403,455	ALL	EXT.	166	10.5", 11"B&B, DIA., 11" LONG	FACTORY BALANCE	1574	33	2574	18	575
350,403,455	ALL	INT.	166	10.5", 11"B&B, DIA., 11" LONG	SPECIAL INTERNAL BALANCE	1575	33	2575	18	575

PONTIAC

173 (2.8L)	84 87	EXT.	142	9.125"/9.625" DIAPH.	FIERO V6	1571	15	2571	9	575
88	UP	INT.	142	9.125"/9.625" DIAPH.	FIERO V6	1570	15	2570	9	575
350 LS1	98 02	INT.	168	OEM, 11" DIAPHRAGM	LS1 F-BODY	1550	33	2550	18	528
ALL	EARLY	INT.	166	10.5", 11"B&B, DIA, 11" LONG		1557	33	2557	18	575

SEE SUPPLEMENT FOR NEW, LIGHTER WEIGHT STEEL FLYWHEELS

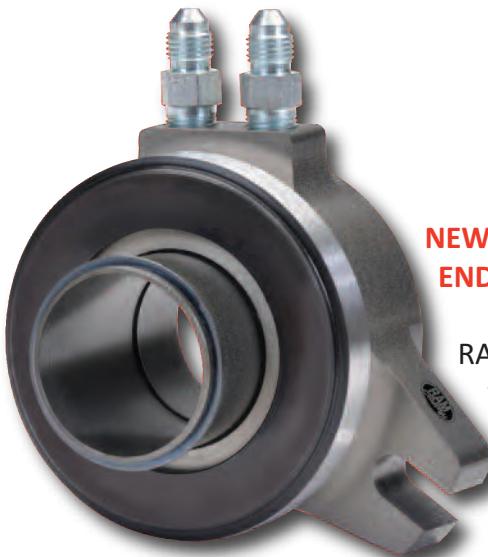
RAM C4 CONVERSION SYSTEM

ELIMINATE THE FACTORY PULL STYLE CLUTCH

With the discontinuation of factory pull style clutch system for C4 Corvette, RAM has engineered solutions in single and dual disc that convert the clutch system to a more conventional push style. Single disc systems include a billet aluminum or steel flywheel, high cone diaphragm pressure plate at 2800 pounds clampload, and choice of 300 series organic or 900 series metallic clutch disc. Force 9.5 dual disc units are also available with steel or aluminum flywheel, and choice of 300 or 900 series discs. Rounding out the package is a RAM hydraulic release bearing and all necessary adapters and fittings to connect right up to the factory master cylinder. **ADD 'S' TO THE END OF ANY PART NUMBER FOR STEEL FLYWHEEL.**



YEARS	ENGINE	SINGLE	900S SINGLE	FORCE 9.5 DUAL	FORCE 9.5 900S DUAL
1994-96	LT1/LT4	90-0810	90-0810N	75-2175	75-2175N
1994-96	ZR1/LT5	90-0830	90-0830N	75-2179	75-2179N
1992-93	LT1	90-0800	90-0800N	75-2173	75-2173N
1989-93	ZR1/ZR5	90-0820	90-0820N	75-2177	75-2177N
1989-92	L98	90-0800	90-0800N	75-2173	75-2173N



RAM HYDRAULICS

STRONGEST ON THE MARKET

NEW! SEE ADDITIONAL APPLICATIONS IN SUPPLEMENT SECTION AT THE END OF THIS CATALOG

RAM hydraulics offer flexibility in setting up the clutch release system on your early or late model performance car or truck. HD versions offer the utmost in durability and long life over factory hydraulic systems. Full adjustability means easy setup with any aftermarket clutch, single or dual disc.

RAM hydraulic bearings offer an efficient method of setting up a clutch release system in street, restoration, and resto-mods. Bearing assemblies are available for 'universal' applications including Muncie, Saginaw, Borg Warner, Tremec, and T56/6060 transmissions. A new HD

version includes larger o-rings and backup rings for better strength and durability in street driven vehicles.

For late model performance vehicles such as Camaro, Corvette, and Mustang, RAM offers hydraulic bearing kits that include the HD bearing assembly plus all of the lines, fittings, and adapters required to connect the bearing to the factory master cylinder. Increased travel, quicker release and engagement, and adjustability to suit any clutch system in single or dual disc make RAM bearings an excellent choice for your late model muscle car. **Specific applications are listed in the application section of this catalog. RAM hydraulic bearings are NOT compatible with factory 'self adjusting' pressure plates. SEE SUPPLEMENT FOR NEW PART NUMBERS.**

APPLICATION NOTES	PART NO.	APPLICATION NOTES	PART NO.
GM UNIVERSAL, EARLY GM 3-4 SPEEDS	78125HD	O-RING REPAIR KIT	78509
FORD T-5 TRANSMISSION HD	78130	BLEED LINE KIT	78510
GM TREMEC TRANSMISSION HD	78131	REPLACEMENT BEARING ONLY	78017
FORD TREMEC TRANSMISSION HD	78132	CONICAL SHIM PACK	78330
CHRYSLER TREMEC TRANS.HD	78134	GM, FORD MASTER ADAPTER	78310
FORD TOPLOADER* HD	78136	PEDAL HEIGHT ADJUSTER	78300
UNIVERSAL T56/TR6060 TRANS. HD	78160	PEDAL HT. ADJUSTER W/ LINE KIT	78305
6 SPEED SPACER .150"	598	FEED LINE KIT GM, FORD	78350
6 SPEED SPACER .500"	78511	HIGH PSI LINE 18" -3AN STRAIGHT/STRAIGHT	78322
6 SPEED SPACER .750"	78513	HIGH PSI LINE 36" -3AN STRAIGHT/STRAIGHT	78324
6 SPEED SPACER 1.0"	78514	HIGH PSI LINE 18" -3AN STRAIGHT/90	78326
*requires trimming bearing collar OD to 1.370"		HIGH PSI LINE 36" -3AN STRAIGHT/90	78328



RAM PEDAL HEIGHT ADJUSTER

Bearing position adjustment is easily achieved with the RAM pedal adjustment system PN 78300. Some factory and aftermarket clutches have a very high engagement point on the pedal that is not comfortable for most drivers. By installing the RAM adjuster inline with your factory or aftermarket hydraulic bearing, the pedal position can be moved down to a more comfortable driving position. A bonus feature of this adjuster is the ability to control the release distance of the clutch, preventing overtravel of the clutch fingers which can lead to the clutch 'sticking' at higher engine RPMs. Please note the RAM pedal adjuster will NOT increase bearing travel, it will only help in controlling clutch engagement point on the pedal.

RAM PRESSURE PLATES

DESIGN YOUR OWN SYSTEM

RAM performance pressure plates are engineered and built to meet the demands of high horse-power street and competition cars and trucks. These are not converted or modified factory stock pressure plates. Each unit features increased or adjustable static pressure, a ductile iron explosion resistant pressure ring, and is precision balanced to within $\frac{1}{2}$ ounce/inch. Over 40 years of racing clutch development and manufacturing assure you that the clutch you select will meet your expectations.



LONG STYLE

The Long Style is the preferred pressure plate for competition. Each unit provides a combination of static and centrifugal pressure, and these characteristics enable the clutch to meet the car needs and track conditions. Long Style clutches provide additional pressure through centrifugal force of the levers against the pressure ring. Pressure plates are available in a variety of static pressures including adjustable static and counterweight to allow precise clutch tuning. All competition Long units feature a heavy cover with spring guides.



DIAPHRAGM

Diaphragm pressure plates are for street performance cars and trucks. These will provide the substantially increased clamp pressure necessary for high torque muscle car or crate motor street machines operating in a lower RPM range. RAM diaphragm clutches are approved for heavy-duty street and limited competition. For full race vehicles, please select RAM Long Style clutches with heavy duty covers.



BORG & BECK

Borg & Beck clutches are best suited for heavy muscle cars and are exact duplicates of the original Mopar and AMC pressure plates. The 10.95 version uses a larger 11 inch pressure ring for more surface area and heat dissipation, and bolts up to a 10.5 inch clutch pattern for smaller bellhousings. For full race vehicles, please select HD cover RAM Long Style clutches.

PRESSURE PLATE APPLICATIONS

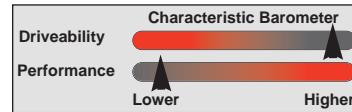
SIZE	MAKE	STATIC PSI	NOTES	PART NO.	BOLT PATTERN	WEIGHT	BOLT SET	STUD SET
DIAPHRAGM								
10.5	GM, Chry	2800	Ductile iron plate	401	11.625	17	490	492
10.5	GM	2800	Aluminum plate/steel insert	801	11.625	13.5	490	492
10.5	GM	2400	LT1 pull type	40082	11.625	18	use OEM	-
11	GM, Chry	2800	Exc. LS factory	402	12.625	18	490	492
11	GM	2800	LS metric (no dowel pins)	402L	12.625	18	528	-
10	Ford	2400	Dia. Replacement for lever 10.5"	40030	11.375	16	493	-
10.5	Ford	2200	Mustang 'Cobra' style	432	11.375	17	493	-
10.5	Ford	2500	Mustang HD	434	11.375	17	493	-
11	Ford	2400	Dia repl for lever 11" exc. 1 3/8-10	40465	12.375	18	490/491	-
12	Ford	2400	Dia repl for lever 12" exc. 1 3/8-10	40800	12.875	20	490/491	-
BORG & BECK								
10.5	GM, Chry	2800	Ductile iron plate	403	11.625	17	490	492
10.5	GM, Chry	3200	Ductile iron plate	423	11.625	17	490	492
10.95	GM, Chry	2800	10.5 bolt pattern, 10.95 plate	418	11.625	18	490	492
10.95	GM, Chry	3200	10.5 bolt pattern, 10.95 plate	428	11.625	18	490	492
11	GM, Chry	2800	Ductile iron plate	404	12.625	18	490	492
11	GM, Chry	3200	Ductile iron plate	414	12.625	18	490	492
LONG STYLE NON-ADJUSTABLE								
10.5	Ford	1800	5/16 mounting, std cover	415	11.375	17	491	-
10.5	Ford	2600	5/16 mounting, std cover	405	11.375	17	491	-
11	Ford	2600	5/16 mounting, std cover	406	12.375	18	491	-
11	Ford	1800	3/8 mounting, HD cover	440	12.375	19	490	492
11	Ford	2000	3/8 mounting, HD cover	439	12.375	19	490	492
11	Ford	2400	3/8 mounting, HD cover	436	12.375	19	490	492
11	Ford	2400	3/8 mounting, HD cover, CW lever	436CW	12.375	19	490	492
11	Ford	2800	3/8 mounting, HD cover	437	12.375	19	490	492
11	Ford	2800	3/8 mounting, HD cover, CW lever	437CW	12.375	19	490	492
LONG STYLE ADJUSTABLE STATIC								
11	Ford	1200-1800	3/8 mounting, HD cover	435	12.375	19	490	492
11	Ford	1200-1800	3/8 mounting, HD cover, CW lever	435CW	12.375	19	490	492
11	Ford	1500-2100	3/8 mounting, HD cover	448	12.375	19	490	492
11	Ford	1500-2100	3/8 mounting, HD cover, CW lever	448CW	12.375	19	490	492
11	Ford	1800-2400	3/8 mounting, HD cover	438	12.375	19	490	492
11	Ford	1800-2400	3/8 mounting, HD cover, CW lever	438CW	12.375	19	490	492
11	Ford	2200-2800	3/8 mounting, HD cover	458	12.375	19	490	492
11	Ford	2200-2800	3/8 mounting, HD cover, CW lever	458CW	12.375	19	490	492
SINGLE IRON LONG STYLE ADJUSTABLE STATIC								
11	Ford	360-990	Steel ring, HD cover, CW lever	470CW	12.375	19	490	492
11	Ford	360-990	Alum ring, HD cover, CW lever	670CW	12.375	15	490	492
11	Ford	360-990	Steel ring, HD cover	470	12.375	19	490	492
11	Ford	800-1640	Steel ring, HD cover, CW lever	471CW	12.375	19	490	492
11	Ford	800-1640	Alum ring, HD cover, CW lever	671CW	12.375	15	490	492
11	Ford	800-1640	Steel ring, HD cover	471	12.375	19	490	492
11	Ford	1200-2040	Steel ring, HD cover, CW lever	473CW	12.375	19	490	492
11	Ford	1200-2040	Alum ring, HD cover, CW lever	673CW	12.375	15	490	492
11	Ford	1200-2040	Steel ring, HD cover	473	12.375	19	490	492
11	Ford	1500-2340	Steel ring, HD cover, CW lever	474CW	12.375	19	490	492
11	Ford	1500-2340	Alum ring, HD cover, CW lever	674CW	12.375	15	490	492
11	Ford	1500-2340	Steel ring, HD cover	474	12.375	19	490	492

RAM CLUTCH DISCS

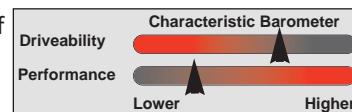
CHOOSE THE ENGAGEMENT YOU NEED



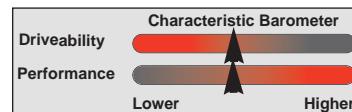
HDX 200 SERIES DISCS are designed for mild horsepower increases in vehicles that are street driven and where driveability is an important factor. Organic woven friction material and sprung hub dampening provide smooth engagement and a high level of driver comfort in operation. Use HDX discs with any RAM pressure plate in muscle car, hot rod, or other mildly tuned street vehicles.



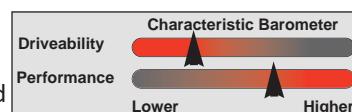
COMPETITION 300 SERIES DISCS meet the requirements of high RPM engines for street or competition use. High strength woven friction material is bonded to a steel backing plate to provide a high burst strength, smooth engagement, and long service life. Urethane encapsulated springs in an eight spring hub are more effective in absorbing high shock loads. Discs are available in a flat carrier ('300' competition) and marcel carrier ('300M' street/strip) versions. Use 300 series discs for street vehicles or racing applications requiring a softer engagement.



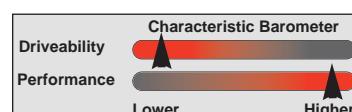
POWERGRIP 900/300 SERIES DISCS are a blend of organic 300 Series and 900 series metallic friction materials that retains all the good engagement characteristics of a full organic disc yet provides a substantial increase in torque capacity. Urethane encapsulated springs in an eight spring hub are more effective in absorbing high shock loads. Use Powergrip discs for higher horsepower or higher torque load vehicles where good driveability is a requirement.



POWERGRIP 900 SERIES HD DISCS are a full metallic friction material that offers a degree of smooth driveability unmatched by any other metallic disc. Urethane encapsulated springs in an eight spring hub are more effective in absorbing high shock loads. Use Powergrip 900 series discs for 'strip/street' vehicles when matched with the correct RAM pressure plate.



RAMETALLIC 1000 AND 6000 SERIES DISCS are the original '6 paddle disc'. Available in solid hub or with urethane encapsulated springs in an eight spring hub that is more effective in absorbing high shock loads. Use Rametallic discs for competition or very limited street applications.



SIZE/SPLINE	MAKE	200 SERIES	300 STREET SERIES	300 RACE SERIES	900/300 SERIES	900 SERIES	6 PAD SOLID HUB	6 PAD SPR. HUB	TOOL	PRO TOOL
10.5 X 1-23	Chry	203	303M	303	973	903	1023	6123	5309	-
11 X 1-23	Chry	204	304M	304	974	904	1124	6124	5309	-
10.5 x 1 1/8-10	GM	201	301M	301	971	901	1021	6121	5301	03-001
11 x 1 1/8-10	GM	202	302M	302	972	902	1122	6122	5301	03-001
10.5 x 1 1/8-26	GM	209	309M	309	979	909	1029	6129	5313	03-013
11 x 1 1/8-26	GM	210	310M	310	980	910	1130	6130	5313	03-013
10.5 x 1 1/16-10	Ford	205	305M	305	975	905	1025	6125	5304	03-004
11 x 1 1/16-10	Ford	206	306M	306	976	906	1126	6126	5304	03-004
10.5 x 1 3/16-18	Chry	207	307M	307	977	907	1027	6127	5382	-
11 x 1 3/16-18	Chry	208	308M	308	978	908	1128	6128	5382	
10.5 x 1 3/8-10	Ford	212	312M	312	982	912	1032	6132	5325	
11 x 1 3/8-10	Ford	211	311M	311	981	911	1131	6131	5325	

RAM DRAG RACING SYSTEMS

RAM SINGLE SINTERED IRON



RAM SINGLE SINTERED IRON SYSTEMS feature an adjustable pressure Long Style pressure plate and sintered iron disc to provide the smooth, controlled launch that is critical to achieving the lowest elapsed time. The key to an effective competition clutch system is progressive engagement versus using only static pressure in order to maximize the traction applied to the rear wheels. By using a combination of static and centrifugal pressure, the clutch can be set up to launch at a lower RPM than the shift point, allowing for some 'slip' on launch to maintain traction. As the engine accelerates through the gears, the centrifugal pressure will gradually lock up the clutch. This allows the user to respond to changing track conditions on the starting line and optimize the car for those given conditions.

STEEL OR ALUMINUM PRESSURE RING? One of the necessities of slipping the clutch to increase performance is that heat generated needs to be wicked away to avoid warpage to the pressure plate and flywheel surfaces. Steel pressure rings are more susceptible to warpage generated from this heat. The design of the RAM billet aluminum pressure ring incorporates a 7075 ring material, coupled with segmented steel heat shields for the clutch disc to ride against. These segments are better able to expand and contract with heat conditions and maintain their flatness over time, decreasing needed maintenance to return the plate surface to flat.



BASELINE PRESSURE SELECTION CHART

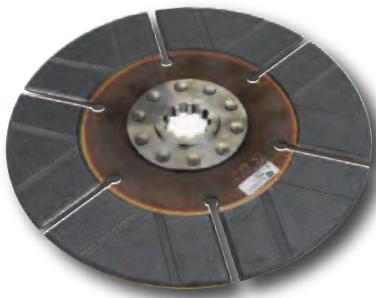
ENGINE	WEIGHT	RPM	BASE PRES.
Small block	less than 2600	less than 7000	800
Small block	more than 2600	less than 7000	800
Small block	less than 2600	more than 7000	360
Small block	more than 2600	more than 7000	360
Big block	less than 2600	less than 7000	800
Big block	more than 2600	less than 7000	1200
Big block	less than 2600	more than 7000	800
Big Block	more than 2600	more than 7000	1200
Use CW models for clutchless or clutch assisted transmissions			
Use non-CW for full shifting transmissions			

DESCRIPTION	PART NO.
PRESSURE PLATES	
360-990	Steel ring, HD cover, CW lever
360-990	Alum ring, HD cover, CW lever
360-990	Steel ring, HD cover
500-1130	Alum ring, HD cover, CW lever
800-1640	Steel ring, HD cover, CW lever
800-1640	Alum ring, HD cover, CW lever
800-1640	Steel ring, HD cover
1200-2040	Steel ring, HD cover, CW lever
1200-2040	Alum ring, HD cover, CW lever
1200-2040	Steel ring, HD cover
1500-2340	Steel ring, HD cover, CW lever
1500-2340	Alum ring, HD cover, CW lever
1500-2340	Steel ring, HD cover

5135 SINTERED IRON DISCS

10.5 X 1-23	Chrysler	1354
10.5 X 1 1/16-10	Ford	1336
10.5 X 1 1/8-10	GM	1364
10.5 X 1 1/8-26	GM	1363
10.5 X 1 3/16-18	Chrysler hemi	1358
10.5 X 1 3/8-10	Ford	1361

492 STUD SET AND 550 SHIM SET REQUIRED FOR ALL SINGLE IRON SYSTEMS. SELECT YOUR FLYWHEEL FROM PAGE 6-7.



RAM OVAL TRACK MULTI-DISC

7.25 SERIES MULTI-DISC



In designing the 7.25 series clutches, we put our extensive knowledge to work developing a more durable 7 ¼ inch clutch. A new internal drive design provides smooth, driveable engagement, using a four paddle disc design that has twice the friction material thickness of competing brands. The metallic friction material is our own proprietary mix known for its outstanding durability in our 6 ½ Assault Weapon clutches. Clutch center hubs feature an 8 rivet pattern for added durability. A single disc version is available for classes that require a single disc clutch, but do not specify size or weight. The RAM 7.25 series clutches are built on a button flywheel that is compatible with most flex plates. To complete your installation, use a heavy duty RAM hydraulic release bearing.

MAKE	APPLIC.	DISCS	SPLINE	WEIGHT	PART NO.	MAKE	APPLIC.	DISCS	SPLINE	WEIGHT	PART NO.
CHEVROLET	PRE-86	3 DISC	1 1/8-10	12.8	8351	CHEVROLET	1997-UP LS	2 DISC	1 1/8-26	11.3	8643
CHEVROLET	PRE-86	3 DISC	1 1/8-26	12.8	8353	FORD	SB	2 DISC	1 1/16-10	11.3	8655
CHEVROLET	86-UP	3 DISC	1 1/8-10	12.8	8371	FORD	2000/2300	2 DISC	1-23	11.3	8630
CHEVROLET	86-UP	3 DISC	1 1/8-26	12.8	8373	CHEVROLET	PRE-86	1 DISC	1 1/8-10	9.7	8751
CHEVROLET	97-UP LS	3 DISC	1 1/8-26	12.8	8343	CHEVROLET	PRE-86	1 DISC	1 1/8-26	9.7	8753
FORD	SB	3 DISC	1 1/16-10	12.8	8355	CHEVROLET	86-UP	1 DISC	1 1/8-10	9.7	8771
CHEVROLET	PRE-86	2 DISC	1 1/8-10	11.3	8651	CHEVROLET	86-UP	1 DISC	1 1/8-26	9.7	8773
CHEVROLET	PRE-86	2 DISC	1 1/8-26	11.3	8653	CHEVROLET	1997-UP LS	1 DISC	1 1/8-26	9.7	8743
CHEVROLET	86-UP	2 DISC	1 1/8-10	11.3	8671	FORD	SB	1 DISC	1 1/16-10	9.7	8755
CHEVROLET	86-UP	2 DISC	1 1/8-26	11.3	8673	FORD	2000/2300	1 DISC	1-23	9.7	8730

ASSAULT WEAPON MULTI-DISC



RAM Assault Weapon clutches remain one of the lightest and most affordable multi-disc clutches for oval and dirt track racing. At 6 ¼ inches, they are a full inch smaller in diameter and provide a much lower rotating mass than competing 7 1/4 inch diameter brands. The open design and thicker RAMmetallic friction pads provide for excellent service life and driveability. These clutches work with the RAM hydraulic release bearing, or see the mechanical bearing list at the end of this section.

ENGINE	SPLINE	3 DISC	2 DISC
CHEVROLET	PRE-86	1 1/8-10	9351S
CHEVROLET	PRE-86	1 1/8-26	9353S
CHEVROLET	86-UP	1 1/8-10	9371S
CHEVROLET	86-UP	1 1/8-26	9373S
FORD SB		1 1/16-10	9355S
FORD 2000/2300		1-23	9330
CHRYSLER 6 BOLT		1-23	9359S
			9659S

RAM STREET STOCK CLUTCHES

SYSTEMS FOR ANY CLASS RULES

RAM clutches for 'stock rule' classes are available in many configurations to meet your specific class rules. For Chevrolet applications, choose from several different weight pressure plates ranging from stock down to a scant 11.7 pounds. Disc choices include a sprung center organic, solid center organic, or six paddle metallic for the ultimate in durability. Lightweight flywheels are also available in 3 different weights. Mix and match these components to meet your specific rules, or select a complete RAM system ready to install out of the box. Ford racers can also benefit from lightweight pressure plate and disc combinations, as well as 2000/2300 options in both 8.5 and 7 7/8 inch sizes. Lightweight steel cover/aluminum pressure ring pressure plates are excellent for road or autocross racing.



Precision machined pressure ring



DESCRIPTION	WEIGHT	PART NO.	DESCRIPTION	WEIGHT	PART NO.			
PRESSURE PLATES								
10.5 GM STD PRESSURE PLATE STEEL RING	17.5	401	CHEVY STEEL PRE-86 153T	10.0	1510-10			
10.5 GM LIGHT STEEL RING UNMODIFIED	15.2	1675L	CHEVY STEEL PRE-86 153T	12.0	1510-12			
10.5 GM LIGHT STEEL RING MODIFIED	14.0	401CT	CHEVY STEEL PRE-86 153T	15.5	1510			
10.5 GM LIGHTEST STEEL RING MODIFIED	11.7	851	CHEVY STEEL 86-UP 153T EXT BAL.	10.0	1512-10			
10.5 GM ALUMINUM RING/STEEL FACE	13.5	801	CHEVY STEEL 86-UP 153T EXT BAL.	12.0	1512-12			
10.5 FORD STD PRESSURE PLATE STEEL RING	18.0	434	CHEVY STEEL 86-UP 153T EXT BAL.	15.5	1512			
10.5 FORD LIGHTTEST STEEL RING MODIFIED	12.0	854	CHEVY STEEL 86-UP 153T INT BAL.	10.0	1514-10			
10.5 FORD ALUMINUM RING/STEEL FACE	13.2	834	CHEVY STEEL 86-UP 153T INT BAL.	12.0	1514-12			
8.5 FORD 2000/2300 PRESSURE PLATE	10.0	40315	CHEVY STEEL 86-UP 153T INT BAL.	15.5	1514			
7 7/8 FORD 2000/2300 PRESSURE PLATE	8.1	41122	FORD SB STEEL 157T '0' BALANCE	15.0	1529-15			
CLUTCH DISCS								
10.5X1 1/8-10 ORGANIC SOLID CENTER	2.5	251	FORD 2000/2300 STEEL 135T	9.5	1535			
10.5X1 1/8-26 ORGANIC SOLID CENTER	2.5	259	lightweight Chevy flywheels require bolt set 530					
10.5X1 1/16-10 ORGANIC SOLID CENTER	2.5	255	COMPLETE SYSTEMS/SETS					
10.5X1 1/8-10 ORGANIC SPRUNG CENTER	5.3	301M	GM 10.5 X 1 1/8-10 SPRUNG HUB	18.4	88760			
10.5X1 1/8-26 ORGANIC SPRUNG CENTER	5.3	309M	GM 10.5 X 1 1/8-26 SPRUNG HUB	18.4	88761			
10.5X1 1/16-10 ORGANIC SPRUNG CENTER	5.3	305M	GM 10.5 X 1 1/8-10 SOLID HUB	15.5	88760S			
10.5X1 1/8-10 METALLIC SOLID CENTER	3.0	1021	GM 10.5 X 1 1/8-26 SOLID HUB	15.5	88761S			
10.5X1 1/8-26 METALLIC SOLID CENTER	3.0	1029	CHEVY PRE-86 10.5, ORGANIC SOLID 1 1/8-10	26.2	900100			
10.5X1 1/16-10 METALLIC SOLID CENTER	3.0	1025	CHEVY PRE-86 10.5, ORGANIC SOLID 1 1/8-10	24.0	910100			
8.5X1 1/16-10 METALLIC SOLID CENTER	2.0	1015	CHEVY PRE-86 10.5, ORGANIC SOLID 1 1/8-26	26.2	900200			
8.5X1-23 METALLIC SOLID CENTER	2.0	1016	CHEVY PRE-86 10.5, ORGANIC SOLID 1 1/8-26	24.0	910200			
7 7/8X1-23 ORGANIC SPRUNG CENTER	3.4	31203	CHEVY 86-UP 10.5, ORGANIC SOLID 1 1/8-10	26.2	900300			
7 7/8X1-23 METALLIC SOLID CENTER	2.5	1017	CHEVY 86-UP 10.5, ORGANIC SOLID 1 1/8-10	24.0	910300			
7 7/8X1 1/16-10 METALLIC SOLID CENTER	2.5	1048	CHEVY 86-UP 10.5, ORGANIC SOLID 1 1/8-26	26.2	900400			
			CHEVY 86-UP 10.5, ORGANIC SOLID 1 1/8-26	24.0	910400			
			CHEVY 86-UP 10.5, ORGANIC SOLID 1 1/8-26	24.0	900400			
			CHEVY 86-UP 10.5, ORGANIC SOLID 1 1/8-26	26.2	900400			
			CHEVY 86-UP 10.5, ORGANIC SOLID 1 1/8-26	24.0	910400			
			CHEVY PRESSURE PLATE/DISC 1 1/8-10	14.2	900125			
			CHEVY PRESSURE PLATE/DISC 1 1/8-26	14.2	900130			
			lightweight Chevy flywheels require bolt set 530					

OVAL TRACK ACCESSORIES

COMPLETE YOUR INSTALLATION



RAM HYDRAULIC BEARINGS

RAM hydraulic release bearings make easy work of installing your single or multi-disc clutch in cars that have chassis space limitations. Flat face units are for stock style clutches. rounded face are used with multi-disc. All kits include mounting hardware and require a 3/4 bore master cylinder.

APPLICATION	PART NO.	APPLICATION	PART NO.
HYDRAULIC RELEASE BEARINGS			
GM ROUNDED FACE .460 TRAVEL	78100	FORD TREMEC TKO .800 TRAVEL HD	78132
GM FLAT FACE .800 TRAVEL	78125	O-RING SET 78100	78500
GM FLAT FACE .800 TRAVEL HD	78125HD	REPLACEMENT BEARING 78100	78010
FORD TOPLOADER .800 TRAVEL HD*	78136	O-RING SET 78125HD-78132 (.132 dia)	78509
FORD T5 .800 TRAVEL HD	78130	O-RING SET 78125 (.068 dia)	78505
GM TREMEC TKO .800 TRAVEL HD	78131	REPLACEMENT BEARING 78125-78132	78017
		HYDRAULIC PEDAL HEIGHT ADJUSTER	78300
		*requires trimming bearing collar OD to 1.370"	

OVAL TRACK REPAIR/REPLACEMENT PARTS

APPLICATION	PART NO.	APPLICATION	PART NO.
BEARINGS/ACCESSORIES			
RELEASE BEARING CHEVY SHORT FLAT FACE	488	3 DISC PACK 1 1/16-10	8955-3*
RELEASE BEARING CHEVY LONG 1.75" ROUND FACE	486	3 DISC PACK 1-23 CHRYSLER	8959-3*
RELEASE BEARING CHEVY LONG 2" ROUND FACE	498	3 DISC PACK FORD 1-23	8961-3
RELEASE BEARING CHEVY LONG 2.5" ROUND FACE	499	BASE BUTTON CHEVY 2 PC REAR MAIN	8930
RELEASE BRG SB FORD LATE, 2000/2300 FLAT	501	BASE BUTTON CHEVY 1 PC REAR MAIN	8935
RELEASE BRG FORD 2000/2300 23 SPLINE FLAT	51705	BASE BUTTON FORD SB	8940
RELEASE BRG FORD 2000/2300 2" 23 SPLINE ANG.	498P	*3 DISC PACK. FOR 2 DISC USE SUFFIX -2, SINGLE DISC NO SUFFIX	
RELEASE BRG FORD SB 2" 1 1/16-10 SPLINE ANG.	498F		
RELEASE BEARING CHRYSLER ROUND FACE	494	ASSAULT WEAPON REPLACEMENT PARTS	
PRESSURE PLATE BOLT SET 3/8-16X1	490	FLOATER PLATE	9901
FLYWHEEL BOLT SET 7/16X1	575	PRESSURE RING	9902
FLYWHEEL BOLT SET 7/16X.680"	530	COVER PLATE	9903
7.25 REPLACEMENT PARTS			
FLOATER PLATE	8901	COVER NUT SET	9925
PRESSURE RING	8902	COVER SHIM SET	9920
DIAPHRAGM KIT	8904	3 DISC PACK 1 1/8-10	9951-3*
3 DISC BOLT SET	8929	3 DISC PACK 1 1/8-26	9953-3*
2 DISC BOLT SET	8947	3 DISC PACK 1 1/16-10	9955-3*
3 DISC PACK 1 1/8-10	8951-3*	3 DISC PACK 1-23 CHRYSLER	9959-3*
3 DISC PACK 1 1/8-26	8953-3*	3 DISC PACK FORD 1-23	9961-3*
		*3 DISC PACK. FOR 2 DISC USE SUFFIX -2, SINGLE DISC NO SUFFIX	

RAM CONCEPT 10.5

A NEW ERA IN RAM CLUTCH DESIGN



RAM introduces a modular dual disc system with performance improvements! A higher clampload 10.5 inch pressure plate offers smooth pedal effort and more surface area to dissipate heat. The Poly-coil sprung hub top disc allows for dampening on engagement to eliminate harsh starts and transmission fatigue. Billet modular stands are precision machined to eliminate distortion and provide a stable platform to mount the clutch unit. No adjustments necessary! The Concept 10.5 dual disc will fit most any flat flywheel and offers better performance at a competitive price!

MAKE	RING GEAR	SIZE/SPLINE	ORGANIC	METALLIC
Chevrolet	153T	1 1/8-10	50-2122	50-2122N
Chevrolet	153T	1 1/8-26	50-2127	50-2127N
Chevrolet	168T	1 1/8-10	50-2120	50-2120N
Chevrolet	168T	1 1/8-26	50-2125	50-2125N
Ford	157T	1 1/16-10	50-2257	50-2257N
Ford	157T	1 1/8-26	50-2259	50-2259N
Ford	164T	1 1/16-10	50-2200	50-2200N
Ford	164T	1 1/8-26	50-2220	50-2220N
Ford	164T	1-23	50-2230	50-2230N
Chrysler	130T	1-23	50-2300	50-2300N
Chrysler	130T	1 1/8-26	50-2305	50-2305N
Chrysler	130T	1 3/16-18	50-2310	50-2310N
Chrysler	143T	1-23	50-2350	50-2350N
Chrysler	143T	1 1/8-26	50-2355	50-2355N
Chrysler	143T	1 3/16-18	50-2360	50-2360N

LIGHT WEIGHT BILLET STEEL FLYWHEELS

Want to cut down on rotating weight and maintain driveability? RAM's new lighter weight steel flywheels cut the pounds to a happy medium between full weight steel and aluminum. Expect the same features as other RAM flywheels including full in-house production, surface grinding for optimum disc mating surface, and precision balancing. Some OEM 5 and 6 spring discs may not clear flywheel bolts.



MAKE	RING GEAR	BAL.	FITS CLUTCH	WT.	PN
Chrysler 6 bolt	130 tooth	Internal	10.5 dia, B&B	22	1503LW
Chrysler 8 bolt	130 tooth	Internal	10.5 dia, B&B	22	1583LW
Chrysler 6 bolt	143 tooth	Internal	10.5, 11 dia/B&B, 11 Long	29	1595LW
Chrysler 8 bolt	143 tooth	Internal	10.5, 11 dia/B&B, 11 Long	29	1593LW
GM LS 6 bolt crank	168 tooth	Internal	11 GM, 11 GM metric	25	1550LW
Chevrolet to 1986	168 tooth	Internal	10.5, 11 GM, 11 Long	25	1501LW
Chevrolet to 1986	168 tooth	454	10.5, 11 GM, 11 Long	25	1521LW
Chevrolet to 1986	168 tooth	400/383	10.5, 11 GM, 11 Long	25	1523LW
Chevrolet 86-up	168 tooth	External	10.5, 11 GM, 11 Long	25	1530LW
Chevrolet 86-up	168 tooth	Internal	10.5, 11 GM, 11 Long	25	1531LW
Ford SB	164 tooth	28 oz/in	10.5, 11 Long	25	1505LW
Ford SB	164 tooth	Internal	10.5, 11 Long	25	1507LW
Ford Mod 6 bolt	164 tooth	Internal	10.5, 11 dia, 11 Long	20	1540LW
Ford Mod, 5.0 8 bolt	164 tooth	Internal	10.5, 11 dia, 11 Long	20	1545LW
Ford SB	157 tooth	50 oz/in	10.5 dia, 10.5 Long	22	1525LW
Ford SB	157 tooth	28 oz/in	10.5 dia, 10.5 Long	22	1527LW
Ford SB	157 tooth	Internal	10.5 dia, 10.5 Long	22	1529LW
Pontiac 2.75" bore	166 tooth	Internal	10.5, 11 dia, 11 Long	29	1557LW



LS COMPLETE CLUTCH PACKAGES

Looking for a complete, easy-driving clutch solution for your LS clutch needs? RAM offers two packages for both 6 and 8 bolt crank applications. Organic systems include a billet steel flywheel, HD 12 inch pressure plate with high clamp 2800 pounds of pressure and excellent pedal feel, and a helix center hub disc to eliminate gear rattle for street driven muscle car applications up to 500 horsepower. For extreme duty, a similar package is offered utilizing the 6 paddle metallic clutch disc. This system is not for the faint of heart! Expect aggressive engagement and excellent holding power up to 650 horsepower.

APPLICATION	PN
GM LS, 6 bolt crank, 168 tooth flywheel, HDX organic friction material	25-831
GM LS 6 bolt crank, 168 tooth flywheel, Powergrip dual sided	25-931
GM LS 6 bolt crank, 168 tooth flywheel, Powergrip HD metallic	25-931HPG
GM LS, 6 bolt crank, 168 tooth flywheel, paddle metallic friction material	25-931HD
GM LS, 8 bolt crank, 168 tooth flywheel, HDX organic friction material	25-832
GM LS 8 bolt crank, 168 tooth flywheel, Powergrip dual sided	25-932
GM LS 8 bolt crank, 168 tooth flywheel, Powergrip HD metallic	25-932HPG
GM LS, 8 bolt crank, 168 tooth flywheel, metallic friction material	25-932HD

LT1 T56 PUSH CONVERSION SYSTEMS

LT1 T56 owners, the wait is finally over! RAM now offers a full push style conversion system for all applications utilizing the 93-97 T56 pull style clutch transmission. F-Body owners can swap in this complete system including internal hydraulic release bearing and eliminate the pull style clutch and fork assemblies. These packages include a billet steel flywheel and are available in HDX, Powergrip, and Powergrip HD versions for up to 650 horsepower applications. All fittings and adapters are included to adapt directly to the factory F-Body master cylinder. For customers swapping in earlier model two piece rear main seal engines, or swapping this transmission into other applications, RAM also offers a system for you!



APPLICATION	PART NO.
93-97 LT1 T-56 F-body cars HDX	90-0840
93-97 LT1 T56 F-body cars Powergrip	90-0840P
93-97 LT1 T56 F-body cars Powergrip HD	90-0840N
LT1 T56 swaps to early 2 pc rear main 'O' bal. HDX	90-0850
LT1 T56 swaps to early 2 pc rear main 'O' bal. Powergrip	90-0850P
LT1 T56 swaps to early 2 pc rear main 'O' bal. Powergrip HD	90-0850N

NEW HYDRAULIC BEARING ADDITIONS!

RAM has been busy rounding out our popular line of hydraulic release bearings! New additons include the Ford Magnum/T56 transmissions that utilize a quill tube (previous cable release applications) and the popular early model Chrysler transmissions. Kits include all of the mounting hardware and shims. A 3/4" bore master cylinder is recommended. Also new is a high flow feed line kit with adapters that fits 05-17 GM and 05-17 Ford applications. This line kit helps eliminate the shifting 'lockout' common at higher RPM's. For customers utilizing the popular RAM pedal height adjuster, a new bleeder kit allows you to easily bleed your hydraulic system from under the hood.



High flow feed line kit pn 78355



APPLICATION	PART NO.
Ford Magnum 6 speed, 01-04 T56 w/ quill tube	78141
Chrysler A833 transmission 1-23 spline	78143
Chrysler A435 transmission 1 3/16-18 spline	78144
High flow feed line kit - GM/Ford	78355
External bleeder kit for 78300 pedal height adjuster	78308

REPLACEMENT FLYWHEEL RING GEARS

RAM replacement ring gears are the highest quality available and a direct fit for RAM and most other manufacturer's flywheels.



APPLICATION	PART NO.
Chrysler 130 tooth	13-130
Ford 135 tooth	13-135
Chrysler 143 tooth	13-143
GM 153 tooth	13-153
Ford 157 tooth	13-157
Ford 164 tooth	13-164
Pontiac 166 tooth	13-166
GM 168 tooth	13-168
Ford 176 tooth	13-176
Ford 184 tooth	13-184

REPLACEMENT HYDRAULIC FACTORY SLAVES

RAM now provides OEM quality replacement slave cylinder/release bearings for most late model applications.



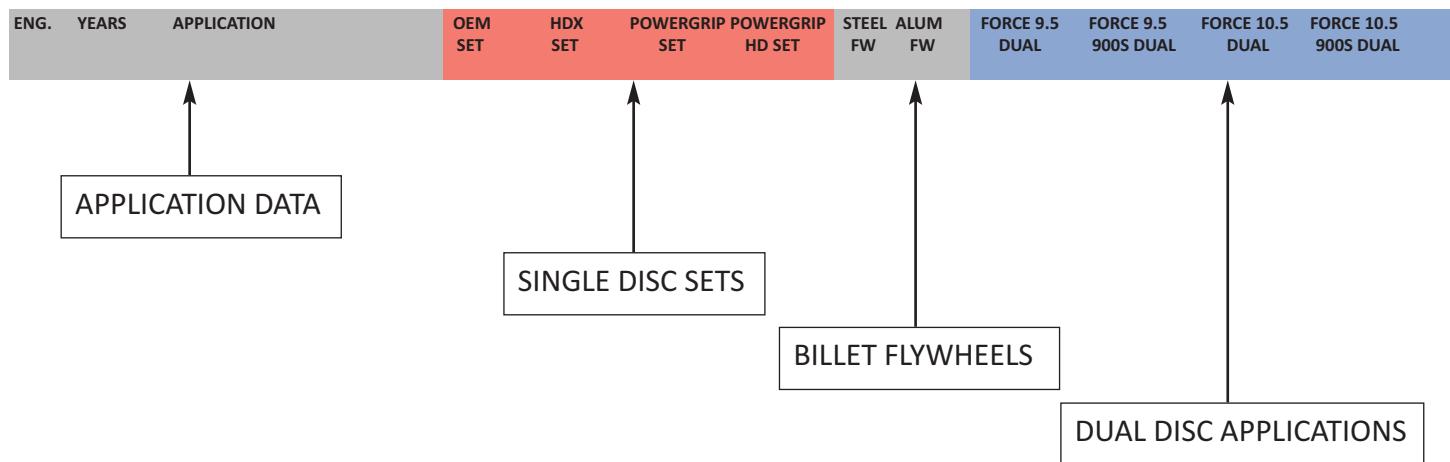
APPLICATION	PN	APPLICATION	PN
Camaro/F-body V8 1998-02	510	Corvette C7 2014-17	516
Camaro V8 2010-15	511	Challenger 2008-17	519
Camaro V8 2016-18	512	Mustang V8 2005-10	523
Corvette C5 1997-04	525	Mustang V8 2011-16	518
Corvette C6 2005-13	527	Mustang V8 GT500 2007-16	517
Corvette C6 ZR1 2009-12	514		

RAM APPLICATION SECTION

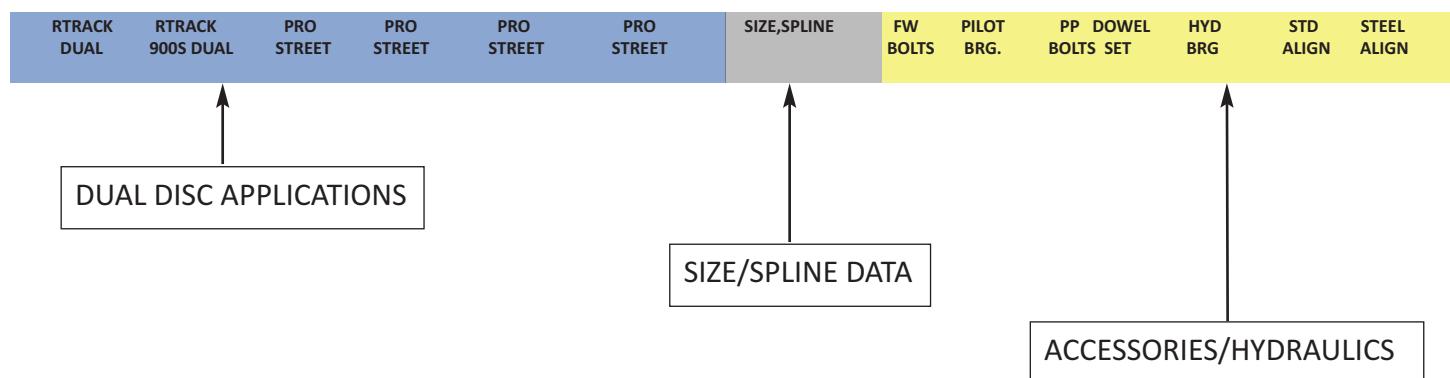
HOW TO USE THIS APPLICATION SECTION

NOTE: See supplements at end of this catalog for Concept 10.5 dual disc listings

LEFT PAGES



RIGHT PAGES



ENG.	YEARS	APPLICATION	OEM SET	HDX SET	POWERGRIP SET	POWERGRIP HD SET	STEEL FW	ALUM FW	FORCE 9.5 DUAL	FORCE 9.5 900S DUAL	FORCE 10.5 DUAL	FORCE 10.5 900S DUAL
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TOYOTA

CAMRY

2.2L	92	01	ALL	88410	88410HDX	98410	98410HD	-	-	-	-	-
2.4L	02	06	ALL	88924	88924HDX	98924	98924HD	-	-	-	-	-
3.0L	92	01	ALL	88924	88924HDX	98924	98924HD	-	-	-	-	-

CELICA

1.6L	91	93	FROM 6/91	88408	88408HDX	98408	98408HD	-	-	-	-	-
1.6L	90	91	TO 5/91	88691	88691HDX	98691	98691HD	-	-	-	-	-
1.8L	02	03	5 SPEED EXC GT-S	88988	-	-	-	-	-	-	-	-
1.8L	00	05	GT-S 5,6 SPEED	88987	88987HDX	98987	98987HD	-	-	-	-	-
1.8L	94	01	ALL EXC. GT-S	88925	88925HDX	98925	98925HD	-	-	-	-	-
2.0L	90	94	TURBO	88407	88407HDX	98407	98407HD	-	-	-	-	-
2.0L	88	89	TURBO, 4WD	88409	88409HDX	98409	98409HD	-	-	-	-	-

TOYOTA TRUCK

TACOMA, TUNDRA

3.4L	95	04	ALL	88894	88894HDX	98894	98894HD	-	-	-	-	-
4.0L	05	11	ALL	88898	TBA	TBA	TBA	-	-	-	-	-
3.0L	93	94	2 WD	88514	88514HDX	98514	98514HD	-	-	-	-	-
3.4L	95	04	ALL	88894	88894HDX	98894	98894HD	-	-	-	-	-

RTRACK DUAL	RTRACK 900S DUAL	PRO STREET	PRO STREET 900S	PRO STREET RACE	PRO STREET 900S RACE	SIZE, SPLINE	FW BOLTS	PILOT BRG.	PP BOLTS SET	DOWEL SET	HYD BRG	STD ALIGN TOOL	STEEL ALIGN TOOL
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**TOYOTA
CAMRY**

-	-	-	-	-	-	9, 1-20	-	#	-	-	-	5394	-
-	-	-	-	-	-	9 3/8, 1 1/8-21	-	BA6201	-	-	-	5303	-
-	-	-	-	-	-	9 3/8, 1 1/8-21	-	BA6201	-	-	-	5303	-

CELICA

-	-	-	-	-	-	8 3/8, 15/16-21	-	BA6201	-	-	-	5383	-
-	-	-	-	-	-	8 3/8, 15/16-21	-	#	-	-	-	5306	-
-	-	-	-	-	-	8 7/8, 1-20	-	-	-	-	-	-	-
-	-	-	-	-	-	8 3/8, 15/16-21	-	-	-	-	-	5306	-
-	-	-	-	-	-	8 3/8, 15/16-21	-	BA6201	-	-	-	5306	-
-	-	-	-	-	-	8 7/8, 1 1/8-21	-	BA6201	-	-	-	5383	-
-	-	-	-	-	-	9 3/8, 1 1/8-21	-	#	-	-	-	-	-

**TOYOTA TRUCK
TACOMA, TUNDRA**

-	-	-	-	-	-	9 7/8, 1 1/8-21	-	BA6201	-	-	-	5303	-
-	-	-	-	-	-	TBA	-	TBA	-	-	-	-	-
-	-	-	-	-	-	9 3/8, 1 1/8-21	-	BA6201	-	-	-	5305	-
-	-	-	-	-	-	9 7/8, 1 1/8-21	-	BA6201	-	-	-	5303	-

RAMWEAR CLOTHING

LOOK AS GOOD AS YOU SHIFT



RETRO GASSER
S,M,L,XL



ANNIVERSARY GM
S,M,L,XL,XXL



ANNIVERSARY FORD
S,M,L,XL,XXL



STONEWASH HAT

WHO IS RAM?



From the humble beginnings of a clutch rebuilding shop in Canton, Ohio in 1971, the premier performance clutch company was born. It is a story that has been repeated over and over in our industry. One day a racer walks in with his burned up clutch and asks John Norcia if he can build him something stronger to hold up in his race car. The next thing you know, RAM is set up in a tent on manufacturer's row at the US Nationals and selling clutch units for stick shift classes ranging from Stock to Pro Stock eliminator. As all this was going on, two little kids named Mike and Pat Norcia were tagging along with their dad, fueling a passion that still burns strong today.

The heart of this new company and its nicknamed products, "The Cleaning Lady" centered around the use of metallic 3 and 6 paddle clutch discs with a then patented sprung center hub consisting of eight urethane encapsulated springs. All of a sudden racers had a clutch that would live much longer, perform much better, and require less static pressure than the leg breaking Borg and Beck designs of the era that sometimes approached 3600 pounds in static pressure!

By 1976 RAM was entrenched in NHRA class racing and developing relationships by supplying clutch parts to professional racers in the Funny Car and Pro Stock classes. Legends such as Bob Glidden, Don Prudhomme, Tom McEwen, and Roland Leong jumped on board, helping to develop cutting edge clutch systems and friendships that last on today through John, Mike and Pat. Around this time RAM also entered the circle track market, producing a smaller diameter and more durable multi-disc clutch than the other models offered during this time. By now, both Mike and Pat were working summers at RAM and beginning to learn the business from the ground up.



In late 1983, Mike graduated from college and RAM relocated from Canton to Columbia, South Carolina. Pat followed along in 1986 after his graduation. These were the early days of Top Sportsman racing, which were followed by full-fledged Pro Modified. Both Pat and Mike became very involved in these classes, helping various racers with clutch combinations and culminating in Bill Kuhlmann's historic 200 MPH runs as well as some very successful seasons with Pat handling tuning duties for Ed Hoover and Shannon Jenkins. This experience helped tremendously in developing the highly successful billet 10 inch dual disc clutch systems, still used extensively today.



The late 80's, 90's and on into the 00's saw the resurgence of factory muscle cars from the big three automakers and, along with that, a big comeback in the clutch market for these predominantly manual transmission cars. Mike spent a significant amount of time in this market, fueling a passion for performance cars that began in high school with his own 1967 Camaro RS, today a full fledged Pro Street. RAM continued to refine product offerings to these street markets, with driveability being the number one goal. While this was happening, Pat was busy helping out several mountain motor Pro Stock and Pro Mod teams with their clutch programs, even crew chiefing Pete Berner to 2 IHRA World Championships. More importantly, Pat was helping out all of the Pro Stock teams in the pits, where RAM was literally the only clutch used.



Around 2006, the street performance market started to get really serious. It was no longer uncommon for folks to be driving around in 800 horsepower street and dual purpose street/street cars. This required changes to how RAM addressed this market in order to maintain the mantra of 'driveability'. Thus was born the RAM line of dual disc clutch systems, culminating in the newest Pro Street dual and triple disc clutch systems. John is now semi-retired, and those two little kids are still handling all of the production, CNC machining and sales and marketing, continuing to propel RAM Clutches into the future.

WARRANTY INFORMATION

DETERMINE IF YOU QUALIFY

Performance Sets and Components

Due to the intended use of these products, warranty is limited to 30 days for correct fit to the specified vehicle, provided there are NO modifications or changes to driveline, tire & wheel diameter, or release mechanisms from factory original components, except as specified as necessary by RAM, and parts are installed as specified by RAM, and any recommended accessory items have been installed. Since this product is a consumable item, no warranty is offered or made for durability or specific performance. This product is intended for installation by qualified installers and hobbyists. RAM will not be liable for installation labor or vehicle downtime if it becomes necessary to return alleged warranty items to the factory for evaluation.

Street Dual Disc units

Street dual disc clutches are STRICTLY FACTORY WARRANTY ONLY. Customer must return the unit to RAM for evaluation and inspection.

Flywheels

RAM flywheels are STRICTLY FACTORY WARRANTY ONLY. Customer must return the unit to RAM for evaluation and inspection.

Hydraulic release bearings

Hydraulic release bearings are STRICTLY FACTORY WARRANTY ONLY. Customer must return the unit to RAM for evaluation and inspection.

Frequently, clutch problems are related to adjustment and/or release system malfunction. Before removing the suspected warranty clutch from the vehicle, refer to the vehicle service manual for specific information on operation and adjustment of the release system to correctly test and adjust for proper release. If you cannot resolve the problem and must remove the clutch from the vehicle, use the following guidelines to determine if your clutch qualifies for warranty status.

Warranty Status Inspection and Evaluation Checklist

Pressure Plate

- Are lever tips worn or grooved?
- Are there burn or heat spots on the friction surface?
- Is there lubricant or coolant on the pressure plate?

Disc

- Is the friction material burned, broken, or excessively worn?
- Is the disc carrier or drive hub broken?
- Have any of the damper springs been forced or broken from the disc?
- Is there lubricant or coolant on the disc?

Release Bearing

- Is the bearing face worn or scored?
- Has the lubricant been thrown out of the bearing?
- Has the bearing turned blue?

The above listed items are what we look for in evaluating a warranty product. If you answered yes to any of the above questions, this product will not qualify for warranty and should not be returned.

If your clutch components do not show any of the above problems the clutch is probably serviceable and there are other release system or flywheel thickness problems that need correction. (Removing more than 0.025" when resurfacing the flywheel will require installation of a flywheel shim to bring the friction surface back to its original position in relation to the release bearing.)

If after checking and repairing/replacing the clutch release components and/or flywheel, you are unable to obtain proper clutch operation, the complete set including the release bearing should be sent to RAM freight prepaid for factory inspection. You must include the original sales receipt and a receipt for resurfacing your flywheel. If the clutch set is found to be defective RAM will repair or replace the defective component(s) at no charge. If the unit is found to be not defective, you will be advised the cost of repair or replacement.

To return your product for inspection or repair:

Navigate to ramclutches.com and look for the button labeled 'returns' along the top bar. This button opens up a form for you to type in your information, print when completed, and include in the box with the parts. The shipping address is listed at the bottom of the form. You MUST include a copy of your sales receipt, along with a copy of your receipt for having your flywheel resurfaced. When shipping your item, use a reputable shipping company that provides you with a tracking number. To check status of your return, email us at orders@ramclutches.com. Include the name it was shipped under, when shipped and tracking information.